

HANSON PLC
Form 20-F
March 01, 2007

**UNITED STATES
SECURITIES AND EXCHANGE COMMISSION**

Washington, DC 20549

FORM 20-F

(Mark One)

**REGISTRATION STATEMENT PURSUANT TO SECTION 12(b) OR (g) OF THE SECURITIES EXCHANGE ACT OF 1934
OR**

**ANNUAL REPORT PURSUANT TO SECTION 13 OR 15 (d) OF THE SECURITIES EXCHANGE ACT OF 1934
For the fiscal year ended December 31, 2006**

OR

TRANSITION REPORT PURSUANT TO SECTION 13 OR 15 (d) OF THE SECURITIES EXCHANGE ACT OF 1934

For the transition period from _____ to _____

Commission file number 333-109672

HANSON PLC

(successor to Hanson Building Materials Limited)
(Exact Name of Registrant as Specified in Its Charter)

n/a

(Translation of Registrant's name into English)

England and Wales

(Jurisdiction of incorporation or organization)

1 Grosvenor Place

London SW1X 7JH, England

(Address of principal executive offices)

Securities registered or to be registered pursuant to Section 12(b) of the Act.

Title of each class	Name of each exchange on which registered
American Depositary Shares	The New York Stock Exchange, Inc.
Ordinary Shares of £0.10 each	The New York Stock Exchange, Inc.*
5.25% Notes due 2013**	The New York Stock Exchange, Inc.
6.125% Notes due 2016	The New York Stock Exchange, Inc.

* Listed, not for trading, but only in connection with the registration of American Depositary Shares, pursuant to the requirements of the Securities and Exchange Commission.

** Issued by Hanson Australia Funding Limited, an indirect wholly owned subsidiary of the Registrant, and guaranteed as to certain payments by the Registrant.

Securities registered or to be registered pursuant to Section 12(g) of the Act.

None
(Title of Class)

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Securities for which there is a reporting obligation pursuant to Section 15(d) of the Act.

None
(Title of Class)

Indicate the number of outstanding shares of each of the issuer's classes of capital or common stock as of the close of the period covered by the annual report.

736,968,849 Ordinary Shares of £0.10 each were in issue.

Indicate by check mark whether the registrant is a well-known seasoned issuer, as defined in Rule 405 of the Securities Act.

Yes No

If this report is an annual or transition report, indicate by check mark if the registrant is not required to file reports pursuant to Section 13 or 15(d) of the Securities Exchange Act of 1934.

Yes No

Indicate by check mark whether the registrant (1) has filed all reports required to be filed by Section 13 or 15(d) of the Securities Exchange Act of 1934 during the preceding 12 months (or for such shorter period that the registrant was required to file such reports), and (2) has been subject to such filing requirements for the past 90 days.

Yes No

Indicate by check mark whether the registrant is a large accelerated filer, an accelerated filer, or a non-accelerated filer. See definition of "accelerated filer" and "large accelerated filer" in Rule 12b-2 of the Exchange Act. (Check one):.

Large Accelerated Filer Accelerated Filer Non-Accelerated Filer

Indicate by check mark which financial statement item the registrant has elected to follow.

Item 17 Item 18

If this is an annual report, indicate by check mark whether the registrant is a Shell company (as defined in Rule 12b-2 of the Exchange Act).

Yes No

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Group financial highlights

Group turnover*	+ 11.2 %	Operating profit[#]	+ 15.1 %	Profit before taxation[□]	+12.0%
2006 v 2005 change		2006 v 2005 change		2006 v 2005 change	

Summary statistics for the year ended December 31, 2006

	2006	2005	% change 2006 v 2005	2004	% change 2005 v 2004
Group turnover*	£4,132.7m	£3,715.7m	11.2	£3,383.0m	9.8
Operating profit [#]	£562.7m	£488.8m	15.1	£423.4m	15.4
Profit before taxation [□]	£480.8m	£429.3m	12.0	£347.3m	23.6
Profit for the year	£401.5m	£387.6m	3.6	£264.2m	46.7
Net cash inflow from operating activities	£445.5m	£471.2m	(5.5)	£507.5m	(7.2)
Net debt	£1,397.3m	£989.6m	41.2	£695.2m	42.3
Gearing**	51.2%	37.0%	14.2ppts	28.8%	8.2ppts
Earnings per share [□] basic	56.0p	53.2p	5.3	36.0p	47.8
Dividend per share [□]	21.8p	20.0p	9.0	18.15p	10.2

Total shareholder return v FTSE 100

From January 1, 2004 to December 31, 2006

Market
capital
at

£5
bill

Decem
2006

Based on
share price
770.5p

* Excluding joint-ventures and associates ** Net debt divided by total equity
□ Continuing operations □ Interim dividend paid and final
Before impairments dividend recommended

Hanson 2006 www.hanson.biz

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Since completing our demerger in 1997, we have become one of the world's leading heavy building materials companies.

We rank within the top 25 companies in the FTSE 100 for the increase in total shareholder value achieved over the past ten years.*

Our aim is to create further sustainable, long-term value for our shareholders over the next ten years.

Hanson is a public limited company listed on the London and New York Stock Exchanges and registered in England & Wales. This is the report and accounts for the year ended December 31, 2006. It complies with UK regulations and

An overview of our business

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incorporates the annual report on Form 20-F to meet US regulations. For more information please refer to the inside back cover.

*

Between January 1, 1997 and December 31, 2006 based on those constituents of the FTSE 100 at December 31, 2006 which were also listed on the London Stock Exchange at January 1, 1997. Total shareholder return (TSR) shows the return on investment a shareholder receives over a specified time frame. It includes both the change in share price and dividends received, assuming they are reinvested to purchase additional shares.

Cross references to Form 20-F **134**
Hanson PLC (Parent company) **135**
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02

Divisional highlights 2006

Group divisions

Aggregates North America

Buildin

Group turnover*□

Group

Operating profit□#

Operat

Volume[⊖]

Volume

Aggregates: 144.9m mt

Concre

Asphalt: 4.7m mt

Bricks:

Ready-mixed concrete: 3.2m m³

Roof til

Cement: 1.6m mt

Mineral reserves and resources
(aggregates)

Minera
(clay)

Total years of production

92

Total y

49

Employees[^]

6,600

Emplo

7,10

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03

Divisional highlights

Building Products UK

Australia and Asia Pacific

Continental Europe

Group turnover*[□]

Operating profit[□]#

Volume[∅]

Bricks: 715m

Aggregate blocks: 7.7m spu

Mineral reserves and resources
(clay)

Total years of production
83

Employees[^]

Group turnover*[□]

Operating profit[□]#

Volume[∅]

Aggregates: 38.0m mt

Asphalt: 3.4m mt

Ready-mixed concrete: 8.6m m³

Mineral reserves and resources
(aggregates)

Total years of production
49

Employees[^]

Group turnover*[□]

Operating profit[□]#

Volume[∅]

Aggregates: 30.9m mt

Asphalt: 0.6m mt

Ready-mixed concrete: 4.3m m³

Mineral reserves and resources
(aggregates)

Total years of production
28

Employees[^]

3,100

* Excluding joint-ventures and associates
 ** Net debt divided by total equity

□ Continuing operations

4,400

Before impairments
 ^ The total number of employees at the year end, excluding joint-ventures and associates, rounded to the nearest 100
 ∅ Including share of joint-ventures and associates

1,300

m = millions
 m mt = millions of metric tonnes
 ts = thousand of squares (squares = 100 square feet)
 m m³ = millions of cubic metres
 m spu = millions of standard production units

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04 Group overview

Chairman's statement

Firmly focused on value creation

Mike Welton

Chairman, Hanson PLC

February 24, 2007 marks our ten year anniversary since we completed the last demerger. Since then, we have grown to become a world leader in heavy building materials and we continue to deliver shareholder value.

Hanson's primary objective is to create sustainable, long-term value for our shareholders. In the ten years to December 31, 2006, our total shareholder return (TSR) was 316%, ranking us in the top 25 companies in the FTSE 100. This means an investment of £100 in Hanson on January 1, 1997 was worth £416 at the end of 2006. As we mark our tenth anniversary, we are delighted with the value we have created in the last ten years.

Our strategy

Our strategy remains straightforward. We will continue to focus on heavy building materials in selected markets. Our product range and location of operations provides us with end use and geographic diversification through the construction cycles. Within each local market, we aim to develop a strong network of operations from which to supply our customers. We are driven and incentivised to increase the economic value of the group through margin management and capital investment. We have a good track record of adding value through acquisitions and remain committed to a targeted acquisition programme. Financial discipline is a key strength which we will seek to maintain.

2006 highlights

The operating performance in 2006 highlights the fundamental strengths of our business. Our business seeks to deliver value over the long term by leveraging our asset positions, including 17.8 billion metric tonnes of mineral reserves and resources, alongside pricing discipline and cost control.

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Investments in 2006 were significant. First, the acquisitions we completed are intended to provide an excellent strategic fit, extending our product range whilst expanding and strengthening our operations. Secondly, the increase in our capital

investment programme takes advantage of productivity improvement opportunities, which we believe will deliver significant value in the medium term.

Returns to shareholders

Total shareholder return in 2006 was 24%, compared to 13% for the FTSE100. We are confident in our ability to increase the long-term value of the business and hence propose a final dividend of 15.35p per share for 2006. This would result in a total dividend declared for 2006 of 21.8p, an increase of 9% compared to 2005. During 2006, we continued our share buyback programme, repurchasing 9.96 million shares for £64.1m.

Board of Directors

The Board has a strong balance of skills and experiences. During the year, Jonathan Nicholls left and we thank him for his contribution to the development of the Group during his tenure at Hanson. We are pleased that Pavi Binning joined as his successor as Finance Director. He brings with him a wealth of experience, having been Chief Financial Officer at telent plc, formerly Marconi Corporation PLC, and I am sure that he will make a positive contribution to Hanson.

Corporate governance

We remain committed to exercising high standards of corporate governance with open and transparent reporting. Our Annual Report incorporates a review of the group's activities during the year, including financial performance, key performance indicators and a description of principal risks and uncertainties facing the group. We also remain compliant with Section 404 of the US Sarbanes-Oxley Act as well as with the Combined Code.

Corporate responsibility

Health and safety in the workplace and respect for our communities is of prime

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05

Chairman's statement

importance. In 2006, the Board formally endorsed its approach to health and safety with a group policy statement. We also take our environmental responsibilities seriously. Our key areas of focus are to increase our resource and energy efficiency, reduce CO₂ emissions, manage our land holdings to provide habitats for wildlife and be a responsible neighbour. Addressing sustainability also provides opportunities for new products and services, which we develop through innovation, partnerships and acquisitions.

Our people

We have 25,900* people worldwide who have made Hanson a world leader through hard work and determination to succeed. I would like to thank them for their dedication and commitment. Investment in our people remains paramount. We will continue to shape and develop our own talent by providing career development opportunities.

Outlook

We believe our strategy is delivering shareholder value. Our physical assets, including our mineral reserves, our people and our track record give us confidence for the future.

Mike Welton

Chairman, Hanson PLC

Total shareholder return v FTSE 100

From January 1, 2004 to December 31, 2006

Dividend per share

□ Interim dividend paid and final dividend recommended

* Excluding joint-ventures and associates

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06 Group overview

Chief Executive's overview

A year of good progress on all fronts

Alan Murray

Chief Executive, Hanson PLC

2006 has been a record year. Acquisitions are performing well and our selling price discipline has been maintained.

2006 performance summary

2006 has been a record year for Hanson, with operating profit increasing by 15.1% to £562.7m, following an increase of 15.4% in 2005.

We have maintained earnings growth momentum. Acquisitions made in 2006 added £47.9m to operating profit. Property profits increased by £17.8m to £32.7m (£14.9m). Heritage¹ operating profit from our six divisions increased by £12.2m. Strong selling price discipline led the heritage improvement, recovering significant input cost increases as well as reflecting the underlying economic value of our long-term mineral reserves. Group operating margin increased by 0.7ppts to 12.8% (12.1%).

In 2006, more than half of our operating profit was generated in North America.

Our North American Aggregates division delivered an excellent result, with operating profit 30.7% ahead of 2005. This was led by strong selling price discipline and a good performance from acquisitions made in the year, most notably Material Service Corporation. We achieved an average aggregates price increase of 12.1%, reflecting both additional input cost increases and the increasing scarcity of mineral reserves in some of the US markets.

2006 was a good year for our North American Building Products division, increasing operating profit by 12.8% over 2005. Acquisition earnings, most notably from PaverModule in Florida, and operating profit increases in Pipe and Precast and Roof Tile, more than offset a reduction in operating profit from our Brick operations due to weakening of the residential market. The majority of our products are sold into the infrastructure, industrial and commercial construction sectors which remain robust.

Our businesses in the UK are performing well in a challenging market.

In UK Aggregates, the asphalt market was particularly difficult in 2006. Our asphalt volumes decreased by nearly 10% and significant cost increases could not be fully recovered through selling price rises. Despite this, the division increased operating profit by 13.2%, benefiting from the acquisition of Civil and Marine in March 2006, and from

strong selling price discipline and cost control.

Encouragingly, the UK Building Products division improved its earnings in the second half of the year compared to the second half of 2005. Difficult trading conditions were experienced in 2006, largely due to weak brick demand in the repair, maintenance and improvement (RMI) sector. Operating profit[#] increased by £5.2m, or 13.8%, including additional property profits of £6.8m.

Another good performance was delivered by the Australia and Asia Pacific division, supported by strong selling price increases and buoyant demand in Western Australia and Queensland. In addition, results from Malaysia and Hong Kong improved.

Good progress was made in Continental Europe, with a 9.5% increase in operating profit[#] in 2006.

Capital investment

Our plant upgrade programme has continued this year, driving cash spent on capital investment up to £288.6m, an increase of £96.8m compared to last year and representing 155.8% of depreciation. Investments include additional mineral reserves and replacement of plant and equipment. We have also invested in new plants and significantly upgraded existing plants, particularly in the USA, to add value through increased production efficiency and product quality. These improvements also provide a more comprehensive product offering and enhanced customer service.

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Chief Executive's Overview

Acquisitions

We paid a total of £558.0m to invest in 16 acquisitions during 2006. Civil and Marine, acquired in March for £248.1m, completes our product integration in the UK, making us the UK's leading supplier of GGBS (ground granulated blast furnace slag), a high quality cement substitute with significant environmental benefits. Material Service Corporation, acquired in June for £166.3m, is one of the leading aggregates producers in Illinois. PaverModule, our Florida-based concrete paver company acquired in January, forms the basis of a new product offering for our North America Building Products division. The other transactions included operations in North America, UK, Austria and Spain.

Customers

We continue to work with our customers to provide high levels of service and product quality throughout the group. All of our employees play an important part in this customer focus. This includes specification advice from our sales teams, product quality assurance and new solutions from our operational teams, on-time delivery from our distribution teams and administrative support from our finance and IT specialists.

Safety

Safety remains a priority and it should never be compromised. We are committed to achieving high standards of health, safety and welfare for our employees, contractors, customers and visitors.

Operating outlook

Our North America divisions have a broad geographic spread and end use balance. This should result in stable overall demand for our products in 2007, albeit against a strong first half of 2006. There are some signs of improvement in brick demand in our Building Products UK division. Elsewhere, demand is expected to remain stable.

Operating profit[†] by division

Year ended December 31, 2006 (%)

Acquisition spend

(cash payments)

£558m

* Excluding joint-ventures and associates

† Continuing operations

We aim to continue to maintain our selling price discipline to recover input cost increases and to reflect the underlying value of our mineral reserves.

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Our capital investment in new plant and equipment is expected to increase by around £100m in 2007 against 2006 to support ongoing productivity programmes.

The pipeline of potential acquisitions appears encouraging, particularly in North America. Overall, we expect to make further progress in 2007.

Operating profit[#] reconciliation

2006 v 2005

Capital expenditure¹

(cash payments)

£289m

[#] Before impairments

¹ Heritage operating profit excludes acquisitions owned for less than 12 months

Alan Murray

Chief Executive, Hanson PLC

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08 Chief Executive's Q&A

A decade of delivery...

1997

1997 saw the final demerger of a series of four companies with the distribution of shares in the Energy Group PLC to shareholders on February 24, 1997. The remaining companies within Hanson are now firmly focused on our new sector, building materials.

1998

The transformation of Hanson into a unified company: Cornerstone has become "Hanson Building Materials America" and ARC has become "Hanson Quarry Products Europe." All operations will share the new visual identity.

1999

A strong performance from our North American operations, supported by higher capital expenditure and bolt-on acquisitions was the foundation for another encouraging set of results.

2000

2000 has been a year of significant growth for Hanson. The acquisition of Pioneer in May was a major deal for Hanson and accelerated our strategy of growth through investment to establish strong local market positions.

2001

The group delivered a strong performance in profit growth. The USA will continue to be a focus for investment. With our strengthened balance sheet, we have the capacity to resume our value-adding bolt-on acquisition programme.

2002

Over the past five years we have demonstrated our ability to deliver value from bolt-on acquisitions. This remains our preferred route for growing the Company.

2003

2003 was a challenging year for Hanson. A more resilient trading environment in the USA, price increases, a newly restructured US management team and ongoing cost reductions measures should ensure a return to growth.

2004

2004 was a good year for Hanson, thanks to the hard work of our people. Our strategy remains straightforward. We will stay focused. We intend to generate cash, invest in the business and maintain financial discipline.

2005

In 2005, we have delivered double digit earnings growth, completed a significant number of valuable acquisitions and increased our returns to shareholders.

2006

We rank within the top 25 companies in the FTSE 100 for the increase in total shareholder value achieved over the past ten years.

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Chief Executive's Q&A

...and beyond

Alan Murray, Chief Executive, reviews a decade of delivery for Hanson and talks about his plans for the next ten years.

You refer to the last ten years as a decade of delivery. What would you consider to be the main areas of delivery?

First, we have delivered sustainable shareholder value as evidenced by our TSR performance since 1997.

A second area of delivery has been our investment track record. Since 1997, we have invested around £4 billion in over 100 acquisitions, including £1.7 billion for Pioneer in May 2000. We are pleased with the returns we have generated from these acquisitions. Our commitment to invest in new plant and equipment in order to improve productivity and reliability has remained strong. This has also enabled us to raise health, safety and environmental standards across our operations.

Thirdly, we have delivered a large amount of products to our customers, where and when they need it, supplying around two billion tonnes of aggregates from our quarries over the last ten years.

What is Hanson today?

As one of the world's leading heavy building materials companies, our products are vital to the construction industry. They are used to build the world around us in the construction of houses, roads, schools, hospitals, offices and airports.

We operate in 15 countries, with a particular focus on North America, the UK and Australia. Our products fall into two categories: [Aggregates] and [Building Products]. Within our divisions, we have some excellent local market positions with a unique aggregates mineral reserve and resource position of 92 years in North America and 58 years in the UK.

Where do you expect to see the most potential for Hanson to grow earnings?

At Hanson, we believe that we are well-positioned in each of our core geographies. A significant part of our growth is likely to come from the USA.

Underlying demand for our products is driven by demographic growth and the USA is expected to grow by around three million people each year. Demand is supported by a US government infrastructure programme committed to investing \$286 billion over a six year period to 2009. Around 45% of our turnover in the USA is from the infrastructure sector.

We have significantly increased the value of Hanson over the last ten years and we believe we have the opportunity and the capability to deliver the same over the next ten

years.

On the supply side, North America provides an attractive environment for our business given its high operating standards and high entry barriers. In addition, the market for both building products and aggregates is still fragmented in many areas which provides acquisition opportunities. We are one of the five largest aggregates producers in North America, yet only have around a 5% national market share.

In the UK and Australia, the aggregates markets are relatively consolidated and acquisition opportunities are more likely to be in Building Products.

We will continue to look for selective opportunities in our other markets, such as Continental Europe.

What are your priorities for the next ten years for the group?

We want to add value for our shareholders. I see four key aspects to this as we grow our business:

- Remain focused on our strategy and disciplined in our use of cash. We enjoy strong operating cash flow and intend to continue to invest in capital expenditure and acquisitions, to grow dividends and to make share buybacks when appropriate.
- Invest in our people. Attracting and retaining talent in our sector is a key priority. We need to ensure we provide the right opportunities for growth and development, together with high standards of health, safety and welfare.
- Improve our customer focus. The requirements of our customers are changing rapidly and we are working hard to anticipate and respond to these demands.
- Play our part in protecting and enhancing the environment. I believe that Hanson and our industry play an important role in enhancing the quality of people's lives on a daily basis. We are the environmental custodians of the sites we operate and we have a very good track record in the areas of reclamation and restoration. We aim to be well-placed to meet the increasing demand for products and services which deliver environmental benefits.

We have significantly increased the value of Hanson over the last ten years and we believe we have the opportunity and the capability to deliver the same over the next ten years.

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10 Operating and financial review

Operating and financial review

Our industry and markets

We supply heavy building materials to the public and private construction sectors. Our key markets are North America, the UK and Australia.

Our markets

We operate in 15 countries. Approximately 90% of our 2006 turnover was generated in North America, the UK and Australia. Other operations are located in Continental Europe and Asia Pacific.

End use markets and demand drivers

The end use of our products and services may be categorised into residential, infrastructure and industrial & commercial construction.

Residential includes public and private housing and comprises both new build and repair, maintenance and improvement (RMI). The level of new housing spend in this sector is driven by population growth and demand for new

housing, offset by supply constraints such as house prices and planning permissions. Statistics for housing starts and completions are published in several of our major markets, including North America and the UK. RMI work includes Do-It-Yourself (DIY) spend and is therefore often linked to consumer confidence.

Infrastructure includes transport (such as roads, rail and airports) and utilities (including water transmission, sewerage, power and communications). Infrastructure spend on both new projects and RMI is often government funded, for example through the SAFETEA (Safe, Accountable, Flexible, and Efficient Transportation Equity Act) programme in North America.

Infrastructure demand is driven by demographics, namely population growth, along with government fiscal policy and planning constraints. Some infrastructure work is related to housing.

Industrial & Commercial includes offices, factories, schools and hospitals. This category of construction is funded by both the public and private sectors and may include public finance initiatives (PFI). Drivers for private spending include economic growth. Typically, public spending is driven by political priorities.

Our customers

Hanson supplies its products and services to a broad range of customers, ranging from large multi-national construction companies to DIY enthusiasts.

Our aim is to provide premium quality products and services to all our customers. Contact with customers is through our divisions at local, regional and national levels. Dedicated sales teams are the principal day-to-day support for our customer base, with strong management structures in place to ensure adherence to guidelines.

Service and quality

The service and quality elements of our product offering are essential components of our product positioning. For example, our Aggregates divisions may advise on the technical strength specification in ready-mixed concrete, the

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grip and durability of asphalt and the on-time delivery to site and consistency of size and grade of aggregates. Our Building Products divisions can colour match bricks and design the strength and precision of pipes and precast products.

Competitive position

Our aim is to establish Hanson as one of the leading suppliers in each of the local markets in which we operate. We have a

Group turnover* by division

Year ended December 31, 2006
(%)

End use □ USA

Year ended December 31, 2006
(%)

End use □ UK

Year ended December 31, 2006
(%)

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Our industry and markets

network of well-located operations to optimise customer service and transport costs. These competitive positions may be strengthened through acquisitions, which can add value through the realisation of operating and cost saving synergies in areas such as increased asset utilisation and reduced administrative overheads.

Vertical integration for aggregates

In some markets, aggregates producers are integrated into ready-mixed concrete and asphalt production. In addition, asphalt producers may undertake road and other maintenance contracts and surfacing work. Ready-mixed concrete producers may have upstream cement operations. Our focus is on aggregates, but we look to own and operate ready-mixed concrete, asphalt and cement operations where this is desirable.

Economic characteristics

In general, our products have a low value to weight ratio. This means the cost of transport is a significant element of the total cost of our products to our customers. For example, in some markets the maximum economic road delivery distances for aggregates may be as little as 30 kilometres. Consequently, we aim to establish a network of plants for our

customers and thus maintain our overall competitive position in each market. Delivery to the final destination is principally by road, but we do use alternative transport such as rail or marine to move products where possible. Building products may have longer economic delivery distances, depending on market dynamics.

Barriers to entry

The main barriers to entry for our aggregates and brick operations are access to mineral reserves and the ability to obtain the necessary legal permissions for extraction. These barriers to entry are often increasing in the markets in which we operate as planning and environmental controls become more onerous. We aim to work with planning authorities and local communities to ensure we comply with all regulatory requirements and maintain a strong reserve position.

Our other, non-brick building products operations may have barriers to entry due to significant scale, capital and expertise requirements. For example, concrete pipe and precast products are produced for engineered applications where significant technical expertise is required in design, manufacturing and sales. Technological

advances can provide the opportunity for reinvestment and upgrading of manufacturing facilities.

Low substitution threat and low price elasticity

The threat of substitution for most of our products is low. Recycled aggregate materials are used in certain applications, particularly in the UK following the introduction by the UK government of an aggregates levy. We are looking to increase the proportion of high value aggregates produced in our plants in the UK.

Our products, in general, have low price elasticity. For example, the volume of aggregates required in a road project may not be particularly sensitive to the selling price of those aggregates.

- * Excluding joint-ventures and associates
- Continuing operations
- ^ Based on internal management estimates, rounded to nearest 5%

End use □ Australia ^

Year ended December 31, 2006 (%)

Projected population growth

2007 to 2016 (%)

Source: US Census Bureau, UK National Statistics online, Australia Bureau of Statistics. Linear growth assumed between source data points.

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12 Operating and financial review

Our products

Hanson supplies a broad range of heavy building materials in two main categories: **Aggregates** and **Building products**.

Our principal products are described on these two pages.



Aggregates: Sand and gravel from our Bulls Lodge quarry in Chelmsford, UK.



Ready-mixed concrete: Ready-mixed concrete being delivered from our Maroochydore plant in Queensland, Australia.

Aggregates

Aggregates⁰: 250.8m metric tonnes

Hanson is one of the world's largest producers of aggregates. Aggregates include sand, gravel and hardstone such as granite and limestone. Sand and gravel may be extracted from the sea as marine dredged aggregates, as well as from land-based deposits. Aggregates are an essential component of a wide variety of applications. These include uses such as a base material for road building, rail lines and water transmission as well as drainage pipelines and

Ready-mixed concrete⁰: 21.4m m³

Ready-mixed concrete is made from aggregates, cement, water and chemical admixtures. Ready-mixed concrete is used in a range of applications in the construction sector. We supply a variety of customers, ranging from major international construction companies to DIY enthusiasts.

as landfill.

Cement⁰: 2.8m metric tonnes

Asphalt⁰: 13.0m metric tonnes

Asphalt is made from a mixture of 90% to 95% of dried aggregates, combined with 5% to 10% of heated liquid bitumen. Bitumen is a by-product of the petroleum refining process and the price of bitumen is, in general, governed by the price of oil. Asphalt is used as a surfacing material for roads, airport runways and car parks. Different types of asphalt surface can be produced depending on the grade of aggregates used, which will give the surface differing qualities such as improved grip for vehicles or quieter tyre noise.

Cement is a fine powder that is produced by mixing calcium carbonate, silica, alumina and iron ore. This is heated and then rapidly cooled down to produce [clinker]. The clinker is mixed with gypsum and finely ground to produce cement.

Ground granulated blast furnace slag (GGBS)⁰: 2.0m metric tonnes

GGBS is manufactured from blast furnace slag, a by-product from the manufacture of iron, and is used as a cement replacement, mostly in ready-mixed concrete, and also in many other concrete products used in the construction industry. With higher ultimate strength and durability, it can replace 50% or more of the conventional cement in concrete. Replacing a tonne of conventional cement with GGBS saves a tonne of CO₂ emissions which demonstrates its significant environmental benefits.

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Our products

Building products

Bricks⁰: 2,102m

The vast majority of our bricks are made from clay, which is extracted from the ground, processed, shaped and then fired in kilns. Bricks can be produced in a wide variety of colours and textures. They are used primarily in the housing segment of the construction sector, both new build and RMI. Bricks are selected for their attractive appearance, versatility, low maintenance and durability. Automation in brick plants is increasing, including the use of robotics to improve brick handling.

Concrete roof tiles⁰: 1,807ts

Concrete roof tiles are made by extruding a sand-based concrete mix into individual moulds, which are dried and hardened for a period of approximately one week. They are then ready for installation.

North America: concrete products⁰: 4.6m metric tonnes

Concrete products in North America consist primarily of concrete pipes and precast concrete structures.

Concrete pipes

Concrete pipes include gravity flow pipes and pressure pipes and range in diameter from 0.25 metres to over 3.5 metres. They are produced by embedding a reinforcing steel structure within concrete. The large-scale structures are used in a wide variety of construction engineering applications, primarily in infrastructure, including drainage systems and water transmission.

Gravity and pressure pipes are manufactured to rigorous technical specifications.

Precast concrete structures

Our North American precast products are used for roadway drainage, airport drainage, stormwater management and utility construction. In addition, we manufacture highway noise barriers, bridges and railroad crossings.

Other building products:

In addition to the product lines described above, we produce a variety of other building products as follows:

Building Products North America also produces steel pipes which are used primarily in water transmission applications and which range from 45 centimetres to three metres in diameter.

In our Building Products UK division, the precast range includes a variety of flooring systems such as hollowcore and solid composite beam and block, stairs, culverts, and a comprehensive range of bespoke precast products. UK aggregate blocks are produced using dense and lightweight aggregates. They are available in a variety of densities, strengths, configurations and finishes.

Aerated concrete blocks are produced under the Thermalite brand and are much lighter than aggregate blocks. They are used by builders and specifiers for wall, floor and below ground construction, offering added properties of heat insulation, moisture resistance, strength and ease of handling. UK Building Products also bags both decorative and other aggregates for sale into the trade and retail sectors.

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Concrete pipes: Our pipes, ranging from 0.25 metres to over 3.5 metres in diameter, ready for customers in Dallas, USA.

Bricks: Bricks at the end of the production line at our brick factory in Claughton, UK.

In Australia, we produce concrete blocks, concrete pavers and precast products. The precast range includes a variety of walling, flooring and architectural precast products.

∅ = Including joint-ventures and associates

m = millions

m mt = millions of metric tonnes

ts = thousand of squares (squares = 100 square feet)

m m³ = millions of cubic metres

m spu = millions of standard production units

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Our mineral reserves and resources

We estimate that we have approximately 73 years of production of mineral reserves and resources.

The mineral reserves and resources which we own, or have the right to extract, are fundamental to the long-term growth of our business. We estimate that our total mineral reserve and resources position, including our share of joint-ventures and associates, as at December 31, 2006 is 17.8 billion metric tonnes.

The following table details our mineral reserve and resource position as at December 31, 2006. Reserves and resources are defined as follows:

A "mineral resource" is a concentration or occurrence of material of economic interest in or on the earth's crust in such form, quality and quantity that there are reasonable prospects for eventual economic extraction. The location, quantity, grade, continuity and other geological characteristics of a mineral resource are known, estimated or interpreted from specific geological evidence and knowledge.

A "mineral reserve" is the economically mineable part of a mineral resource. It includes diluting materials and allowances for losses, which may occur when the material is mined. Appropriate assessments, which may include feasibility studies, have been carried out, and include consideration of, and modification by, realistically assumed mining, metallurgical, economic, marketing, legal, environmental, social and governmental factors. These assessments demonstrate at the time of reporting that extraction is justified.

Reserve years and total years are calculated by dividing the tonnes of reserve and total tonnes respectively by the volume produced in 2006.

66% of the total reserves at December 31, 2006 are owned. The balance is either leased, or subject to an option to buy or lease.

0.2 billion tonnes of the reserves are clay reserves, held by the Building Products divisions, which are used to make bricks.

During the course of 2006, we added a further 2.2 billion metric tonnes of reserves and resources. The majority of this was in North America.

Summary statistics for the year ended December 31, 2006

Reserves and resources	Reserves billion tonnes	Resources billion tonnes	Total billion tonnes	Reserve Years	Total Years
Aggregates North America	8.8	4.0	12.8	63	92
Building Products North America	0.1	0.0	0.1	49	49
Aggregates UK	1.7	0.5	2.2	46	58
Building Products UK	0.1	0.1	0.2	37	83
Australia	0.8	0.6	1.4	37	64

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Asia Pacific	0.2	0.2	0.4	12	27
Continental Europe	0.5	0.2	0.7	23	28
Total	12.2	5.6	17.8	50	73

Reserve type	Crushed rock billion tonnes	Sand and gravel billion tonnes	Clay billion tonnes	Total billion tonnes
Aggregates North America	8.0	0.8	0.0	8.8
Building Products North America	0.0	0.0	0.1	0.1
Aggregates UK	1.1	0.6	0.0	1.7
Building Products UK	0.0	0.0	0.1	0.1
Australia	0.7	0.1	0.0	0.8
Asia Pacific	0.2	0.0	0.0	0.2
Continental Europe	0.4	0.1	0.0	0.5
Total	10.4	1.6	0.2	12.2

Reserve ownership	Owned	Lease/Option
Aggregates North America	69%	31%
Building Products North America	95%	5%
Aggregates UK	51%	49%
Building Products UK	93%	7%
Australia	92%	8%
Asia Pacific	10%	90%
Continental Europe	31%	69%
Total	66%	34%

Reserves and resources	Reserves	Resources	Total
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At January 1, 2006	10.4	5.5	15.9
Less 2006 production	(0.2)	0.0	(0.2)
Plus 2006 additions	1.8	0.4	2.2
Other movements	0.2	(0.3)	(0.1)
At December 31, 2006	12.2	5.6	17.8

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Our mineral reserves and resources

Please note that the maps are provided to illustrate the locations of our mineral reserves and resources only and are not to scale.

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16 Operating and financial review

Our employees

We understand that the success of strategic and operational execution depends on the quality and leadership of our people.

Our people

Hanson employs 25,900 people, operating from over 1,500 sites located close to our customer base in 15 countries.

Our worldwide spread gives us strength and breadth and each site acts with a "local business feel" in the community in which it operates.

We have talented people working in a range of job roles including professionals in engineering, geology, finance, sales,

Our guiding principles:

Open, honest and committed to individual development and well being

High performance culture

Our word is our bond

Customer focused

Continuous improvement in all our activities including safety and the environment

Grow and develop the business to increase shareholder value

Proactive corporate citizens

Provide consistent leadership

quarrying, manufacturing, distribution and support roles.

Our culture

We are an industry leader making an important contribution to the world around us by supplying the raw materials and products to build key facilities " from roads to hospitals, schools to airports.

Safety is a priority. We are always conscious of our responsibility towards the environment and the communities in which we operate.

We understand the importance of our customers and adopt a "can do" attitude in order to remain committed to their needs.

We seek to shape and develop our own talent by providing career development opportunities.

Our approach Equal opportunity

As an equal opportunity employer, our people are recruited, promoted and rewarded without regard to gender, age or beliefs but rather based on merit. Managing for diversity presents opportunities for improved business performance. Workforce planning measures allow us to tap into opportunities in areas such as ethnicity, gender and age and tailor our employment offering accordingly. Full consideration is given to the employment, the continuing employment, training and career development of disabled people.

Attracting the right people into Hanson

We understand the need to attract good-quality people to work for Hanson. We remain focused on the retention and development of employees.

We have ongoing programmes ranging from educating schoolchildren about the sector, internships, graduate recruitment and participation in job fairs which link with professional bodies in order to broaden understanding of our industry.

The ongoing development of e-recruitment via www.hanson.biz/careers is also an important aspect of the recruitment strategy.

Retaining our people

We have put in place a global system of reporting on human capital measures to monitor areas of employee turnover and reasons for leaving, as well as measures around workforce planning. The engagement and development of our employees are also seen as important employment offerings.

Developing our people

We have a track record of growing our own managers by developing people for different job roles. This is also supplemented by formal learning such as completion of the Hanson Diploma in Management, Foundations of Management, Management Development Programme or the Global Advanced Leadership Programme.

The Global Advanced Leadership Programme involves teams of senior managers from Hanson joining with teams from other companies to address an assigned business challenge. The programme runs for three one-week modules and is held in Europe, Asia and North America. Academics from McGill University in Canada, Lancaster University in England and the Indian Institute of Management work with the teams acting as "friendly consultants" to provide next generation learning for the participants.

Succession

The succession system enables us to maximise the potential of our people as part of our leadership competency framework.

Performance and reward management

The approach to performance and reward management is to ensure our people have a clear understanding of the job role and their required outputs which are aligned with key business objectives. The manner in which

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Our employees

the outputs are achieved is also an important factor.

Feedback and coaching for improved performance is an important aspect of our management approach. The reward system is based on recognising and rewarding good performance.

Short-term incentive plans target year-on-year improvement in economic value added. Training supports a clear understanding of each person's role and how it contributes to overall improved performance.

Communication

Internal communications play an important role in keeping employees up to date and aligning them with our goals. In order to deliver this, we use the intranet, newsletters, a global magazine, employee surveys, a thorough induction programme, briefing sessions and targeted training courses.

During 2006, a number of employee surveys were undertaken and the results fed back to employees as a means of identifying areas for improvement and the action to be taken. This process allows us to tap into the knowledge and experience of the broader Hanson team.

We promote the sharing of ideas across divisions in order to leverage the adoption of best practice across Hanson. Non-financial key performance indicators, such as customer services measures, are playing an increasing role in knowledge transfer.

Health and safety

We are committed to achieving high standards of health, safety and welfare for our employees, contractors, customers and visitors.

Hanson actively engages with government agencies, trade associations and other similar bodies to promote the benefits of a

safe and healthy working environment and develop best practice around the world.

In 2006, the Board formally endorsed its approach to health and safety with a group policy statement. Our divisional Chief Executives/Managing Directors remain responsible for establishing formal policies, for ensuring that arrangements are made to fulfil those policies and for monitoring their implementation and effectiveness.

The divisional Chief Executives/Managing Directors are supported by a network of safety professionals, who share information and best practice to apply the lessons learnt from accident investigations across the group.

We seek to prevent injuries and other incidents from occurring by:

- Training our employees to work safely and eliminating the causes of unsafe behaviour
- Providing safe systems of work and encouraging a safe production culture
- Striving for improved safety performance

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- Committing to industry improvement initiatives and targets

In 2006, we continued to focus on eliminating unsafe behaviour through programmes of training and performance monitoring against targets. We are dedicated to working with our employees to change their perception and acceptance of risk so that safety is not compromised.

The approach towards this interdependent safety model is supported and led by Alan Murray, Chief Executive who is the director responsible for health and safety, as well as the divisional Chief Executives/Managing Directors.

The use of appropriate safety equipment is mandatory at all our sites.

Our logo, shown here on one of our mixer drums, is an important part of our identity.

A key part of our internal communications is Hanson's quarterly magazine for our employees worldwide.

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Our environment

Environmental management is integral to the way in which we run our business.

Our approach

For Hanson, environmental management is integral to the way in which we run our business. It affects product and service design, the way in which we operate our sites and their after-use when production has ceased.

We will continue to develop our group sustainability strategy through 2007. This will build on existing policies and practices which aim for high standards in managing our people and the environment and the way in which we relate to our communities. We focus on the areas in which we can have the greatest impact as follows:

- increasing the efficiency with which we use resources and energy
- reducing CO₂ emissions
- managing our land holdings to provide habitats for wildlife

Conserving water: Our Maroochydore plant in Australia was designed to minimise water use. Features include the use of rainwater and treated grey water from the adjacent water treatment plant.

- being a responsible neighbour to the communities in which we are located.

In 2006, we started an 18 month programme of improving and rationalising our environmental management systems. We are consolidating our processes onto fewer electronic platforms to achieve greater consistency.

Addressing sustainability provides opportunities for new products and services. Hanson's acquisition of Formpave in 2006 is one such example. Formpave is a world leader in the rapidly expanding sustainable urban drainage systems (SUDS) market, providing permeable paving. SUDS are used to reduce the risk of flooding and to prevent pollution.

Increase our resource and energy efficiency

As a heavy building materials producer, natural resources such as minerals, energy and water are at the centre of our business.

Minerals and recycling

We seek to conserve mineral resources where practicable. Examples include the use of recycled glass as an aggregate in asphalt and the use of ground granulated blast furnace slag (GGBS) as a cement substitute.

A Hay (RSPB)

Habitats for wildlife: One of Britain's rarest birds, the bittern, has started to boom at the Hanson/RSPB wetland being created at Needingworth quarry in Cambridgeshire, UK.

We are also able to reuse our own products. Concrete, either from a returned load or after use in a structure, can be used to replace aggregate. When asphalt pavements reach the end of their life, we are able to reuse some of the old surface in the new pavement.

Energy

Energy use is of concern for its contribution to greenhouse gas production and to the extent it is derived from non-renewable sources. In 2006, we began a corporate carbon and energy management review with the Carbon Trust.

Divisional energy saving initiatives have been successful in improving control over energy use. We have already seen improvements and we are disseminating what we have learnt throughout the businesses.

Reducing our energy consumption makes good environmental and financial sense.

Responsible neighbour: Our brick operations in North America donated 16,000 bricks and volunteer labour last summer to the Union County Chapter of Habitat for Humanity.

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Our environment

Water

Water is an essential part of daily life and, in some places, scarce. Ready-mixed concrete, brick and block manufacture consume a significant quantity of water. Aggregate production uses water to clean the product; after use, we either recycle the water or return it to the groundwater system. We obtain the water we use from boreholes and other natural sources and also from mains water supply.

Our key objectives around water usage are:

- minimising the quantity of water which is consumed
- maintaining the quality of water which leaves our sites

We maintain water quality through good housekeeping and routine checks to ensure that the systems and controls are working effectively.

Reduce CO₂ emissions

We recognise the importance of reducing CO₂ emissions and we use a number of different strategies to achieve this:

- use of alternative raw materials
- use of renewable energy sources
- managing the way we transport our products
- improving our energy efficiency

Cement substitutes provide an opportunity for Hanson to reduce the emissions associated with the production and use of concrete. GGBS, for which we are the UK market leader following our acquisition of Civil and Marine in 2006, is one such substitute for Portland Cement. GGBS is produced from blast furnace slag, a byproduct from the manufacture of steel. As a by-product, manufacture of GGBS requires less than one fifth of the energy and produces one tenth of the CO₂ emissions of Portland Cement.

Key areas of focus:

Increasing our resource and energy efficiency

Reducing CO₂ emissions

Managing our land holdings to provide habitats for wildlife

Being a responsible neighbour

In 2006, Hanson was invited and agreed to participate in the Carbon Disclosure Project. This is run on behalf of a group of over 200 investors to address the potential impact of climate change upon businesses.

the contribution of industry to modern society. We have prepared high quality teaching materials and also run events for teachers to help them to prepare for visits and integrate them into the curriculum.

Manage our land holdings to provide habitats for

We are involved in fundraising and sponsorship, as

wildlife

Hanson is a large landowner and is in a position to maintain this land to encourage the creation of diverse habitats for wildlife. We work in partnership with statutory and charitable organisations, both whilst sites are operational and after we have ceased operating.

In the UK, we have a biodiversity and geodiversity action plan with defined targets which we have met.

Be a responsible neighbour

We seek to manage the environmental impact of our operations at all stages, from planning through operation to decommissioning. Once we have identified a mineral resource which is well positioned for its market, we consider how the extraction, processing or manufacture and transport of this essential building material will affect the local and wider community.

Potential issues such as noise and the visual impact of our operations, particularly in rural areas, are dramatically reduced or eliminated by the use of screening earth banks and tree planting.

We consider that school visits to our sites are important in demonstrating to children

well as making donations and gifts in kind to the communities in which we operate.

Our products play an important role in enhancing the quality of people's lives on a daily basis. Therefore, we are often asked to support local projects by donating materials. We have a general policy of supporting community projects in this way, particularly those located near to our operations.

In addition, at a corporate level, we support a small number of charities which have a link with our business. In 2006, these were CRASH, the UK construction industry charity for the homeless; the Royal Botanic Gardens at Kew, where we support the conservation area; the Rotunda Museum of geology in Scarborough and the Smithsonian's National Museum of Natural History in Washington DC where we have contributed to an endowment fund to maintain and upgrade the Rocks Gallery.

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20 Operating and financial review

Our business objectives

Our primary objective is to create sustainable, long-term value for our shareholders. We believe this can only be achieved by working in partnership with our customers and other stakeholders.

We aim to enhance the value of our existing assets and market positions by growing group turnover, earnings and group margins, through the business cycle. This will be supported by the appropriate combination of maintenance, greenfield and value adding capital expenditure.

Additional value is sought through acquisitions, primarily targeting products or locations which can be bolted-on to complement our existing operations.

We believe there is an opportunity to add value in the medium term and to reinforce our position as one of the world's leading suppliers of heavy building materials.

Our six point strategy:

- 1. We plan to focus on growing our core products in selected markets**

- 2. We aim to generate margin improvement**

- 3. We intend to continue to invest in capital expenditure to maintain and enhance the performance of our operations**

- 4. We intend to continue to generate value-adding growth through our acquisition programme**

- 5. We are prepared to make disposals of underperforming or non-core operations if required**

6. We intend to continue to enforce strong financial discipline in order to create long-term shareholder value

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Our business objectives

We plan to continue to grow both our aggregates business and our heavy building products business

We do not plan to enter distribution or the manufacturing of light-side building products

We prefer to operate in developed markets which have solid demand drivers and high entry barriers and in which we believe we may establish and retain a strong competitive position

We intend to maintain strong pricing discipline to reflect the full economic value of our mineral reserves, products and services

We seek to continue to operate continuous efficiency and cost saving programmes

We aim to maintain capital expenditure at or above our annual depreciation charge

Capital investment is targeted towards cost saving or revenue enhancing projects to add value

We also invest capital to improve health and safety standards, to improve environmental performance and to replace ageing plant and equipment

We aim to continue to adopt a targeted approach to acquisitions

Potential targets are evaluated on a discounted cash flow basis against our cost of capital, taking into account strategic fit and risk and return targets

We are prepared to sell operations if they do not meet our medium-term ownership criteria. However, we believe that, at present, we have completed the required disposals

We plan to continue our progressive dividend policy

We plan to continue our routine and gradual share buyback programme when appropriate

We plan to maintain our investment grade debt ratings over the cycle

We will continue to be disciplined in our operating, investing and financing decisions

We will not target short-term benefits to the detriment of the longer-term performance of the business

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22 Operating and financial review

Our key performance indicators

The Board of Hanson PLC uses the following financial and non-financial key performance indicators to measure strategic and operational progress.

Financial KPIs

Group turnover*

This represents the total amount charged to customers for our products and services, including delivery but excluding joint-ventures and associates, inter-company sales, property profit and sales taxes such as VAT.

Our aim is to increase turnover each year through a combination of price and volume growth, from our existing market positions and assets, and additional turnover from acquisitions.

In 2006, we increased our group turnover* by 11.2% to £4,132.7m. Acquisitions made in 2006 contributed 5.8% of this growth. The increase from the existing operations of 5.4% was due primarily to increases in selling prices rather than volume growth.

Group operating margin*#

This represents the group operating profit# divided by group turnover*. The word "group" designates that it excludes our share of joint-ventures and associates' profit after tax. Group operating profit# is therefore group turnover* less group operating costs*.

Our overall aim is to grow or maintain group operating margin each year. This

indicates our ability to offset any cost inflation with productivity initiatives, (including value adding capital expenditure) and with selling price increases.

In 2006, our group operating margin*# was 12.8% (12.1%), an increase of 0.7ppts.

Profitability measures

Our primary profitability KPI is operating profit before impairments. A number of other profitability KPIs are used, namely profit before taxation, profit for the year and basic earnings per share. These are discussed in more detail in the financial review section of this report.

Net cash inflow from operating activities

Net cash inflow from operating activities is defined as the cash flow generated by the operations, including dividends from joint-ventures and associates and after payments for discontinued items such as asbestos. It is stated after receipts and payments for interest and tax but before investing and financing activities.

Our aim is to increase net cash inflow from operating activities in line with the increase in profit for the year. This is an indicator of our ability to convert earnings into cash. For items such as finance costs and tax, the cash impact may be a more meaningful measure than the complex accounting in the income statement.

In 2006, our net cash inflow from operating activities reduced by £25.7m, or 5.5%, to £445.5m, compared to a 3.6% increase in the profit for the year. The reduction included an adverse movement in working capital of

£87.5m, largely due to an increase in inventory of £69.1m. Further detail is provided on page 48.

* Excluding joint-ventures and associates

□ Continuing operations

Before impairments

Financial KPIs:

Group turnover*□

+11.2%

Group operating margin*□#

+0.7ppts

Operating profit□#

+15.1%

**Net cash inflow from
operating activities**

-5.5%

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Our key performance indicators

Non-financial KPIs

The nature of our business means that most of our non-financial performance indicators are measured locally. Areas of particular importance are described below:

Health and safety

The progress of safety performance throughout our business worldwide is tracked and reported regularly to the Board using standard measures.

We use the following indicators to provide a consistent measure of our performance:

- Lost time incidence (LTI) rate: this is the frequency rate of injuries resulting in an employee being absent for one or more shifts.
- Lost day incidence (LDI) rate: this is the frequency rate for days lost as a result of accidents.
- Total case incidence (TCI) rate: this is the frequency rate of accidents.

In 2006, the LTI reduced from 1.2 to 1.1 and the LDI reduced from 21 to 18. TCI was 3.4 for 2006. This was the first year TCI was measured on a comparable basis throughout the group.

Regrettably, there was one employee work-related fatality and one contractor fatality during the year. A further employee work-related fatality has sadly occurred in February 2007. In such circumstances, we co-operate fully with the appropriate investigating authorities. We also endeavour to ensure that the deceased's family and work colleagues have as much assistance as possible. We share the lessons we have learned from these incidents and review our standards for application across the group.

Customers

A key part of our focus is to improve our service at each point of customer contact, from initial enquiry to receipt of payment. Key customer satisfaction measures include

quality of advice, product availability, product quality and on-time delivery.

We aim to make the administrative support for our customers as efficient and accurate as possible and use indicators such as dispute resolution and debtor days to measure progress.

Employees

Human capital measures include gender, tenure, age, occupational group, job grade, ethnicity, labour turnover and reasons for leaving. These are supplemented by regular employee surveys.

Sustainability

Our sustainability strategy is being developed to include a set of non-financial performance indicators. In the near term, we will prioritise the measurement of energy efficiency, CO² emissions, the use of recycled material and the quality of water that leaves our sites.

Other performance indicators

In addition to the key performance indicators detailed above, Hanson uses a number of other financial and non-financial performance indicators. Cost control is supported by ratios such as tonnes per manhour and overheads as a percentage of turnover. Investment decisions are based on risk versus return evaluation using cash flow projections discounted at a weighted average cost of capital. Assets, including mineral reserves, are monitored for quality, age and replacement need. Financing indicators include interest cover ratios, gearing and cash flow to net debt. Return on capital and economic value added calculations are used to measure and incentivise value creation.

- * Excluding joint-ventures and associates
- Continuing operations
- # Before impairments

According to best international practice, the frequency measures are as per 200,000 hours worked

LTI comparison by year (Jan-Dec)

LDI comparison by year (Jan-Dec)

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Excellent result in 2006
Benefits from geographic and end use diversification
Strong price discipline
Acquisitions performing well

Jim Kitzmiller
President and Chief Executive

Financial highlights

	2006	2005	% 2006v2005	2004	% 2005v2004
Group turnover* [□]	£1,131.3m	£980.6m	15.4	£897.3m	9.3
Group operating profit * ^{□#}	£177.2m	£138.1m	28.3	£126.7m	9.0
Group operating margin* ^{□#}	15.7%	14.1%	1.6ppts	14.1%	□
Share of joint-ventures [□] and associates [□] profit after tax [□]	£3.7m	£0.3m	n/a	£0.9m	(66.7)
Operating profit ^{□#}	£180.9m	£138.4m	30.7	£127.6m	8.5
Property profit (inc. in operating profit ^{□#})	£3.0m	£2.4m	25.0	£14.3m	(83.2)

Contribution to group turnover*[□]**Contribution to operating profit^{□#}**

We are one of the leading aggregates producers in North America, operating in 18 states and Mexico. In addition to aggregates, the division has ready-mixed concrete and asphalt operations, as well as cement operations in Northern California and a cement substitute operation in Florida.

The division consists of five regions and Hanson Slag Cement (HSC), each reporting into the divisional head office based in Dallas, Texas. The five regions are the West, Southwest, Mideast, Northeast, and a new region for the Material Service operations acquired in the year. HSC is the Florida operation of Civil and Marine, a UK based supplier of cement substitute acquired in March

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2006.

The largest state by group turnover^{*} in this division is California. In 2006, the high population growth states of California, Texas and Arizona accounted for around half of the division's group turnover^{*}.

The division sold^{*} 144m metric tonnes of aggregates in 2006 and has approximately 12.8 billion metric tonnes of mineral reserves and resources, owned or leased, available for future extraction.

2006 v 2005

2006 was an excellent year, following two previous years of strong operating profit[#] improvement. The key drivers behind the improvement were selling price discipline, continued cost control and the good performance of the 2006 acquisitions. Geographic and end-use diversification within the USA limited the impact of the residential slowdown.

Group turnover^{*} increased to £1,131.3m (£980.6m) in 2006, an increase of 15.4% . £77.6m, or 7.9%, of this increase was due to acquisitions made in 2006. Group operating margin^{*} increased 1.6ppts to 15.7% (14.1%) .

Operating profit[#] increased by £42.5m, or 30.7%, to £180.9m (£138.4m) . Of this increase, £15.2m, or 11.0%, was due to 2006 acquisitions, mainly the acquisition of the Chicago, Illinois-based Material Service Corporation. Foreign exchange translation reduced operating profit[#] by £1.7m, partly offset by additional property profits of £0.6m. Excluding these items, operating profit[#] increased by £28.4m, or 20.5% .

The average heritage¹ selling price increase for aggregates was 12.1% from 2005 to 2006. This increase varied significantly across the US regions, depending on the local market and availability of mineral reserves.

Despite the residential decline, underlying demand across the portfolio was resilient.

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Aggregates North America

Heritage¹ aggregates volumes declined slightly by 1.1% compared to last year. Reductions occurred in certain markets in our West and Southwest regions. This was partly offset by increased volume in the Northeast and Mideast regions where the weather at the end of the year was unusually mild and the operations have a more balanced end use exposure.

Other products performed well. Ready-mixed concrete operating profit² improved, led by a strong market in Arizona and average selling price increases of 15.2%, more than offsetting higher cement costs and a 5.1% heritage¹ volume decline. Price rises of 37.4% in asphalt were necessary to recover the significant increase in costs, in particular bitumen. Cement price rises of 10.9% offset energy cost increases and compensated for some temporary lost production following a mechanical failure at our Californian cement plant. Our share of joint-ventures³ and associates⁴ profit after tax⁵ increased by £3.4m, led by a good performance from our California asphalt joint-venture.

Total capital expenditure*⁶ in 2006 increased by £21.3m to £90.7m (£69.4m) . The ongoing programme included value-adding plant upgrades at our Penns Park and Geneva quarries in the Northeast; new aggregates, ready-mixed concrete and asphalt operations near Phoenix, AZ; and development of our aggregates operations at Mission Valley, CA.

The principal acquisition this year was Material Service Corporation (MSC), which was acquired in June. This is the largest US aggregates deal secured by the division.

- * Excluding joint-ventures and associates
- Continuing operations
- # Before impairments
- 1 Heritage excludes acquisitions owned for less than 12 months

Geographic footprint

Public construction spend and highway component of SAFETEA funding v TEA21

Source: US Census, ARBTA

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26 Operating and financial review

1. Thornton Quarry, Chicago, was acquired as part of Material Service Corp. The scale of this operation is illustrated by the six-lane highway running across the quarry.
2. Aggregates North America employs 6,600 people across 18 US states and Mexico.
3. Recent investment in a new plant at Bridgeport, Texas improves the efficiency of the crushing and sorting process.
4. The Bridgeport quarry services the needs of our customers, around the clock, in the busy and fast growing Dallas/Fort Worth marketplace.

The MSC assets include approximately 1.7 billion metric tonnes of reserves and resources in Illinois and northern Indiana, serving metropolitan Chicago and surrounding areas. The initial integration of these assets into the North American portfolio has progressed very well and the management team delivered an excellent performance in 2006.

Hanson Slag Cement (HSC) was acquired in March 2006 as part of Civil and Marine. HSC is based in Port Canaveral, Florida and produces and sells ground granulated blast furnace slag (GGBS). This is a high quality cement substitute with significant environmental benefits, relative to conventional Portland cement.

2005 v 2004

Hanson Aggregates North America delivered operating profit* improvement, based on sustained operational performance enhancement and real price growth.

Group turnover[®] increased to £980.6m (£897.3m) in 2005, an increase of 9.3%. 23.7m, or 2.6%, of this increase was due to acquisitions made in 2005. Group operating margin^{□*} was 14.1%. Excluding property profits, the margin^{□*} increased by 1.3ppts, from 12.5% to 13.8%.

Operating profit^{□*} increased by 8.5% to £138.4m (£127.6m). Excluding property profits and acquisition earnings, this increase was £22.9m, or 20.2%.

Average price increases of 7.8% were achieved in aggregates, which offset increases in input costs, in particular fuel and power. The price increases ranged from 5.8% in the Mideast to 13.9% in the West.

Total market demand across the USA was estimated to have increased in 2005 compared to 2004. There can, however, be significant variation in regional demand patterns. In our markets in 2005, aggregates volumes in California were below those in 2004. However, Arizona and south Texas showed strong demand, driven by high levels of residential construction and a recovery in industrial and commercial activity. Reduced activity was experienced in parts of the Mideast and Northeast regions, most notably

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Aggregates North America

in New York, Pennsylvania, Ohio and Indiana. In certain markets, we selectively declined to compete for high volume contracts at low margins. In addition, a number of operations were closed as part of our optimisation strategy which further reduced volumes. As a result of this combination of varying regional demand patterns, selectively declining low margin work and plant closures, total heritage¹ aggregates volumes declined by 4.4% for the year.

Raw material cost pressures were significant in the downstream ready-mixed concrete and asphalt operations. Average selling price increases of 12.8% in ready-mixed concrete recovered cost increases, in particular higher cement costs. Average selling price increases of 11.5% in asphalt in part offset increases in the cost of bitumen and raw materials.

In common with aggregates, similar regional variations in demand were experienced in those markets where we have downstream products. The exception was ready-mixed concrete volumes in Arizona which were adversely affected by shortages of cement in the second half of the year. As a consequence, heritage¹ ready-mixed concrete volumes for the year declined by 5.3% and heritage¹ asphalt volumes declined by 5.8% .

Demand for cement in California remained strong in 2005 and volumes increased by 6.3% . Operational efficiencies at the plant offset part of the significant increases in

the cost of fuel and power. A number of major one-off repair and maintenance programmes were undertaken in 2005. Average price increases of 15.4% were achieved which, together with the volume increases, offset the increase in costs.

Capital expenditure* initiatives progressed well in 2005, with total spend of £69.4m (£74.6m) . Projects included a processing upgrade at Sylvania, Ohio, which should increase productivity and reduce costs. In addition, we completed the replant, including the construction of a new rail terminal, at our Bridgeport quarry near Dallas, Texas and acquired land in Arizona which should allow us to expand operations in the Phoenix market.

Good progress was made in 2005 with our acquisition strategy. The integration of the Mission Valley Rock acquisition, bought in June 2005, proceeded according to plan. This acquisition significantly strengthened Hanson's position in the strategically important San Francisco Bay area, with an additional 54m metric tonnes of reserves/resources secured in this market. In addition, the division acquired a group of aggregates operations in southern Indiana in December, providing access to over 115m metric tonnes of reserves/resources and strengthening our position in the Louisville, Kentucky, market area. An additional 80m metric tonnes of mineral reserves/resources were secured in Irwindale, California, in 2005.

Outlook for 2007

The division benefits from geographic and end use diversification. This includes significant exposure to the relatively stable markets in the Midwest and Northeast, and end use exposure to infrastructure, industrial and commercial activities which should mitigate the impact of the residential slowdown.

The extent of progress in 2007 will largely depend on pricing discipline. Our customers were notified of price increases, effective January 1, 2007 which averaged slightly less than the increases in 2006 for aggregates, although this varied significantly by market. Whilst very early in the seasonal construction cycle, indications to date are reasonably encouraging. We will continue to be value rather than volume led, particularly in those areas where it is difficult to secure new mineral reserves.

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The full year impact in 2007 from 2006 acquisitions is expected to be slightly negative due to seasonality. We expect to increase the amount of our capital investment programme during 2007 compared to 2006.

- * Excluding joint-ventures and associates
- Continuing operations
- # Before impairments
- 1 Heritage excludes acquisitions owned for less than 12 months

Volume/price summary

Volume for the 12 months ended December 31, 2006 and % movement in volume and average selling price against prior year.

	Volume				Price			
	2006	2006v2005	2006v2005	2006v2005	2005	2005v2004	2005v2004	2005v2004
	Volume	% Change	% Change	% Change	Volume	% Change	% Change	% Change
	Continuing	Continuing	Heritage	Heritage	Continuing	Continuing	Heritage	Heritage
Aggregates (m mt)	143.6	11.2	(1.1)	12.1	129.1	(3.7)	(4.4)	7.8
Asphalt (m mt)	4.1	(5.3)	(7.0)	37.4	4.9	(1.3)	(5.8)	11.5
Ready-mixed concrete (m m ³)	3.2	(1.0)	(5.1)	15.2	3.2	(0.3)	(5.3)	12.8
Cement (m mt)	1.6	(8.4)	(8.4)	10.9	1.8	6.3	6.3	15.4

Volumes include intercompany sales and exclude Hanson's share of joint-ventures and associates

mt = millions of metric tonnes; m m³ = millions of cubic metres

Heritage excludes acquisitions owned for less than 12 months

Aggregate volumes include marine dredged aggregates

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Overall, a good year in 2006
 Acquisitions performing well
 Difficult brick market
 Strong results from Southeast Pipe
 and Precast

Richard Manning
 President and Chief Executive

Financial highlights

	2006	2005	% 2006v2005	2004	% 2005v2004
Group turnover* [□]	£869.1m	£753.7m	15.3	£647.4m	16.4
Group operating profit * [□] #	£141.5m	£124.4m	13.7	£111.2m	11.9
Group operating margin* [□] #	16.3%	16.5%	(0.2)ppts	17.2%	(0.7)ppts
Share of joint-ventures [□] and associates [□] profit after tax [□]	£0.3m	£1.3m	(76.9)	□	□
Operating profit [□] #	£141.8m	£125.7m	12.8	£111.2m	13.0
Property profit (inc. in operating profit [□] #)	0.2m	£0.5m	(60.0)	□	□

Contribution to group turnover*[□]**Contribution to operating profit[□]#**

We are one of North America's leading producers of pipe and precast concrete, concrete pavers, bricks and concrete roof tiles, with operations in 26 US states and Canada.

The division is subdivided into five Pipe and Precast regions, one Concrete Paving group and the Brick and Tile group, each reporting to the divisional head office based in Dallas, Texas.

Texas is the largest state for this division by group turnover*[□], followed by Florida, Ontario (Canada) and California. In total, these four areas accounted for

approximately 60% of the division's group turnover*.

2006 v 2005

2006 was a good year for the division, led by improvement due to acquisitions made in both 2006 and 2005, and a strong performance from pipe, precast and roof tile offsetting the difficult residential brick market.

Group turnover* increased to £869.1m (£753.7m) in 2006, an increase of 15.3% . £45.1m, or 6.0%, of this increase was due to acquisitions made in 2006. Group operating margin*# reduced from 16.5% to 16.3% .

Operating profit*# increased by £16.1m, or 12.8%, to £141.8m (£125.7m), consisting of £106.1m (£90.8m) in Pipe and Precast, £28.0m (£34.9m) in Brick and Tile and £7.8m (£nil) in the newly formed Paver group.

£11.0m, or 8.8%, of the operating profit*# increase was due to acquisitions made in 2006, mainly related to the new pavers product group. Incremental full year contributions from acquisitions made in 2005 added a further £4.8m. Property profits reduced by £0.3m, offsetting a benefit due to foreign exchange translation of £0.1m. Excluding these items, operating profit*# increased by £0.5m due to an improvement in Pipe and Precast of £7.4m offset by a decline in Brick and Tile of £6.9m.

Pipe and Precast enjoyed a particularly good performance in the Southeast region in 2006, led by infrastructure and commercial activity in Florida. Results from our West region were also good, including strong demand in California. Elsewhere, overall market demand remained robust, although there were signs of weakening in the Northeast region towards the end of the year. Total heritage¹ pipe and precast volumes increased by 2.4%, in part reflecting the continued success in combining our gravity pipe and precast product offerings in key markets.

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Building Products North America

Average heritage¹ selling prices in pipe and precast increased by 7.1% and were sufficient to recover all input cost increases, including cement.

In Brick and Tile, the reduction in brick operating profit[#] more than offset an improvement in Roof Tile. As expected, demand for bricks, particularly in the eastern regions, fell significantly due to the slowdown in residential construction in the second half of the year. Overall brick volumes declined by 6.1%. Average selling prices increased by 7.3%, recovering the increased input costs such as natural gas.

The improvement in the Roof Tile performance was led by average price increases of 13.7% to recover significant cost rises and strong demand in Florida. Volume decline of 8.8% was primarily due to weak demand in California.

The new Pavers product line, acquired with Pavermodule in January, enjoyed strong demand in Florida throughout the year. Performance was ahead of our expectations, principally due to an efficient integration process and very strong underlying market demand.

The division completed a further five acquisitions in 2006, the largest being the acquisition of the Hughes Supply concrete products division which brought four complementary plants to our operations in Georgia and Texas. Four more complementary plants were acquired in Connecticut, Utah, Texas and Alabama. All of these acquisitions are performing well.

Geographic footprint

Operating profit[#] by product group

Order backlog

\$560m

at December 31, 2006

An increase of 24.4% compared to December 31, 2005.

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- * Excluding joint-ventures and associates
 - Continuing operations
 - # Before impairments
 - ¹ Heritage excludes acquisitions owned for less than 12 months
-

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30 Operating and financial review

1. A four metre steel pressure pipe being produced at our Grand Prairie plant, Dallas. Precision engineering and product quality ensures watertight transmission and durability.
2. Robotic handling equipment at our brick factory in Monroe, North Carolina.
3. We extended our product base into concrete pavers by acquiring PaverModule in January 2006. These products are an integral part of residential and commercial landscaping in Florida.
4. A storm water catch basin, part of Hanson's extensive range of precast products. Building Products North America employs 7,100 people across 26 US states and Canada.

The capital investment programme to upgrade our plants has continued this year, with capital expenditure* up to £84.9m (£40.7m). New pipe and precast plants were commissioned in Houston, TX and in Columbus, OH. In addition, a new pipe and precast plant under construction at Winter Haven in Florida will consolidate three existing facilities into one. This will become our largest pipe and precast plant, with a rated capacity of nearly 0.3m metric tonnes per annum. Additional replacement plants are also now being built in Longview, TX; Sacramento, CA and in Phoenix, AZ to consolidate two existing facilities into a single site. Within the other product lines, a new concrete pavers plant was completed at Haines City, FL, and construction has

commenced on a further pavers plant on the same site. In roof tiles, a greenfield plant at Sanderson, FL was commissioned shortly after year end and a further new plant is now under construction in Fort Worth, TX. We expect all of the above investments to add value when fully commissioned.

2005 v 2004

This division had a good year in 2005, building further on growth and earnings improvement initiatives.

Group turnover* increased to £753.7m in 2005 (£647.4m), an increase of 16.4% . £28.8m, or 4.4%, of this increase was due to acquisitions made in 2005. Group operating margin* reduced from 17.2% to 16.5% . This decline was due to changes in product mix through expansions of our precast operations, the impact of acquisitions and increases in costs and turnover, which reduce calculated margin, even when operating profit* increased.

Operating profit* increased by 13.0% to £125.7m (£111.2m) £4.3m, or 3.9%, of this increase was due to acquisitions, mainly the Sherman Pipe facilities in Alabama and Georgia. Excluding acquisitions and property profit of £0.5m (£nil), the increase was 8.7% . The impact of foreign exchange was a benefit of £2.6m.

Operating profit* for Pipe and Precast increased by £14.7m, or 19.3%, to £90.8m (£76.1m), of which £4.3m was due to acquisitions. Average price increases of 12.0% combined with effective cost control and good operating efficiencies offset input cost inflation in steel, cement and energy.

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Building Products North America

Heritage¹ volumes for concrete products increased by 3.1% during 2005. The strongest markets for concrete products in 2005 were in the Southeast (principally Florida) and the Northeast (principally South Virginia, Washington DC and Ontario). Volumes in key Texas markets were disrupted by the most active hurricane season on record and by delays on several major pipe projects in south Texas in the second half.

Operating profit[#] for the Brick and Tile group decreased by 0.6% to £34.9m (£35.1m). Heritage¹ brick volumes declined by 8.2% largely due to a weakening of demand in Canada where volume declined by 16.1%. By contrast, volumes in Texas increased by 10.3% as residential demand remained strong in this market. Further operating and commercial synergies were extracted from the combination of our heritage¹ brick operations with the Athens factories that were acquired in 2004. Average selling prices increased by 6.0%. Price increases of 12.8% were realised in roof tiles. Demand for tiles outstripped supply in the eastern USA (principally in Florida), but was offset by lower demand in California.

The division achieved notable success in 2005 with its acquisition growth initiatives, completing three acquisitions in the year. The largest of the three acquisitions was Sherman Pipe which has ten facilities in Alabama and Georgia. These plants are an excellent strategic fit with the existing heritage¹ facilities in the Southeast region. Two smaller strategic acquisitions were completed in Ohio and Rhode Island to complement the heritage¹ facilities in the Northeast region. The integration of these acquisitions went very well and all three have been performing ahead of pro forma expectations.

Building Products' other major growth initiative in 2005 was a significant programme of greenfield capital investment and upgrades to existing pipe and precast and brick and tile facilities. Capital expenditure*[¶] in 2005 was £40.7m (£38.2m). Three new precast plants were successfully commissioned in 2005, two in Texas and one in California, which have enhanced our existing product offerings in key markets. Approval was given for the construction of three new concrete products facilities in Texas, Arizona and Florida, and for the construction of a new greenfield roof tile plant near Jacksonville in Florida. Commissioning of these facilities began in the second half of 2006 and will continue through the first half of 2007.

Outlook for 2007

The majority of our business is exposed to the infrastructure, industrial and commercial sectors. We expect the markets in these sectors to be reasonably robust. Our order backlogs were \$560m at December 31, 2006 (compared to \$450m at December 31, 2005). Ongoing pricing discipline will remain a priority.

Brick and Roof Tile have the greatest exposure to the residential construction market. The slowdown experienced in the second half of 2006 is anticipated to continue into 2007 which could make progress challenging.

We will continue to seek capacity and productivity improvements from capital investment and expect the level of investment in 2007 to be similar to 2006.

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- * Excluding joint-ventures and associates
- Continuing operations
- # Before impairments
- 1 Heritage excludes acquisitions owned for less than 12 months

Volume/price summary

Volume for the 12 months ended December 31, 2006 and % movement in volume and average selling price against prior year.

	Volume			Price	Volume			Price
	2006	2006v2005	2006v2005	2006v2005	2005	2005v2004	2005v2004	2005v2004
	Volume	% Change	% Change	% Change	Volume	% Change	% Change	% Change
	Continuing	Continuing	Heritage	Heritage	Continuing	Continuing	Heritage	Heritage
Concrete products (m mt)	4.6	12.3	2.4	7.1	4.1	14.5	3.1	12.0
Bricks (m)	1,387	(6.1)	(6.1)	7.3	1,477	(7.3)	(8.2)	6.0
Roof tiles (ts)	1,807	(8.8)	(8.8)	13.7	1,982	(0.1)	(2.0)	12.8

Volumes include intercompany sales and exclude Hanson's share of joint-ventures and associates

Aggregate volumes include marine dredged aggregates

Heritage excludes acquisitions owned for less than 12 months

m = millions; mt = millions of metric tonnes;

ts = thousands of squares (squares = 100 square feet)

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Another year of improved earnings
 Difficult asphalt market
 Selling price discipline maintained
 Civil and Marine acquisition
 performing well
Patrick O'Shea
Managing Director

Financial highlights

	2006	2005	% 2006v2005	2004	% 2005v2004
Group turnover* [□]	£ 867.0m	£ 811.5m	6.8	£ 771.9m	5.1
Group operating profit* ^{□#}	£ 113.6m	£ 96.9m	17.2	£ 62.2m	55.8
Group operating margin* ^{□#}	13.1%	11.9%	1.2ppts	8.1%	3.8ppts
Share of joint-ventures [□] and associates [□] profit after tax [□]	£ 9.6m	£ 11.9m	(19.3)	£ 12.3m	(3.3)
Operating profit ^{□#}	£ 123.2m	£ 108.8m	13.2	£ 74.5m	46.0
Property profit (inc. in operating profit ^{□#})	£ 9.6m	£8.0m	20.0	£1.9m	321.1

Contribution to group turnover*[□]**Contribution to operating profit^{□#}**

We are one of the leading suppliers of aggregates, ground granulated blast furnace slag cement (GGBS), ready-mixed concrete and asphalt in the UK. The foundation for this fully integrated business is our land and marine mineral reserve position, providing aggregates for our downstream ready-mixed concrete, asphalt and contracting operations. GGBS completes the product integration, supplying cement substitute to our ready-mixed concrete operations and UK building products facilities. Geographically, we have operations in all of the UK's major markets where our focus on customer service allows us to maintain leading market positions.

The division sold*[□]32.4m metric tonnes of aggregates in 2006 and has an excellent long-term mineral position, with

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approximately 2.2 billion metric tonnes of reserves and resources available for future extraction. This includes a strong reserve position in sand and gravel, both land and marine based.

2006 v 2005

We delivered another year of improved performance in 2006, benefiting from the acquisition in March 2006 of Civil and Marine. This more than offset an adverse asphalt performance, caused by the significant decline in asphalt demand and exacerbated by bitumen and fuel oil input cost inflation.

Group turnover*[□] increased to £867.0m in 2006 (£811.5m), an increase of 6.8% . £64.2m, or 7.9%, of this increase was due to acquisitions made in 2006. Group operating margin*[□] increased by 1.2ppts to 13.1% (11.9%) .

Operating profit[□] increased by 13.2% to £123.2m (£108.8m) . The increase consisted of £18.5m, or 17.0%, due to acquisitions made in 2006, additional property profit of £1.6m and a reduction in the heritage¹ business of £5.7m, or 5.2% .

We believe that the heritage¹ performance was good given the particularly difficult asphalt market. The result demonstrates our ongoing commitment to pricing discipline, operational efficiency and cost reduction initiatives.

The 2006 market demand for aggregates in the UK is estimated to have been similar to 2005. Our aggregates volumes fell by 2.9% due primarily to planned quarry closures and lower demand into our downstream operations. The average selling price of aggregates increased by 5.7% in 2006. This recovered the significant increases in the operating cost base, most notably energy and mineral royalty costs.

The asphalt market continues to suffer from limited public infrastructure spend, with

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Aggregates UK

investment in roads falling for the fourth consecutive year. Market demand for asphalt in 2006 is estimated to have been 8% below 2005, compared to a decline of 9.3% in our volumes. We have seen some recovery in our volumes during the second half of the year, indicating that our overall market position is stable. We believe that the shortfall experienced in 2006 was probably due to the regional distribution of demand associated with major works. In addition to weak volumes, we experienced considerable cost inflation. Significant increases in energy and bitumen costs were compounded by the prohibited use, by law, of recycled fuel oil from the beginning of 2006. The impact of these increases could only be partly mitigated through a combination of selling price increases of 8.6%, cost reduction measures and efficiency initiatives.

The total demand for ready-mixed concrete in the UK is estimated to have increased by approximately 2% in 2006, against a decline of 1.4% in our volumes. Our volumes declined due to pricing discipline at the expense of lower margin volume. Selling prices increased by 6.5% during 2006, largely recovering higher input costs, particularly for cement, fuel and electricity.

The share of joint-ventures[□] and associates[□] profit after tax[□] primarily consists of the

50% interests in Midland Quarry Products and United Marine Holdings. Hanson's share of net profit after tax[□] of £9.6m (£11.9m) was down on last year due to difficult trading conditions, particularly asphalt for Midland Quarry Products.

Significant efforts were made to enhance customer service levels in 2006. Investment was made in upgrading concrete and asphalt plants to improve plant availability and reduce downtime. In addition, a separate logistics function was established which has been instrumental in improving customer service and the efficiency of our haulage fleet across all products.

Civil and Marine has performed well since its acquisition in March 2006. It is the UK's leading producer of ground granulated blast furnace slag. This is a high quality cement substitute with significant environmental benefits relative to conventional Portland Cement. Civil and Marine has five production facilities at Llanwern, Port Talbot, Purfleet, Scunthorpe and Teesside, in addition to a variety of depot distribution facilities. This acquisition is an excellent strategic fit with our existing ready-mixed concrete and building products facilities and effectively balances our UK cementitious demand with supply capabilities.

Towards the end of the year, we acquired an asphalt plant in Runcorn which

The acquisition of Civil and Marine makes Hanson the UK's largest supplier of ground granulated blast furnace slag (GGBS). complements our heritage¹ asphalt business, increasing our asset footprint and market strength. Integration of both businesses has progressed well and the results were in line with our expectations.

Capital expenditure*[□] during 2006 was £40.3m (£23.1m) and included two new asphalt plants, around 100m metric tonnes of additional mineral reserves and resources, aggregates and ready-mixed concrete plant upgrades and replacement of mobile equipment.

* Excluding joint-ventures and associates

□ Continuing operations

Before impairments

¹ Heritage excludes acquisitions owned for

less than 12 months

Volume/price summary

Volume for the 12 months ended December 31, 2006 and % movement in volume and average selling price against prior year.

	Volume			Price	Volume			Price
	2006 Volume Continuing	2006v2005 % Change Continuing	2006v2005 % Change Heritage	2006v2005 % Change Heritage	2005 Volume Continuing	2005v2004 % Change Continuing	2005v2004 % Change Heritage	2005v2004 % Change Heritage
Aggregates (mt)	32.4	(2.9)	(2.9)	5.7	33.3	(8.1)	(8.1)	6.3
Asphalt (mt)	3.6	(9.3)	(9.3)	8.6	3.9	2.5	2.5	4.9
Ready-mixed concrete (m m ³)	5.2	(1.4)	(1.4)	6.5	5.3	(6.0)	(6.0)	6.2

Volumes include intercompany sales and exclude Hanson's share of joint-ventures and associates

Heritage excludes acquisitions owned for less than 12 months

Aggregate volumes include marine dredged aggregates

mt = millions of metric tonnes; m m³ = millions of cubic metres

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34 Operating and financial review

1. Our operations in Dagenham, East London, provide us with a strategically valuable location. From this site we can supply a wide range of products to construction projects, such as the 2012 Olympics.
2. Hanson is one of the largest suppliers of ready-mixed concrete in the UK with 242 plants across the country, such as Garston Wharf, Liverpool shown here.
3. An operator at our Pateley Bridge hard stone quarry monitors the crushing process. Aggregates UK employs 3,200 people.
4. Marine aggregates provide an important source of material into the UK. We operate nine dredgers including the Arco Arun, shown here discharging into Dagenham.

Significant progress was made in 2006 to develop our strong reserve position for the future. Our sand and gravel position has been strengthened through securing a number of lease options. Our crushed rock position was improved through an extension to our Machen quarry, an important rail linked facility in South Wales. Our valuable marine reserve position was strengthened through the permitting of new dredging licences in the English Channel. This will allow us to continue to provide particularly valuable aggregates to the important South East and London markets.

2005 v 2004

An excellent year-on-year improvement was delivered by the division in 2005. Group turnover* increased to £811.5m in 2005 (£771.9m), an increase of 5.1% . Group operating margin* increased by 3.8ppts to 11.9% (8.1%) . Excluding property profits, the margin increased by 3.2ppts, from 7.8% to 11.0% .

Operating profit¹ increased by 46.0% to £108.8m (£74.5m) . Excluding property profits, this increase was 38.8%, consisting of a small decline in the joint-ventures and associates profit after tax offset by an improvement in the heritage¹ operations.

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The operating profit[#] improvement, achieved despite reduced volumes, illustrates our commitment to pricing discipline, our initiative to increase premium product output and the delivery of operational efficiency and overhead cost reduction benefits.

Total market demand across the UK for aggregates is estimated to have declined by approximately 3% in 2005. Much of the reduction was due to a slowdown in major infrastructure activity, and lower crushed rock volumes as recycled materials compete at the low-value end of the sector. As a result of planned site closures and our initiative to increase production yields and reduce low-margin, non-premium products, our total heritage¹ aggregates volumes have declined 8.1%, with crushed rock the major contributor to the decline. Average selling prices increased by 6.3%, offsetting input cost increases for fuel and electricity. Royalty rates and the cost of regulation also continued to increase.

Our asphalt volumes increased by 2.5% in 2005 which was broadly in line with estimated national market growth trends. We continued to benefit from the capital investment programme to replace our asphalt plants with more fuel efficient and environmentally friendly units which are capable of utilising recycled materials. Average selling prices increased by 4.9% as our strategy of introducing higher value-added branded products came into effect and offset the increased cost of fuel oil and bitumen.

The total demand for ready-mixed concrete in the UK is estimated to have fallen by approximately 2% in 2005, against a decline of 6.0% in our volumes. The relative reduction in our volume was due in part to the regional location of the work and in part to our pricing discipline at the expense of

Aggregates UK

The Aggregates UK division owns an integrated range of heavy building material operations

lower margin volume. Selling prices increased by 6.2% during 2005 offsetting higher input costs, particularly for cement, fuel and electricity.

Commercially, significant progress was made during 2005 in securing long-term maintenance contracts. These are used as a procurement route by both the UK Highways Agency and by UK local authorities. Innovative partnering arrangements with service level guarantees were also introduced with a number of customers. Both these approaches help underpin the long-term nature of our order book and support our capital investment programmes.

Capital expenditure* during 2005 was £23.1m (£35.6m) and included one new ready-mixed concrete plant, aggregates and asphalt plant upgrades and modifications and additional mineral reserves and resources. We continued to upgrade our facilities to make them more efficient. In particular, initiatives were pursued to increase the proportion of high-quality aggregates as opposed to lower-value by-product.

Managing our reserves, particularly sand and gravel, is a high priority for the division. During 2005 additional sand and gravel reserves and resources were secured in a number of locations, most notably in the south east, east of England and East Midlands.

Restructuring cost savings of £10m were achieved as planned and have resulted in a flatter and more customer responsive organisation.

The share of joint-ventures[□] and associates[□] profit after tax[□] primarily consists of the 50% interests in Midland Quarry Products and United Marine Holdings. Hanson's share of net profit after tax[□] of £11.9m (2004: £12.3m) was broadly in line with the prior year.

Outlook 2007

We do not expect a significant recovery in the market in the short term. Nevertheless, there are some signs that demand may improve towards the end of 2007, helped by the London Olympic spend leading up to 2012. We expect further raw material cost increases in 2007. Therefore, we will look to maintain our price discipline in the marketplace wherever possible. Notified price increases for 2007 are, on average, expected to be similar to 2006. Ongoing focus on customer service, reliability, logistics and operational efficiency will be supported by an increase in capital expenditure.

* Excluding joint-ventures and associates

□ Continuing operations

Before impairments

¹ Heritage excludes acquisitions owned for less than 12 months

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Difficult brick market
Improved second half performance
Three acquisitions completed
Capital investment opportunities

David Szymanski
Managing Director

Financial highlights

	2006	2005	2006v2005 %	2004	2005v2004 %
Group turnover* [□]	£382.8m	£368.2m	4.0	£300.7m	22.4
Group operating profit* ^{□#}	£43.0m	£37.8m	13.8	£36.8m	2.7
Group operating margin* ^{□#}	11.2%	10.3%	0.9ppts	12.2%	(1.9)ppts
Share of joint-ventures and associates [□] profit after tax [□]	□	□	□	□	□
Operating profit ^{□#}	£43.0m	£37.8m	13.8	£36.8m	2.7
Property profit (inc. in operating profit ^{□#})	£9.8m	£3.0m	226.7	£3.2m	(6.3)

Contribution to group turnover*[□]

Contribution to operating profit^{□#}

Hanson Building Products UK is one of the leading producers of bricks, aggregate blocks, aircrete blocks, concrete pavers, a range of precast concrete structures and packed products.

Bricks accounted for approximately 40% of the division's group turnover*[□] in 2006 and blocks accounted for around 25%. The floors and precast range (which accounts for 15% of group turnover*[□]) includes a variety of flooring systems, stairs and culverts. Packed products bag a range of materials for general building and landscaping.

Group turnover* by product

12 months ended December 31, 2006 (%)

2006 v 2005

Difficult trading conditions continued for this division throughout 2006, although operating profit did improve in the second half of the year against the same period last year. Overall, weak demand in the Repairs, Maintenance and Improvement (RMI) sector led to volume reductions in all our main product lines.

Group turnover* increased to £382.8m in 2006 (£368.2m), an increase of 4.0% . £18.7m of this increase was due to acquisitions made in 2006. Group operating margin* increased by 0.9ppts to 11.2% (10.3%) .

Operating profit* increased by 13.8% to £43.0m (£37.8m) .. Of this £5.2m increase, £2.5m (£1.4m) was due to acquisitions made in 2006. Additional property profits of £6.8m were partly offset by additional restructuring costs, incurred to reduce production capacity, of £2.5m. Excluding acquisitions, property income and restructuring charges, the heritage¹ operations declined by £3.0m, or 7.9% ..

Our total brick volumes were down 13.5% for 2006 compared to 2005. Brick demand from residential house builders increased slightly in 2006. This was more than offset by weaker RMI demand and a significant reduction in stockholding by builders merchants particularly affecting our London

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Building Products UK

Brick products. Despite the brick volume reductions, pricing discipline has been maintained. Average selling price increases of 7.6%, necessary to recover higher energy costs, were achieved for bricks due to the combined effects of price increases and product mix.

Aggregate block heritage¹ volumes declined 1.6% whilst average selling prices increased 6.6% . The operating profit[#]from our aircrete block operations, Thermalite, improved during 2006. This was driven by increases in average selling prices of 6.0%, and reduced costs following production cutbacks. Demand remained weak in 2006. These improvements suggest that Thermalite is now moving back towards the level of financial performance we were seeking at the time of acquisition in 2005.

Packed product average selling prices increased by 9.2%, despite lower volumes, as we continued to focus on the higher margin products within our range. Flooring demand remained strong during 2006, whilst precast product volumes declined due to lower demand and maintenance of pricing discipline.

Input costs, in particular energy, continued to increase during the year although the operating profit[#]impact was partly mitigated by the forward hedging of gas prices. During 2006, we continued to reduce production capacity in response to low market demand

and high energy costs. Production was reduced and several facilities were either closed or mothballed. A restructuring charge of £5.0m (£2.5m) was incurred as a result of these production changes.

Capital expenditure*¹ in 2006 totalled £18.5m (£16.8m) with an emphasis on projects which will reduce production costs, increase efficiency and automate manual handling activities. These projects include the continuation of our brick robotic setting and kiln rebuild programme at our brick factory at Whittlesey. In addition, we commissioned our first drymix packed products and dry-silo mortar plant at Nuneaton and commenced construction of a new aggregate block plant at Whittlesey.

During 2006, three small acquisitions were completed. In January, we acquired Red Bank Manufacturing, a producer of high quality terracotta clay and concrete products. In February, we acquired a block plant from Lafarge. At the end of June, we acquired Formpave, a producer of high specification, permeable concrete block paving. To date, these acquisitions are performing in line with expectations.

* Excluding joint-ventures and associates

□ Continuing operations

Before impairments

1 Heritage excludes acquisitions owned for less than 12 months

We are one of the UK's largest suppliers of aircrete blocks, following the acquisition of Thermalite in 2005.

Volume/price summary

Volume for the 12 months ended December 31, 2006 and % movement in volume and average selling price against prior year.

	Volume			Price	Volume			Price
	2006 Volume Continuing	2006v2005 % Change Continuing	2006v2005 % Change Heritage	2006v2005 % Change Heritage	2005 Volume Continuing	2005v2004 % Change Continuing	2005v2004 % Change Heritage	2005v2004 % Change Heritage
Bricks (m)	715	(13.5)	(13.5)	7.6	827	8.5	(12.4)	6.8
Aggregate blocks (m spu)	7.7	4.4	(1.6)	6.6	7.3	(3.0)	(3.0)	2.2

Volumes include intercompany sales and exclude Hanson's share of joint-ventures and associates

Aggregate volumes include marine dredged aggregates

Heritage excludes acquisitions owned for less than 12 months

m = millions; m spu = millions of standard production units

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38 Operating and financial review

1. The use of precast concrete products provides improved product quality and accelerated build time, lowering overall construction costs.
2. Hanson is one of the UK's largest suppliers of bricks. We sold approximately 715 million bricks in 2006, most of which were used in residential construction.
3. We expanded our product base into permeable concrete pavers with the acquisition of Formpave in June 2006. These pavers provide an affordable solution to the challenges of water conservation, recycling and reuse.
4. Hollowcore flooring manufacture at our precast factory in Somercotes, near Derby. Building Products UK employs 3,100 people.

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Image courtesy of J. Bewley/Sustrans

2005 v 2004

Difficult trading conditions were experienced by this division, particularly in the second half of 2005.

Group turnover*¹ increased to £368.2m in 2005 (£300.7m), an increase of 22.4% . £76.7m of this increase was due to acquisitions made in 2005. Group operating margin*¹ declined by 1.9ppts to 10.3% (12.2%) .

Operating profit*¹ increased by 2.7% to £37.8m (£36.8m) . £12.3m, or 33.4%, was due to acquisitions which offset a decline attributable to the heritage¹ operations of £11.3m, or 30.7% .

The majority of the £11.3m reduction in operating profit*¹ from heritage¹ operations was due to lower brick volumes. Whilst our total brick volumes increased by 8.5%, excluding acquisitions, the heritage¹ brick volumes declined by 12.4% . The reduction was predominately within the RMI sector of the housing market. Despite the reduction, increases in selling prices of 6.8% were achieved for the year.

Aggregate block volumes, excluding Thermalite, declined 3.0% whilst average selling prices increased 2.2% . Precast product volumes, including flooring, remained strong during 2005.

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Building Products UK

Hanson one-stop house

Hanson's position as one of the UK's leading suppliers of both aggregates and building products ensures that we can provide a wide product range for residential construction as shown below.

Packed product average selling prices increased in 2005 despite lower volumes in the RMI market.

Input costs, in particular energy, continued to increase although the operating profit's impact was partly mitigated by forward hedging of gas prices.

In late 2005 and early 2006, we made the difficult but necessary decision to reduce production capacity, in response to low market demand and high energy costs. Production was substantially reduced at four brick factories and temporary lay-offs were implemented during January 2006 at five brick factories and three Thermalite factories. In addition, five factories were closed across our product range in late 2005 and early 2006.

Capital expenditure in 2005 totalled £16.8m (£16.1m) with an emphasis on projects which will reduce production costs, increase efficiency and automate manual handling activities. Included in these was the introduction of a robotic setting programme at our brick factory at Whittlesey, as well as kiln rebuilds which form part of an ongoing upgrading of this site.

Four acquisitions were completed during 2005, for a total of £194.1m, as part of

the division's strategy of supplying a broad product range to customers. Marshalls Clay Products has been integrated and has performed broadly in line with expectations in 2005. Thermalite, which has experienced difficult market conditions since its acquisition in March 2005, performed below expectations in 2005 but within our acquisition criteria. Mid Essex Sand and Gravel, a bagging operation which complements our packed products range, and Cradley Special Brick are progressing well.

Improved customer service and product offering remain key priorities. Multi-product deliveries are an example of the customer service improvements trialled following the extension of our product range.

Outlook for 2007

The second half of 2006 saw some signs of improvement in the RMI markets. We expect the level of new residential build to remain stable and continue to consist of a high proportion of flats and apartments, which use less bricks but more of our other products. The level of property profit in 2006 is unlikely to be repeated in 2007, although this may be offset by lower restructuring costs and improved operating conditions.

We have a number of opportunities to improve our productivity and capacity levels, which, if undertaken, would result in a significant increase in capital investment in 2007.

We will continue to focus on the needs of our customers, and are working closely with them to become one of the UK's leading suppliers of heavy building products and solutions which deliver environmental benefits.

- * Excluding joint-ventures and associates
 - Continuing operations
 - # Before impairments
-

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Financial highlights

	2006	2005	2006v2005 %	2004	2005v2004 %
Group turnover* [□]	£608.7m	£573.0m	6.2	£537.7m	6.6
Group operating profit* ^{□#}	£68.4m	£62.7m	9.1	£62.1m	1.0
Group operating margin* ^{□#}	11.2%	10.9%	0.3ppts	11.5%	(0.6)ppts
Share of joint-ventures [□] and associates [□] profit after tax [□]	£20.1m	£27.0m	(25.6)	£10.0m	170.0
Operating profit ^{□#}	£88.5m	£89.7m	(1.3)	£72.1m	24.4
Property profit (inc. in operating profit ^{□#})	£10.1m	£1.0m	n/a	£1.7m	(41.2)

Contribution to group turnover*[□]**Contribution to operating profit^{□#}****Group turnover*[□] by region**

12 months ended December 31, 2006 (%)

Operating profit^{□#} by region

12 months ended December 31, 2006 (%)

We are one of the leading heavy building material companies in Australia. In addition to aggregates and ready-mixed concrete, the operations are vertically integrated with a 25% joint-venture in cement (Cement Australia) and a 50% joint-venture in asphalt (Pioneer Road Services). We also operate a Building Products group which produces concrete blocks, pavers and a range of precast concrete products.

In Asia Pacific, we are one of the market leaders in aggregates, ready-mixed concrete and asphalt in Malaysia and the market leader in aggregates and ready-mixed concrete in Hong Kong through a 50% joint-venture (Alliance Construction Materials). The division also has operations in Singapore. Both regions report to the divisional head office based in Sydney, Australia.

2006 v 2005

The Australia and Asia Pacific division delivered another good performance in 2006. Operating profit[#] decreased by £1.2m, or 1.3%, to £88.5m (£89.7m), consisting of an increase in property profits of £9.1m offset by foreign exchange translation of £1.8m, acquisition loss of £0.6m and a one-off tax benefit in 2005 of £6.6m in Australia, shown in the share of joint-ventures[□] and associates[□] profit after tax within operating profit[□] under IFRS. Excluding these items, operating profit[#] reduced by £1.3m.

Hanson Australia

Group turnover*[□] increased to £489.1m in 2006 (£464.6m), an increase of 5.3% . Group operating margin*[#] increased by 0.4ppts to 12.7% (12.3%), and group operating profit[#] increased by 8.4% to £62.1m (£57.3m) .

Operating profit[#] decreased by £4.0m, or 4.9%, to £77.6m (£81.6m) . Excluding the £6.6m of one-off benefit in 2005, operating profit[#] increased by £2.6m. The increase

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Australia and Asia Pacific

consisted of £9.1m of additional property profits, offset by a reduction of £1.9m due to foreign exchange translation and an overall reduction in the heritage¹ operations of £4.6m, or 5.5%, against a very strong 2005.

Operating profit^{□#} contribution from the aggregates and ready-mixed concrete operations was ahead of last year. This was mainly due to a strong demand-led performance in Queensland and Western Australia, offset to some extent by reduced demand and higher operating costs in New South Wales and Victoria respectively.

Total heritage¹ aggregates volumes increased by 4.6% in 2006. This was due largely to increased demand in south-east Queensland and Western Australia as a result of both infrastructure and resources led demand, offsetting weaker demand in New South Wales. Average selling prices for aggregates increased 4.3%. Heritage¹ ready-mixed concrete volumes increased by 4.9% as lower volumes in Sydney were offset by increases in all other regions. Average selling prices in ready-mixed concrete improved by 2.4%, partly recovering higher raw material costs.

Queensland had a very strong year with a significant increase in operating profit^{**}, primarily as a result of good residential and infrastructure-related demand and improved

selling prices. Western Australia had a strong performance in 2006 with operating profit^{**} well ahead of last year. Strong demand, as a result of both residential and infrastructure led activity, and good selling price increases were the main drivers for this improvement.

Victoria's operating profit declined marginally. Despite flat volumes, selling price increases were not sufficient to offset rising input costs. Reduced volume from lower residential demand and completion of major infrastructure projects has led to a decrease in the profitability of our New South Wales operations.

2006 was difficult for our Building Products[□] operations. Operating profit^{□#} declined due to increased input costs, highly competitive pricing and a reduction in volumes in our precast operations.

The share of joint-ventures[□] and associates[□] profit after tax[□] of £15.5m (£24.3m) was lower than last year. Excluding the one-off tax benefit in 2005, the reduction was £2.2m, primarily due to the impact of weaker demand in New South Wales.

Capital expenditure* totalled £41.5m (£31.6m) in 2006. This consisted of replacement delivery vehicles for our ready-mixed concrete and aggregates operations, plant upgrades to increase the capacity and

Our modern concrete paver plant in Brisbane features state-of-the-art automation.

efficiency of our quarries, over 100m metric tonnes of additional mineral reserve and resources, and a new ready-mixed concrete plant in south-east Queensland.

Hanson Asia Pacific

The group operating profit^{□#} in this region increased by 16.7% to £6.3m (£5.4m), predominately due to stronger demand and selling prices in Malaysia. Aggregates and asphalt volumes increased due to a variety of residential and infrastructure led projects, whilst ready-mixed concrete volumes reduced

- * Excluding joint-ventures and associates
- Continuing operations
- # Before impairments
- 1 Heritage excludes acquisitions owned for less than 12 months

Volume/price summary

Volume for the 12 months ended December 31, 2006 and % movement in volume and average selling price against prior year.

	Volume 2006 Volume	2006v2005 % Change	2006v2005 % Change	Price 2006v2005 % Change	Volume 2005 Volume	2005v2004 % Change	2005v2004 % Change	Price 2005v2004 % Change
Australia	Continuing	Continuing	Heritage	Heritage	Continuing	Continuing	Heritage	Heritage
Aggregates (m mt)	21.8	4.6	4.6	4.3	20.9	(3.4)	(3.6)	6.8
Ready-mixed concrete (m m ³)	5.7	4.9	4.9	2.4	5.4	1.3	1.3	3.3
Asia Pacific								
Aggregates (m mt)	12.5	16.7	16.7	n/a	10.7	(2.2)	(2.2)	n/a

Volumes include intercompany sales and exclude Hanson's share of joint-ventures and associates

Aggregate volumes include marine dredged aggregates

Heritage excludes acquisitions owned for less than 12 months

m mt = millions of metric tonnes; m m³ = millions of cubic metres

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42 Operating and financial review

1. Delivering ready-mixed concrete to the Tugan Bypass construction project – a motorway link between the Gold Coast and Northern NSW.
2. An innovative new facility at Johor, Malaysia turns a by-product into manufactured sand. This is used in the production of our ready-mixed concrete.
3. Aggregates being conveyed into one of the overhead bins at our new Maroochydore concrete plant. Hanson is one of the largest producers of aggregates and ready-mixed concrete in Australia.
4. Investment in our paver plant in Brisbane enables a variety of paving finishes and colours to be produced efficiently.

slightly due to maintenance of pricing discipline. Average selling price increases were stable across the aggregates operations in 2006, and well ahead of 2005 in asphalt and ready-mixed concrete to recover higher input costs. In Singapore, the operating performance declined due to a further downturn in construction sector volumes.

The share of joint-ventures[□] and associates[□] profit after tax[□] increased 70.3% to £4.6m (£2.7m) due largely to a much improved performance by our Hong Kong operations. Despite limited new public sector work, our Hong Kong concrete volumes have increased year-on-year whilst selling prices have also increased.

2005 v 2004

A strong performance was delivered by the Australia and Asia Pacific division in 2005. Operating profit^{□#} increased by £17.6m, or 24.4%, to £89.7m (£72.1m) . £15.1m of this increase was due to Australia and £2.5m due to Asia Pacific. Excluding acquisition earnings of £0.6m and property profit of £1.0m (£1.7m), the increase was 25.1% .

Hanson Australia

Group turnover[#] increased to £464.6m in 2005 (£413.2m), an increase of 12.4% . Of this increase, £14.6m, or 3.5%, was due to acquisitions made in 2005. Group operating margin^{□#} reduced by 1.3ppts to 12.3%

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Australia and Asia Pacific

(13.6%), although group operating profit*# increased by 2.3% .

Operating profit*# increased by £15.1m, or 22.7%, to £81.6m (£66.5m), including £2.8m of benefit due to foreign exchange translation. £13.8m, or 20.8%, of the £15.1m improvement was due to the joint-ventures and associates profit after tax and included £6.6m of non-recurring tax benefit. Excluding this tax benefit, foreign exchange and acquisition operating profit*# of £0.6m, the heritage¹ operations improved by £5.1m, or 7.7% against a very strong 2004.

Our heritage¹ aggregates volumes decreased by 3.6% in 2005, due largely to significant non-recurring secondary aggregates sales in Queensland in 2004. Victoria and Western Australia performed well during 2005, offsetting weaker demand in New South Wales and Queensland. Average selling prices for aggregates increased 6.8%, in part due to changes in product mix. Heritage¹ ready-mixed concrete volumes increased by 1.3%, with a reduction in Sydney from previously buoyant levels being offset by increases in all other regions. Average selling prices in ready-mixed concrete improved by 3.3%, in part offsetting higher raw material costs.

Operating profit*# for Building Products declined due to increased input costs and a highly competitive pricing environment. The operational improvement in the joint-ventures and associates was due largely to improved volume, price and delivery of synergy benefits in Cement Australia.

Three acquisitions were made in 2005 for £12.6m, including a basalt quarry at Molong in New South Wales, and the acquisition of two Sydney based precast concrete companies, Rescrete and Abbey Precast, both of which expanded our building products range.

Joint-ventures and associates

12 months ended December 31, 2006 (%)

Capital expenditure*# totalled £31.6m (£26.4m) and consisted of replacement ready-mixed concrete and aggregates delivery vehicles, new ready-mixed concrete plants in south east Queensland and aggregates plant upgrades to increase capacity and efficiency.

Hanson Asia Pacific

Group operating profit*# in this region declined primarily due to lower market demand following a reduction in public sector expenditure in Malaysia. Average selling price increases of between 3.6% and 7.3% were offset by a decline in aggregates and asphalt product volumes and higher input costs. Ready-mixed concrete volume and prices were broadly in line with the prior year. In Singapore, the operating profit*# performance marginally declined following a further downturn in construction sector volumes. The share of joint-ventures and associates profit after tax increased due largely to improved earnings from our Hong Kong operations. Despite a lack of new public sector work, our Hong Kong concrete volumes increased year-on-year whilst selling prices also improved. Synergy benefits were delivered in line with our expectations.

An integrated range of products

The Australian Operations provide a wide range of products for our customers

Outlook for 2007

Demand in the Australian market is forecast to be stable during 2007, with infrastructure strength offsetting residential weakness. Strong growth is anticipated in Queensland and continuing high levels of demand are anticipated in Western Australia. However, New South Wales is anticipated to remain subdued for the majority of 2007. Asia is expected to see some softening of demand in Malaysia, offset by an improved performance from Hong Kong.

- * Excluding joint-ventures and associates
 - Continuing operations
 - # Before impairments
-

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Good progress
Improved performance in Israel
Price discipline held
Three bolt-on acquisitions completed

Justin Read
Managing Director

Financial highlights

	2006	2005	2006v2005 %	2004	2005v2004 %
Group turnover* [□]	£273.8m	£228.7m	19.7	£228.0m	0.3
Group operating profit * [□] #	£21.8m	£19.9m	9.5	£23.9m	(16.7)
Group operating margin* [□] #	8.0%	8.7%	(0.7)ppts	10.5%	(1.8)ppts
Share of joint-ventures [□] and associates [□] profit after tax [□]					
Operating profit [□] #	£21.8m	£19.9m	9.5	23.9m	(16.7)
Property profit (inc, in operating profit [□] #)				0.3	

Contribution to group turnover*[□]**Contribution to operating profit[□]#**

This division operates across Austria, Belgium, the Czech Republic, Germany, Spain, The Netherlands and Israel.

2006 v 2005

Continental Europe made good progress in the year and delivered an improved performance.

Group turnover*[□] increased to £273.8m in 2006 (£228.7m), an increase of 19.7% . £9.4m, or 4.1%, of this increase was due to acquisitions made in 2006. Group operating margin*[□]# decreased from 8.7% to 8.0% . Operating profit[□]# increased by 9.5% to £21.8m (£19.9m) . £0.7m, or 3.5%, of this increase was due to acquisitions made in 2006. Excluding acquisitions, the

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increase was 6.0%, or £1.2m.

Almost all countries, and particularly Israel, delivered an improved operating profit[#] performance in 2006 due to pricing discipline, improved volumes and operating cost reductions. Operating profit[#] in Spain reduced, largely due to the expected exhaustion of reserves in Barcelona. Total heritage¹ volumes for the division improved in each product line with aggregates up 7.0%, ready-mixed concrete up 6.1% and asphalt up 12.1% .

Operating profit[#] in Israel improved significantly, despite difficult political conditions during the year. This was driven by a combination of strong volume demand, price improvement across the product range and continued cost saving initiatives.

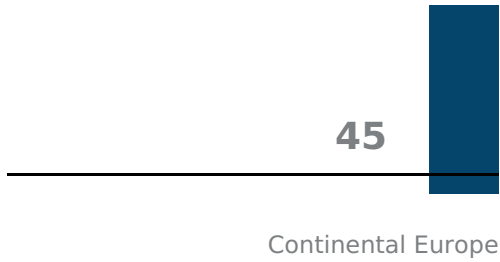
In Spain, operating profit[#] declined in 2006 following the exhaustion of two quarries in Barcelona during 2005. Aggregates demand was strong with volumes well ahead of last year whilst average selling prices remained similar to last year due to competitive pricing and product mix. Ready-mixed concrete volume and price increased during the year although margins have reduced due to higher raw material and transport costs.

Market conditions in the Czech Republic were again strong and, coupled with good pricing discipline, contributed to another record operating profit[#] contribution.

In The Netherlands, Belgium and Germany, stronger demand and selling price increases led to an improved performance compared to last year.

Capital expenditure*[□] totalled £13.3m (£13.3m) and included a new ready-mixed concrete plant at Zona Franca, Barcelona, replacement of our sand and gravel processing plant at Ostend, Belgium, and replacement of mobile equipment at various locations throughout the region. Replenishment of our reserves position, either through acquisition or mineral reserve purchases, remained a high priority for 2006. During the year, we acquired 84.5m metric tonnes of additional reserves and resources in Madrid, Spain and in Austria.

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Three acquisitions were made in 2006. Two of the acquisitions were in Spain, with the acquisition of three quarries complementing our existing operations in Madrid, and two concrete plants strengthening our position in Majorca. In November, we acquired Quarzsande GmbH in Austria which has four aggregates operations based in Upper Austria.

2005 v 2004

Group turnover*[□] increased by 0.3% to £228.7m in 2005 (£228.0m) . Group operating margin*^{□#} reduced by 1.8ppts to 8.7% (10.5%) . Operating profit^{□#} reduced by £4.0m, or 16.7%, to £19.9m (£23.9m) .

The £4.0m reduction in operating profit^{□#} was due to difficult market conditions in Israel and The Netherlands, which persisted throughout 2005, and to quarry closures, which impacted results in Spain. Market conditions in the Czech Republic and Belgium were more positive. Both these countries increased their operating profit^{□#} as did Germany, despite its difficult market conditions. Total heritage¹ aggregates and asphalt volumes declined by 8.9% and 1.9% respectively across the division, whilst concrete volumes increased by 0.4% .

In Spain, both group turnover*[□] and operating profit^{□#} decreased in 2005. Aggregate volumes were below 2004 due to lower demand in Madrid and Zaragoza and to the closure of two quarries, although increases in average selling

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prices were achieved. During 2005 we disposed of 19 underperforming ready-mixed concrete plants. Excluding these disposals, ready-mixed concrete volumes were ahead of 2004, as were average selling prices.

Weak trading conditions continued in 2005 for our Israel operations. Productivity improvements were not sufficient to counter a decline in volume and the impact of higher energy costs. In the Benelux region, the ready-mixed concrete markets were difficult, resulting in lower prices and volumes. Efficiency improvements were achieved in our aggregate operations which helped to offset a reduced operating profit[#].

Outlook for 2007

In 2007, we expect activity levels to reduce from recent highs in certain markets in Spain. This should be broadly offset by further progress in the construction market in other countries. The general pricing environment is stable with inflationary cost increases set to be recovered. We will continue to seek further bolt-on acquisitions and to invest in our capital expenditure programme.

Batchers at the new Zona Franca concrete plant, Barcelona, using the latest automation in order to control quality and optimise logistics.

The enclosed design of our Zona Franca concrete plant, one of the largest in Hanson, reduces the environmental impact of the production process.

Group turnover*[#] by geography

12 months ended December 31, 2006 (%)

* Excluding joint-ventures and associates

□ Continuing operations

Before impairments

¹ Heritage excludes acquisitions owned for less than 12 months

Volume summary

Volume for the 12 months ended December 31, 2006 and % movement in volume.

	Volume 2006 Volume Continuing	2006v2005 % Change Continuing	2006v2005 % Change Heritage	Volume 2005 Volume Continuing	2005v2004 % Change Continuing	2005v2004 % Change Heritage
Aggregates (m mt)	30.9	11.7	7.0	27.7	(8.9)	(8.9)
Asphalt (m mt)	0.6	12.1	12.1	0.5	(1.9)	(1.9)
Ready-mixed concrete (m m ³)	4.3	7.7	6.1	4.0	0.4	0.4

Volumes include intercompany sales and exclude Hanson's share of joint-ventures and associates

Aggregate volumes include marine dredged aggregates

Heritage excludes acquisitions owned for less than 12 months

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m mt = millions of metric tonnes; m m³ = millions of cubic metres

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Financial review

Income statement

over £80m to nearly £800m in 2006. In 2005 energy costs increased by over 20% and significant raw material increases were incurred.

Share of joint-ventures and associates profit after tax

Our main joint-ventures and associates are in the Aggregates UK and Australia and Asia Pacific divisions. The share of joint-ventures and associates profit after tax in 2006 of £33.7m (£40.5m, £23.2m) was lower than last year, largely due to a one-off tax benefit of £6.6m in Australia in 2005. In 2005, excluding this tax credit, the increase against 2004 reflected the strong performance from our 25% interest in Cement Australia.

Pavi Binning

Finance Director

Group turnover*

Group turnover* in 2006 increased by £417.0m, or 11.2%, to £4,132.7m following a £332.7m, or 9.8%, increase in 2005. £215.0m (£143.8m) of the increase was due to acquisitions made in the year. The majority of the remaining increase of £202.0m (£188.9m) was achieved through selling price discipline.

Costs and overheads*

Costs and overheads* increased by £336.3m, or 10.3%, in 2006 to £3,603.7m, and by 9.5% in 2005. £167.1m (£126.7m) of the increase was due to acquisitions. The remaining increase of £169.2m (£157.9m) included significant increases in energy and raw material costs in the last two years. Energy costs consist primarily of electricity, gas and fuel. Raw material costs are largely cement, bitumen and steel. In total, excluding acquisitions, the cost of these items increased by

Operating profit[#]

Operating profit[#] in 2006 increased by £73.9m, or 15.1%, to £562.7m following an increase of £65.4m, or 15.4% to £488.8m in 2005. This consists of the operating profit[#] for each of the six divisions which totalled £599.2m (£520.3m, £446.1m), less central expenses of £36.5m (£31.5m, £22.7m). The increase in the operating profit[#] included contributions from 2006 acquisitions of £47.9m, additional property profits of £17.8m and an increase in heritage¹ operating profit[#] of £12.2m. Further details are provided on page 7 and in the operating review. The increase in central expenses in 2006 related to incentive accruals, group IT costs and self insurance charges. The increase in 2005 included higher self insurance charges relating to a claim in North America.

Foreign currency exchange rates

Average rates

Year end

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	2006	2005	2004	2006	2005	2004
£/\$US	1.8416	1.8196	1.8294	1.9572	1.7168	1.9199
£/euro	1.4668	1.4621	1.4738	1.4842	1.4554	1.4125
£/\$AUS	2.4439	2.3871	2.4858	2.4831	2.3404	2.4491

Exchange impact

Foreign exchange translation in 2006 decreased group turnover* by £24.6m (increase of £35.2m in 2005) and operating profit^{U#} by £3.3m (increase of £6.4m) .. The sensitivity of operating profit^{U#} to a 10% fall in the US dollar is £27.1m.

Operating impairments

Operating impairments in 2006 were £4.1m (£4.0m, £29.3m) . The net charge for 2006 consists primarily of charges relating to the Aggregates North America division which have arisen due to the closure, or intended closure, of two sites. The net charge in 2005 consisted of £23.6m of impairment charges, offset by a reversal of £19.6m.

Finance costs and income

Net finance costs^U in 2006 were £77.8m (£55.5m, £46.8m) . Interest payable on loans totalled £131.3m (£119.0m, £92.2m) against interest receivable of £43.9m (£60.1m, £40.0m), resulting in a net interest cost of £87.4m (£58.9m, £52.2m). The main reason for the increase in the net interest charge in each of the last two years was an increased level of net debt due to acquisitions.

Interest cost on the pension plan liabilities and other post-employment benefits was £103.2m (£103.2m, £99.2m), offset by an expected return on pension assets of £114.5m (£108.7m, £111.2m), to give a net pension and other post-employment benefits finance income of £11.3m (£5.5m, £12.0m) . The increase in net pension finance income in 2006 resulted primarily from improved investment returns in 2005 which increased the value of the assets for 2006. The reduction in 2005 was due to lower interest rates.

The unwinding of the discount relating to long-term provisions was a net charge of £2.0m (£2.5m, £6.6m), and included the impact of a change in discount rates. Changes in the fair value of derivatives

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Income statement

and related items resulted in a net income of £0.3m (£0.4m, £nil).

Profit before taxation[□]

Profit before taxation[□] increased by £51.5m, or 12.0% to £480.8m (£429.3m, £347.3m) in 2006.

Taxation on continuing operations

Taxation on continuing operations in 2006 was £79.7m (£34.4m, £27.1m), equivalent to an effective tax rate on profit before taxation[□] of 16.6% (8.0%, 7.8%) .

The 2006 charge included a benefit of £2.1m relating to impairments (2005 charge £5.6m, 2004 benefit of £6.3m) . In addition, the 2005 charge included a net release from provisions of £29.6m following the successful resolution of a number of issues with the relevant tax authorities. The 2004 charge included a one-off deferred tax benefit of £21.7m.

Discontinued operations after taxation

The 2006 discontinued operations after taxation was a gain of £0.4m (loss £7.3m, loss £56.0m) . This consisted of three categories of items.

The first two relate to current year disposals, namely the current year profit or loss after taxation of discontinued operations of £nil (£2.8m, loss £16.4m) and the profit on disposal after tax for operations disposed of during the year of £0.3m (£2.3m, £10.4m) . Further details are provided in note 9 of the Notes to the accounts.

A profit after tax of £0.1m (losses of £12.4m, £50.0m) resulted from operations that were discontinued prior to 2006. The main item in this category was a credit relating to asbestos of £1.1m (losses of £13.7m, £48.6m) after tax.

Asbestos

The 2006 net credit of £1.1m after tax consists of a benefit of £14.0m due to an asbestos insurance settlement reached in the year, less a charge of £12.9m, including discounting, to maintain the provision.

Summary Income Statement

(£m)

	2006	2005	2004
Group turnover ^{*□}	4,132.7	3,715.7	3,383.0
Costs and overheads [□]	(3,603.7)	(3,267.4)	(2,982.8)
Group operating profit before impairments^{*□}	529.0	448.3	400.2
Share of joint-ventures [□] and associates [□] profit after tax [□]	33.7	40.5	23.2

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Operating profit before impairments[□]	562.7	488.8	423.4
Operating impairments [□]	(4.1)	(4.0)	(29.3)
Operating profit[□]	558.6	484.8	394.1
Net finance costs [□]	(77.8)	(55.5)	(46.8)
Profit before taxation[□]	480.8	429.3	347.3
Taxation [□]	(79.7)	(34.4)	(27.1)
Profit after taxation[□]	401.1	394.9	320.2
Discontinued operations after taxation	0.4	(7.3)	(56.0)
Profit for the year	401.5	387.6	264.2
Earnings per share (basic)	56.0p	53.2p	36.0p
Dividends per share (interim paid, final recommended)	21.8p	20.0p	18.15p

Various of the Company's US subsidiaries are defendants in a number of lawsuits alleging bodily injury due to exposure to asbestos-containing products before 1984.

In 2006, outstanding claimants reduced to approximately 107,600 from 131,350 (2004: 135,750), representing new claimants of approximately 6,350 (10,350; 18,700) less 30,100 (14,750; 7,150) resolved during 2006. In the last two years, over 90% of resolved claimants were dismissed without payment compared to approximately 80% in 2004.

The gross US dollar cost of resolutions (settlement and defence costs) in 2006, before insurance, was \$54.5m (\$43.2m, \$59.3m) including legal fees of \$25.4m (\$26.3m, \$27.4m). Net costs after insurance were \$51.1m (\$31.7m, \$12.8m), equivalent to a discounted sterling cost after tax of £16.9m (£10.6m, £4.3m). The costs incurred in each year were utilised against the asbestos provision.

The Company's approach to accounting for the asbestos claims against these US subsidiaries is to provide for those costs of resolution which are both probable and reliably estimable based on detailed analysis and the assumptions referred to in note 21 of the Notes to the accounts.

Earnings per share

Basic earnings per share increased by 5.3% (47.8%) to 56.0p (53.2p, 36.0p), reflecting the increase in profit before taxation less the impact of the one-off benefits in the 2005 tax charge.

Dividends

The 2006 interim dividend paid and final dividend recommended total 21.8p (20.0p, 18.15p), an increase of 9.0% against 2005, following an increase of 10.2% against 2004. The average annual increase in the dividend since 2002 has been 9.0%, reflecting our progressive dividend policy.

* Excluding joint-ventures and associates

□ Continuing operations

Before impairments

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48 Operating and financial review

Cash flow

Net cash inflow from operating activities for 2006 was £445.5m (£471.2m, £507.5m), compared to group operating profit[#] of £529.0m (£448.3m, £400.2m).

In 2006 the adverse movement in working capital of £87.5m included £69.1m due to an increase in inventories. Around half of this increase was in Building Products North America, largely due to delays in product offtake by our customers and increases to support the order book. The majority of the balance is due to higher brick inventory in the UK to maintain future production flexibility. Other movements in 2006 of £33.8m largely consist of property profits which are excluded from operating cashflow and shown within the sale of property, plant and equipment. Tax and net interest payments increased by £20.9m in line with the increase in the income statement expense.

In 2005, taxation paid increased to £54.1m, against £18.3m in 2004 which was low due to favourable capital allowances in the USA.

Capital expenditure

Capital expenditure* for the purchase of property, reserves, new and replacement plant and equipment during the year totalled £291.4m (£196.1m, £201.1m) of which £288.6m (£191.8m, £198.6m) was paid in 2006. This represented 157.3% (122.0%, 130.9%) of continuing depreciation. In 2006, around 60% of this amount has been spent in North America. A further £142.2m of capital expenditure had been committed as at December 31, 2006, primarily for new Building Products plants in North America.

These capital expenditures are expected to be financed out of group cash flows and borrowing facilities. The group continues to identify and invest in projects which are intended to reduce operating costs and expand and enhance the performance of our divisions.

Summary cash flow reconciliation to movement in net debt

For the year ended December 31, 2006 (£m)

	2006	2005	2004
Group operating profit [#]	529.0	448.3	400.2
Amortisation	5.4	3.0	2.5
Depreciation and depletion	217.3	194.6	191.4
Dividends from joint-ventures and associates	27.3	27.9	19.9
Movement in working capital	(87.5)	(22.2)	(0.7)
Net provision utilisation	(42.3)	(34.3)	(19.2)
Pensions and post-employment benefits	(30.6)	(20.0)	(16.3)
Other	(33.8)	(5.1)	1.2

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Net cash inflow from operating activities before interest and tax	584.8	592.2	579.0
Taxation paid	(63.6)	(54.1)	(18.3)
Net interest paid	(75.7)	(64.3)	(53.2)
Premium paid on redemption of borrowings	□	(2.6)	□
Net cash flow from operating activities	445.5	471.2	507.5
Capital expenditure*□	(288.6)	(191.8)	(198.6)
Sale of property, plant and equipment	48.5	29.0	18.5
Acquisition of operations	(558.0)	(342.9)	(88.4)
Disposal of operations and investments	13.9	50.3	77.8
Dividends	(147.5)	(136.2)	(127.3)
Purchase of own shares held in treasury	(65.7)	(45.1)	(26.1)
Exchange movements in net debt	159.2	(95.7)	101.8
Other	(15.0)	(33.2)	(18.2)
Movement in net debt	(407.7)	(294.4)	247.0
Opening net debt	(989.6)	(695.2)	(942.2)
Closing net debt	(1,397.3)	(989.6)	(695.2)

Acquisitions

Total cash consideration for acquisitions, including acquisition costs, for 2006 was £558.0m (£342.9m, £88.4m).

In January 2006, Building Products UK acquired the share capital of Red Bank Manufacturing and Building Products North America acquired the share capital of PaverModule Inc. for a total consideration of £60.6m. On March 2, Aggregates UK purchased the share capital of Civil and Marine (Holdings) Ltd, a leading producer of ground granulated blast furnace slag in the UK, with additional operations in North America and in the Czech Republic, for £248.1m. Aggregates North America

completed its acquisition of the share capital of Material Service Corporation, a leading aggregate materials producer in North America, on June 16 for £166.3m. The group completed a further five acquisitions of entities based in the UK, North America and Spain, along with seven asset acquisitions, primarily concrete plants and quarries, for a total consideration of £83.0m.

In 2005 total cash acquisition spend was £342.9m. Building Products UK acquired the assets of UK brick manufacturer, Marshalls Clay Products, for £64.7m on January 4, 2005, and Thermalite, a market leader in aircrete blocks, on March 7 for

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Cash flow

Capital expenditure

For the year ended December 31, 2006 (£m)

	Capex £m	Depreciation £m	Capex % of depreciation
Aggregates North America	90.7	70.1	129.4
Building Products North America	84.9	31.5	269.5
Aggregates UK	40.3	34.9	115.5
Building Products UK	18.5	13.9	133.1
Australia & Asia Pacific	43.7	27.6	158.3
Continental Europe	13.3	7.1	187.3
Central	□	0.1	□
Total	291.4	185.2	157.3

Maturing net cash/(debt)

For the year ended December 31, 2006 (£m)

	Cash	Borrowings	Net debt	Cumulative Net debt
2007	766.7	(824.2)	(57.5)	(57.5)
2008		(199.3)	(199.3)	(256.8)
2009		(0.8)	(0.8)	(257.6)
2010		(397.6)	(397.6)	(655.2)
2011		(0.5)	(0.5)	(655.7)
2012		(0.2)	(0.2)	(655.9)

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2013		(361.2)	(361.2)	(1,017.1)
2014		□	□	(1,017.1)
2015		□	□	(1,017.1)
2016		(380.2)	(380.2)	(1,397.3)
Total	766.7	(2,164.0)	(1,397.3)	(1,397.3)

£124.2m. On June 17, Aggregates North America acquired the assets of Mission Valley Rock, Berkeley Ready Mix and Berkeley Asphalt, and Building Products North America acquired the assets of Sherman Pipe, a concrete pipe and precast concrete products business, for a total of £108.0m. Other acquisitions made in 2005 consisted of three quarries in Southern Indiana by Aggregates North America in December, and a further six acquisitions totalling £46.0m.

Capital structure and share buyback programme

The capital structure of the group takes account of the needs of our equity shareholders to maximise return on equity, whilst recognising that to do so requires access to the debt capital markets. Our debt ratings are carefully managed and we maintain an inclusive relationship with the major rating agencies to ensure consistent ratings over the medium term. Key credit ratios are closely monitored and reviewed as part of our planning process.

At December 31, 2006 there were 712.3 million ordinary shares in issue excluding 24.6 million held in treasury. The share buyback programme is a rolling return of that capital which we believe is in excess of our medium-term requirements and which is reviewed on a continuing basis in the context of our cash flow, capital expenditure and acquisition plans.

Net debt

Net debt consists of cash, cash equivalents and borrowings. The maturity profile of the group's cash and debt, excluding undrawn balances on committed bank facilities, is set out in the adjacent table. The percentage of net debt held at fixed interest rates at the end of 2006 was 63%.

In line with the group's financial risk policies, the amount of net debt and foreign exchange contracts denominated in US dollars was increased during the year to £1,114.0m (£1,090.1m, £834.7m), representing 80% (110%, 120%) of net debt. The change in net debt as a result of foreign exchange translation was a reduction of £159.2m (increase of £95.7m, reduction of £101.8m) .

The effect on net debt of a 10% fall in the US dollar is £101.3m. For further details, see note 29 of the Notes to the accounts.

The group continually reviews its level of debt and equity. Following a four year period of debt reduction, Hanson commenced an on-market share buyback programme during October 2004.

During the year ended December 31, 2006, 9,960,000 (8,335,000) shares were bought back for £64.1m (£46.7m) at an average cost of £6.43 (£5.60) per share, and held as treasury shares. £65.7m (£45.1m) was paid in the year.

- * Excluding joint-ventures and associates
 - Continuing operations
 - # Before impairments
-

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50 Operating and financial review

Balance sheet

Non-current assets

Non-current assets of £4,582.4m (£4,221.7m) included £2,901.5m (£2,735.4m) of property, plant and equipment. The increase was driven by acquisitions, which added £313.4m (£133.8m), and capital investment of a further £291.4m (£196.1m). Intangible assets, primarily goodwill, of £1,196.4m (£974.2m) increased largely due to acquisitions which added £299.8m (£215.7m).

Cash, cash equivalents and borrowings

At the end of 2006, the group's net debt of £1,397.3m (£989.6m) was represented by borrowings of £2,164.0m (£2,072.6m), offset by cash of £766.7m (£1,083.0m). Cash balances include £32.7m (£36.0m), effectively pledged to third party insurance companies, and hence not available for general use.

Other assets

Other assets include inventories of £450.0m (£382.4m) and trade and other receivables of £807.3m (£774.8m).

Provisions

Non-current and current provisions at December 31, 2006 totalled £479.7m (£552.3m). These included £203.7m (£232.2m) for the estimated cost of asbestos settlement and legal costs, discounted and before insurance and tax relief, for the next eight years.

Other liabilities

Other liabilities include a net liability before taxation in relation to defined benefit pension plans of £13.5m (£20.8m) and a net liability before taxation relating to post-employment medical benefits of £77.4m (£103.3m).

Summary balance sheet

At December 31, 2006

	2006 £m	2005 £m
Non-current assets	4,582.4	4,221.7
Cash and cash equivalents	766.7	1,083.0
Other assets	1,270.9	1,172.0
Total assets	6,620.0	6,476.7
Borrowings	(2,164.0)	(2,072.6)
Provisions	(479.7)	(552.3)
Other liabilities	(1,247.5)	(1,179.5)
Total liabilities	(3,891.2)	(3,804.4)

Net assets	2,728.8	2,672.3
Total equity	2,728.8	2,672.3

Capital and financial obligations

At December 31, 2006 (£m)

	Total	Less than 1 Year	1-3 years	3-5 years	More than 5 years
Borrowings (note 20)	2,164.0	824.2	200.1	398.1	741.6
Operating and finance leases (note 27)	215.5	25.7	39.6	26.5	123.7
Pension commitments (note 28)	16.8	8.4	8.4	–	–
Capital expenditure contracted (note 13)	142.2	142.2	–	–	–
Purchase obligations	274.1	58.4	65.9	32.0	117.8
Total	2,812.6	1,058.9	314.0	456.6	983.1

Equity

Total equity was £2,728.8m (£2,672.3m) at December 31, 2006. The increase of £56.5m consisted of profit for the year of £401.5m less foreign exchange movements of £108.3m, dividends paid of £147.5m, shares repurchased of £64.1m and other adverse movements of £25.1m.

Off balance sheet arrangements

The group's off balance sheet arrangements consist of the following, as referred to in the Notes to the accounts: operating leases (notes 3 and 27), commitments to capital expenditure (note 13), guarantees, surety bonds (note 26), contingent liabilities (note 21). Other than as disclosed, there

are no off balance sheet arrangements that have, or are reasonably likely to have, a current or future material effect on the group's financial condition, changes in financial condition, revenues or expenses, results of operations, liquidity, capital expenditure or capital resources.

Capital and financial obligations

The table above sets out Hanson's capital and financial obligations due by period. Purchase obligations primarily consist of mineral royalty purchase commitments.

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Treasury risk management

Treasury risk management

Risk management

The group Risk Committee, which includes all of the Executive Directors of the Company and other senior managers, is responsible, under delegated authority from the Board, for reviewing the group risk position and ensuring appropriate risk mitigation is in place. In carrying out this role, the Risk Committee reviews audit reports, risk assessment returns, including those for Turnbull, as well as regular management reports.

Funding, liquidity and treasury management

The group's financial risk policy identifies risks and sets out a control framework for managing exposures. This policy is approved by the Board and covers interest rate, foreign exchange and credit risks. It also sets out policies for funding and liquidity management. The Risk Committee has delegated authority from the Board to monitor and review these policies, approve the adoption of new instruments in accordance with group policies and approve any changes to policy implementation. Operating within the strict controls of these policies, the Treasury department manages these financial risks, ensuring in particular that sufficient funding and liquidity is available to meet the expected needs of the group.

In addition to the high level of free cash flow of the group, Hanson operates a prudent approach to liquidity management using a mixture of long-term debt together with short-term cash and investments.

Our core funding is provided by three bond issues, each of \$750m, maturing in September 2010, March 2013 and August 2016 respectively. The group also has substantial committed bank facilities which total £971.2m; the principal components are a £500m facility, £470m of which expires in April 2011 and £30m of which expires in April 2010, and a \$475m facility expiring in July 2009. At the balance sheet

date, £241.8m of committed bank facilities were utilised by way of letters of credit and cash drawings. The level of unused facilities, together with other resources available to the group, is such that we believe that we have sufficient funding to satisfy our working capital requirements in the near to medium term.

Group credit facilities contain a financial covenant consistent with, but less restrictive than, the group's interest cover target. The group does not, therefore, anticipate that this covenant will restrict funding or investment strategies in the foreseeable future.

Credit risk

The Board's policy is that credit risk for financial transactions should be restricted to counterparties with a minimum A-/A3 credit rating for long-term transactions and F2/P-2/A2 for short-term transactions. In addition, there are individual counterparty and country limits for cash and short-term investments. Hanson's credit ratings, which are a key determinant of the terms on which the group can issue debt, were unchanged during the year as shown below.

Interest rate risk

The group's policy for interest rate risk is designed to limit the group's exposure to fluctuating interest rates. This is achieved by limiting the level of floating interest rate exposure to a maximum determined by both the level of debt and the level of operating

Hanson's credit ratings

	Short-term	Remaining
Fitch	F2	BBB+
Moody's	P-2	Baa1
Standard & Poor's	A2	BBB+

profit of the group at any point in time. This approach, which is consistent with our target for ongoing leverage, will mean, other things being equal, that for any given level of debt, a higher level of operating profit will result in a higher limit on the level of floating rate debt in the group (and vice versa). Consistent with this policy, the group held 63% (56%) of net debt at fixed rates as at December 31, 2006. For further details, see note 29 of the Notes to the accounts.

Foreign exchange risk

Due to the nature of our products, which are generally uneconomical to transport over long distances, there are few foreign exchange transaction exposures in the course of our day-to-day business. However, the majority (64%) of our capital employed is in overseas locations and is denominated in foreign currencies, principally US dollars (42%). As a consequence, changes in exchange rates affect both reported profit and asset values. The exposure of asset values to foreign exchange rates is controlled, to an extent, by matching a proportion of currency assets with currency liabilities, using both debt and foreign exchange contracts. This means that falling overseas exchange rates will give rise to both falling asset values and lower levels of net debt in sterling terms. The interest cost of currency liabilities also provides a partial hedge for foreign currency income.

Committed bank facilities

For the year ended December 31, 2006 (£m)

	Expiring	Remaining
2006	–	971.2
2007	228.5	742.7
2008	–	742.7
2009	242.7	500.0
2010	30.0	470.0
2011	470.0	–

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52 Operating and financial review

Principal risks and uncertainties

Our business, financial condition and results of operations will be influenced by a range of factors, many of which are beyond the control of Hanson and its Board.

Consequently, these could have an impact on the price of the Hanson shares and the amount and timing of any dividends that we pay. The risk factors set out below and the other information in the Annual Report and Form 20-F should be considered carefully. There may be other risks which are not known to the Company or which may not be material now but could turn out to be material.

Risk management

The Board of Hanson PLC reviews the effectiveness of the system of internal control covering, inter alia, financial, operational, compliance and risk management, at least annually.

Changes in economic conditions could have a material adverse effect on the level of demand for Hanson's products.

The demand for many of our products is closely linked to economic conditions, both globally and in the particular countries in which we operate, especially in North America, the UK and Australia. As a result, depressed economic conditions, including a downturn in US residential demand, could have an adverse effect on demand for, and pricing of, our products, which could result in reduced sales and reduced profits.

Changes in government policy or legislation relating to public works expenditure and housing could reduce the demand for Hanson's products.

National governments' policies relating to the development of transport infrastructure and housing have a significant effect on demand for our products and, as a result, our profitability. Decreases in governmental funding, or in the allocation of those funds for transport infrastructure and housing projects, could reduce the funds available for spending on our products, therefore potentially reducing sales and profits.

For example, government policy supporting inner-city residential development in the UK, and consequently an increase in the number of apartments being built in place of houses, has reduced the demand for bricks.

Inclement weather conditions could significantly impact levels of construction activity and hence demand for Hanson's products.

Extended periods of inclement weather, especially periods of heavy or sustained rainfall during peak construction periods during the year and other acts of nature, such as hurricanes, can result in a material reduction in demand for our products. It may also impact our ability to produce our products, and consequently result in reduced revenues and profits.

Hanson operates in an extremely competitive market.

Most, if not all, of the markets in which we operate are extremely competitive. Local factors, such as the number of competitors and production capacity, the proximity of natural resources, economic conditions and product demand exert further competitive pressure. The pricing policies of competitors and the entry of new competitors in the local markets in which we operate can have an adverse effect on the demand for, and pricing of, our products. Consequently, the results of our operations and profitability may be affected.

Changes in government policy or legislation relating to planning, the environment, health and safety and industry-related taxes could significantly affect Hanson's regulatory compliance and other operating costs.

Our performance is affected significantly by national and/or local government policy and legislation in the regions and territories in which we operate. Many of our products are subject to government regulation in various jurisdictions regarding their production and sale. Our operating units are subject to extensive regulation by

national and local agencies concerning matters such as

planning, environmental and health and safety compliance. Numerous governmental permits and approvals are required for our operations. We believe that our operating units are currently operating in compliance with, or under approved variances from, various national and local regulations in all applicable jurisdictions. In the past, our subsidiaries have made significant capital and maintenance expenditures to comply with planning, water, air and solid and hazardous waste regulations. These subsidiaries may be required to do so again in the future in order to ensure business continuity.

These national and local regulations in the jurisdictions in which we operate mean that it may be difficult to expand existing quarries or establish new greenfield aggregates reserves in areas where demand would justify the capital expenditure required.

The imposition of industry-related taxes, such as the Aggregates Levy and the Climate Change Levy in the UK, increase our costs and encourage imports of competing products and product substitution.

Disruption to, and increased costs associated with, both the supply of materials, energy and fuel to Hanson and the supply of finished products to Hanson's customers could significantly reduce Hanson's profitability.

We are a significant purchaser of energy and fuel. Gas and other energy supplies are used in our cement and brick manufacturing operations and fuel is used for the processing and transport of our products. We also purchase significant amounts of materials. These include cement for use in our ready-mixed concrete and concrete product operations, steel for use in our concrete product and steel pipe operations and bitumen for use in our asphalt activities. The cost of these materials and cost of energy and fuel fluctuates, sometimes by significant amounts. Increases in the costs of these materials, energy and fuel, or their lack of availability, can significantly impact

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Principal risks and uncertainties

our costs and disrupt our operations. The profitability of our operations could be adversely affected if we are not able to recoup such costs in the prices of our products.

Transport logistics play an important part in the group's supply chain, whether by road, rail, sea or river. Any material disruption to/or lack of availability of such transport support could significantly impact operating costs and reduce profitability.

Increased employment costs could significantly reduce Hanson's profitability.

We are a significant employer of labour. Any increased costs of employment, including pension and post-employment benefit costs, could significantly impact operating costs and consequently reduce profitability. The group has several funded defined benefit pension plans, which cover a significant number of the group's employees who participate in the group's pension plans. Hanson also provides benefits from unfunded non-qualified plans in the USA and post-employment benefit plans in the USA and Canada. Various assumptions are made in calculating our assets and/or liabilities under our pension and healthcare plans which, if incorrect, could have a material adverse effect on our financial condition.

Ineffective implementation of computer software systems could significantly reduce Hanson's profitability.

The implementation of software to improve the efficiency and effectiveness of various business processes is an important contributor to our ongoing operations and growth strategy. Failure to design, select appropriate suppliers or implement such systems effectively could result in unplanned costs or reduced levels of customer satisfaction. This could adversely affect the results of our operations and profitability.

Hanson's acquisition strategy or capital investment programme may be unsuccessful.

We plan to continue making selective acquisitions to strengthen, develop and expand our existing activities.

The successful implementation of our acquisition strategy depends on a range of factors. These include our ability to identify appropriate opportunities, complete acquisitions and achieve an acceptable rate of return from those acquisitions, including past acquisitions. There may also be substantial challenges or delays in integrating and adding value to the businesses which we acquire. In addition, the costs of integration, which cannot be reliably estimated, could be material and the projected synergies resulting from such acquisitions may not be realised. Material costs or delays in the integration of the operations that we acquire, or the inability to realise synergies from those acquisitions, could result in increased expenditure. Consequently, this could lead to reduced profitability and reduced rates of return from such acquisitions.

We continue to make significant investment in new plant and other capital equipment. There may be changes in the cost of, or the benefits derived from, these projects which could result in reduced rates of return from this investment.

Hanson is subject to risks relating to changes in exchange rates.

In the year ended December 31, 2006, approximately 76% of our operating profit[#] was earned in currencies other than pounds sterling, and a significant portion of our revenue is denominated in US dollars.

At December 31, 2006, approximately 64% of our capital employed was located outside the UK, and approximately 105% of our net debt and foreign exchange contracts were denominated in currencies other than pounds sterling. Since our results are reported in pounds sterling, exchange rate movements affect our reported profits, assets,

cash and

debt balances. This effect may be positive or negative depending on the nature of the actual exchange rate movement and the nature of any currency hedging instruments that we have put in place. Fluctuations in exchange rates could have a material adverse effect on our financial condition and results of operations to the extent that we have not effectively hedged against those exchange movements.

Adverse changes in tax legislation may affect Hanson's ability to maintain its tax rate below the UK statutory rate.

The effective group tax rate for 2006 was 16.6% compared to a UK statutory rate of 30%. Hanson's tax charge is subject to changes in legislation. Such changes in legislation may be implemented at short notice and may affect Hanson's ability to maintain its underlying tax rate below the UK statutory rate of 30%.

We are unable to estimate reliably all costs associated with asbestos-related claims.

With respect to asbestos-related claims, the Company's approach to accounting for the asbestos claims against its US subsidiaries is to provide for those costs of resolution which are both probable and reliably estimable. The costs of resolving possible claims are disclosed as contingent liabilities. At present, the provision for those costs (based on detailed analysis and the assumptions contained in note 21 of the Notes to the accounts) which are both probable and estimable equates to approximately eight years of gross cost, assuming a cost level of approximately \$60m per annum. Whilst further claims are likely to be resolved beyond this eight year period, the associated costs of resolution cannot be reliably estimated. Hence, no provision has been made to cover these possible liabilities. Factors which could cause actual results to differ from these estimates and expectations include: (i) adverse trends in the ultimate number of asbestos claims filed against the Company's

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US subsidiaries; (ii) increases in the cost of resolving current and future asbestos claims as a result of adverse trends relating to settlement costs, dismissal rates, legal fees and/or judgment sizes; (iii) decreases in the amount of insurance available to cover asbestos claims as a result of adverse changes in the interpretation of insurance policies or the insolvency of insurers; (iv) the emergence of new trends or legal theories that enlarge the scope of potential claimants; (v) the impact of bankruptcies of other companies whose share of liability may be imposed on the Company's US subsidiaries under certain state liability laws; (vi) the unpredictable aspects of the US litigation process; (vii) adverse changes in the mix of asbestos-related diseases with respect to which asbestos claims are made against the Company's US subsidiaries; and (viii) potential legislative changes. In light of such factors, the liability of the Company's US subsidiaries for resolving asbestos claims may be materially different from current estimates. The impact of such claims might have a material adverse effect on the Company's consolidated financial condition, results of operations and cash flow. However, assuming that current trends continue, the Company does not expect that the liability and costs associated with these asbestos claims will have such a material adverse effect. If there were a material deterioration in current trends, the Company does not expect that such claims would impact the ability of the Company to continue as a going concern based on the information currently available to it.

Hanson's insurance may be insufficient to cover its obligations related to Koppers' environmental liabilities.

Koppers' environmental clean-up/ remediation obligations and related costs refer primarily to certain former US discontinued chemical and related operations carried on by the Koppers company. Members of the group remain contractually and statutorily liable for certain

environmental clean-up/remediation costs relating to these discontinued operations. Based on existing known circumstances, the Company considers the current Koppers insurance cover to be sufficient to meet substantially all of the related future costs of this liability, recognising that the estimate of future probable costs could increase and new sites may arise to which the insurance cover does not apply. Factors which could cause actual costs to increase include: (i) unknown adverse conditions arising at sites; (ii) third party claims in excess of estimates; (iii) changes to regulatory requirements; (iv) changes in remediation techniques; and (v) any other significant variations to assumptions made in support of these cost estimates. Should the current Koppers insurance cover be insufficient to meet the related future costs, this could have a material impact on our financial condition, results of operations and cash flow and profitability.

As a consequence of its significant present and former activities in the USA, the group is subject to litigation claims. These may arise out of former businesses and activities (in addition to those relating to asbestos and Koppers' environmental liabilities referred to above) as well as existing operations.

Former and existing subsidiaries have engaged in businesses and activities, unrelated to the business and activities presently carried on by our group, which give rise to bodily injury and property damage claims concerning environmental and health issues. In particular, claims and lawsuits have been filed against our US subsidiaries, either directly or as a result of indemnity obligations, relating to products incorporating coal by-products and other chemicals, in particular for the wood-treating industry. With respect to those claims involving coal by-products and other chemicals, the US subsidiary involved has not entered into a material settlement or been subject to a material adverse judgment since the demergers as described

below. In addition, existing operations suffer from litigation claims which may be uninsured or fall within deductible levels. In many cases, the relevant subsidiary believes it has good defences against these claims. Nevertheless, in light of the uncertainties involved in litigation and in particular in the USA, where there is the added potential for punitive damages, our subsidiary may be required to participate in settlements or be subject to judgments in future for material amounts. These may not be covered by insurance and consequently may have a material impact on our financial condition, results of operations and cash flow.

One of the companies into which the former Hanson businesses demerged may be unable to satisfy its indemnification obligations to Hanson were it required to do so.

Four companies into which former Hanson businesses were demerged agreed in connection with their respective

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demergers to indemnify us against liabilities of the businesses transferred to those companies. We have not incurred any liability in respect of any claim that related to the above mentioned businesses nor any such liability being borne by the relevant demerged company. The Energy Group plc, one of the demerged companies, was acquired by TXU Corp. in 1998. In November 2002, TXU Corp. announced that several of TXU Corp.'s UK subsidiaries had been placed under the administrative process in the UK (similar to bankruptcy proceedings in the USA), including The Energy Group plc. The Energy Group plc is, therefore, unlikely to be able to fulfil its indemnification obligations to Hanson if it were required to do so. We are, however, not aware of any claim against us or our subsidiaries that would give rise to an indemnity obligation on the part of The Energy Group plc.

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Critical accounting policies

Critical accounting policies

The following section explains where, in these financial statements, we have exercised judgement in applying the group's key accounting policies and critical estimates in areas which are by their nature inherently uncertain. Although we have used all of the information currently available to us in making such critical estimates, changes to our assumptions in these areas could materially affect the financial results and position shown in this document. Hanson's significant accounting policies in accordance with IFRS are set out on pages 74 to 76 of the Annual Report and Form 20-F. Where estimates have been used, it is possible that over time the actual results upon which the judgment was based could differ from those estimates.

The group considers the following are the critical policies where assumptions and judgments could have a significant impact on the consolidated financial statements.

Legal and other disputes

Some of the group's subsidiaries are subject to a number of legal disputes, the most significant of which are asbestos claims against a number of its US subsidiaries. Provisions for anticipated settlement costs and associated expenses arising from legal and other disputes are made where a reliable estimate can be made of the probable outcome of the dispute. Where it is not possible to make such an estimate, no provision is made. Our approach to providing for asbestos is explained in note 21 of the Notes to the accounts.

Environmental obligations

Some of the group's subsidiaries are also subject to environmental obligations for clean-up and remediation costs, pursuant to environmental laws and regulations. Provisions are made for environmental obligations and related costs which are probable and reliably estimable and where a legal or contractual obligation to remedy-known exposures exists. The ultimate

requirement for such actions and their costs is inherently difficult to estimate and is based on current information on costs and expected plans for remediation. Actual costs can differ from estimates over time because of changes in existing laws and regulations, public expectations, new sites arising and unknown conditions being encountered.

Impairment

The group applies IAS 36 [Impairment of Assets] under IFRS and SFAS 144 [Accounting for the impairment of long-lived assets and for long-lived assets to be disposed of] together with SFAS 142 [Goodwill and other intangible assets] under US GAAP.

Under IFRS, the group compares the carrying value of goodwill and tangible assets with the higher of their net realisable value and value in use (explained below), to determine whether an impairment exists. Under US GAAP, the group assesses the fair value and recoverability of goodwill by comparing the implied fair value of goodwill with the actual goodwill attributable to a reporting unit.

Value in use is calculated by discounting the cash flows expected to be generated by the asset/group of assets, being tested for evidence of impairment. The use of different estimates, assumptions and judgments, in particular those involved in (a) determining a value based on our current expectations of future industry conditions and the associated cash flows from the group's operations, but also those involving our future intentions for assets which are currently non-operational, (b) our determination of the level at which groups of assets can be reasonably

tested for impairment separately from other parts of the business and (c) our treatment of centrally held assets, could each result in materially different carrying values of assets and assessments of impairment.

Pensions and other post-employment benefit plans

Under IFRS, the group applies IAS 19 "Employee benefits". Under US GAAP, the group has adopted SFAS 158 "Employer's Accounting for Defined Benefit Pension Plans and Other Post-Retirement Plans" as at December 31, 2006, amending the accounting methodology under SFAS 87 "Employer's Accounting for Pensions" and SFAS 106 "Employer's Accounting for Post-Retirement Benefits other than Pensions" on a prospective basis.

These accounting standards require the group to make assumptions including, but not limited to, future asset returns, rates of inflation, discount rates, life expectancies and health care costs. The use of different assumptions, in any of the above calculations, could have a material effect on the accounting values of the relevant assets and liabilities which could result in a material change to the cost of such liabilities as recognised in the income statement over time. These assumptions are subject to periodic review. See note 28 of the Notes to the accounts for additional information regarding the group's pension and other post-employment benefits.

Taxation

Significant judgement is required in determining the provision for income taxes. At any given time, the group is undergoing tax audits in several tax jurisdictions and covering multiple years. The group has provisions for taxes that may become payable in future periods as a result of these tax audits. The group recognises liabilities for anticipated tax audit issues based on estimates of whether additional taxes will be due. Where the final outcome of these matters is different from the amounts provided, such differences will impact the tax provisions in the period in which such determination is made.

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Group governance

Board of Directors

1. Mike Welton

Chairman

2. Alan Murray

Chief Executive

3. Pavi Binning

Finance Director

4. Graham Dransfield

Legal Director

5. Frank Blount

Non-executive Director

6. John Brady

Non-executive Director

7. Sam Laidlaw

Non-executive Director

8. Jim Leng

Senior Non-executive Director

9. The Baroness Noakes DBE

Non-executive Director

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Board of Directors

1. Mike Welton^{*#0}**Chairman (60)**

Appointed Chairman in April 2005 having served as a Non-executive Director since January 2005. From 1995 to December 2004 he was Chief Executive of Balfour Beatty plc, which he joined in 1978. He is a chartered civil engineer, a Fellow of the Royal Academy of Engineering and a Fellow of the Institution of Civil Engineers. He is a past Chairman of both the Turkish/British Business Council and the UK government's Railway Sector Advisory Group. He is also the Chairman of Global Solutions Ltd and in October 2005 was appointed to the advisory board of Montrose Associates.

2. Alan Murray[#]**Chief Executive (53)**

Joined Hanson PLC in 1988. He held various senior divisional financial roles and became Assistant Finance Director in 1995 and Finance Director in 1997. He was appointed Chief Executive of Hanson Building Materials America in June 1998 and Chief Executive of Hanson in April 2002. He serves on the National Stone, Sand and Gravel Association Board in the USA.

3. Pavi Binning⁰**Finance Director (46)**

Appointed Finance Director in January 2007. Prior to joining Hanson, he worked as Chief Financial Officer at telent plc, formerly Marconi Corporation PLC, where he was a main Board director. Before joining Marconi in 2003, he worked for Diageo PLC for 17 years in a number of senior corporate and operational finance roles. He is a member of the Chartered Institute of Management Accountants.

4. Graham Dransfield⁰**Legal Director (55)**

Joined Hanson PLC as a solicitor in 1982 from Slaughter and May where he qualified in 1976. He became Company Secretary in 1986 and, after serving as Senior Solicitor from 1987, was appointed to Hanson's Board in 1992.

5. Frank Blount^{*#}**Non-executive Director (68)**

Non-executive Director since 2000 and previously a Non-executive Director of Pioneer International Ltd. He is currently Chairman and Chief Executive of JI Ventures, Inc. and TTS Management Corporation and a Non-executive Director of Caterpillar Inc., Entergy Corporation, Adtran, Inc. and Alcatel-Lucent, SA. He has also served as Chief Executive and a Director of Telstra Corporation, Ltd from 1992-99 and as Chief Executive and Chairman of Cypress Communications, Inc. from 2000-2002. He was Group President of AT&T Corp. from 1988-91.

6. John Brady^{*#}**Non-executive Director (55)**

Appointed a Non-executive Director in August 2005. He is also a Non-executive Director of Greene King plc and a member of the Board of Invest Northern Ireland. From 1994 until 2004 he was a Director of McKinsey & Company, which he joined in 1980.

7. Sam Laidlaw^{*+#}**Non-executive Director (51)**

Non-executive Director since 2003 and Chairman of the Remuneration Committee. Currently Chief Executive of Centrica plc. He is a Director of the Business Council for International Understanding and a trustee of the medical charity RAFT. He was previously Executive Vice President of the Chevron Corporation, Chief Executive at Enterprise Oil PLC and President and Chief Operating Officer at Amerada Hess Corporation.

8. Jim Leng^{+ # Ø}

Senior Non-executive Director (61)

Non-executive Director since June 2004 and Senior Independent Director. Chairman of Corus Group PLC. He is also a Non-executive Director of Alstom SA and Chairman of Doncaster Group Ltd. From 1995-2001 he was Chief Executive of Laporte PLC and before that Chief Executive of Low & Bonar PLC.

9. The Baroness Noakes DBE^{*+ #}

Non-executive Director (57)

Non-executive Director since 2001 and Chairman of the Audit Committee. Formerly a Partner at KPMG, she is a Non-executive Director of Imperial Chemical Industries PLC, the Senior Independent Director of Carpetright PLC and SThree PLC, and a Trustee of the Reuters Founders Share Company. She was formerly the Senior Non-executive Director of the Court of the Bank of England. She is a Fellow of the Institute of Chartered Accountants in England and Wales and was President of that institute in 1999-2000. She is a Director of the English National Opera.

* Remuneration Committee member

+ Audit Committee member

Nominations Committee member

Ø Proposed for election/re-election at the AGM

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Report of the Directors

The Directors submit their report together with the consolidated financial statements of Hanson PLC and its subsidiary undertakings for the year ended December 31, 2006.

Business activities and review

Hanson is a focused heavy building materials company with operations in the UK, North America, Australia, Asia Pacific and Continental Europe.

A review of the group's activities during the year, including financial performance, key performance indicators and a description of the principal risks and uncertainties facing the group are included in the Chairman's statement, the Chief Executive's overview, A decade of delivery and beyond, the Operating and Financial Review, the Corporate governance statement and the Remuneration report of the Annual Report as detailed on page 1. The Annual Report contains some forward looking information/statements which by their nature involve some uncertainty and should not be construed as a profit forecast.

Results and dividends

The profit for the year was £401.5m (£387.6m, £264.2m) .

An interim dividend of 6.45p per ordinary share was paid on September 15, 2006. The Directors recommend a final dividend of 15.35p per ordinary share which will, if approved at the AGM, be paid on May 4, 2007, to ordinary shareholders on the register at close of business (London time) on April 10, 2007.

Dividends of £147.5m were paid during the year.

Property, plant and equipment

Details of movements in Hanson's property, plant and equipment are shown in note 13 of the Notes to the accounts.

Subsequent events

There have been no material post balance sheet events since December 31, 2006.

Research and development

The development and improvement of new and existing products is an essential continuing process in our companies. Expenditure that does not meet the capitalisation criteria of an intangible asset is expensed as occurred. Research costs are also expensed as incurred.

Share capital

Details of changes in share capital during the year and the number of ordinary shares reserved for issue at December 31, 2006 are shown in note 23 of the Notes to the accounts.

Details of shares purchased by the Company are shown in note 24 of the Notes to the accounts.

Substantial shareholdings

Details of substantial interests (3% or more) in Hanson's share capital, as notified to Hanson, are shown in the Investor information section.

Annual General Meeting

The AGM will be held at 11.00am on April 24, 2007, at The Institution of Engineering and Technology, 2 Savoy Place, London WC2R 0BL.

Shareholders being sent this document will also be sent a separate notice of the AGM incorporating explanatory notes of the resolutions to be proposed at the meeting.

Directors

The names and biographical details of the Directors are given on page 57.

J C Nicholls resigned as a Director of the Company during the year under review.

M W Welton, J W Leng and G Dransfield will retire by rotation and, being eligible, offer themselves for re-election at the forthcoming AGM. P S Binning, having been appointed since the last AGM, will seek election to the Board.

Directors' interests

Details of the Directors' service contracts, emoluments and share interests at December 31, 2006, appear in the Remuneration report on pages 63 to 67.

Directors' Indemnities

The Company's Articles of Association were amended following the 2005 AGM to expand the circumstances in which a Director can be indemnified by the Company in accordance with Companies Act 1985. In addition to providing this indemnification and any other indemnification provided pursuant to the Articles of Association, charter or by-laws of Hanson's subsidiaries, Hanson maintains directors' and officers' liability insurance for Directors and officers of Hanson and its subsidiaries.

Except for such indemnification and insurance and except for the respective terms of service of such Directors and officers, no Director or officer of Hanson or any of their respective relatives or spouses either had an interest in any contract or transaction which was material to Hanson or such related party or unusual in its nature or conditions or had any outstanding indebtedness of a material nature owing to Hanson at any time during the last three years.

Charitable and political donations

During the year, the group made worldwide charitable donations of £348,000 (£309,000, £321,000), including £84,000 (£93,000, £183,000) in the UK. As in the previous year, no political donations were made to EU political parties or organisations.

Policy on payment of suppliers

The holding company, Hanson PLC, has no trade creditors. The policy of Hanson companies is to agree payment terms with their suppliers and abide by those terms, subject to satisfactory performance by the supplier.

Auditors and disclosure of information to auditors

The Directors who held office at the date of approval of this Report of the Directors each confirm that, so far as they are aware, there is no relevant audit information (as defined in the Companies Act 1985) of which the Company's auditors are unaware; and that they have each taken all the steps that ought to have been taken as a director of the Company to make himself/herself aware of any relevant audit information and to establish that the Company's auditors are aware of that information.

This confirmation is given in accordance with the provisions of Section 234ZA of the Companies Act 1985.

Ernst & Young LLP are the independent auditors of Hanson and, having expressed their willingness to continue in office, a resolution proposing their re-appointment will be submitted at the AGM. The Auditors' reports on the financial statements are on pages 68, 69 and 135.

By order of the Board

Paul Tunnacliffe

Company Secretary

February 22, 2007

Registered Office

1 Grosvenor Place

London SW1X 7JH

Registered in England and Wales (No 4626078)

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Corporate governance

Corporate governance

The Board is accountable to shareholders for good business governance and is committed to high standards of corporate governance, recognising that Hanson's good reputation is one of the Company's most valuable assets.

To maintain and enhance this reputation Hanson has published its business principles which require its officers and employees to act in accordance with the laws and customs of each country in which we do business; be honest and act ethically; operate with integrity; observe and respect the culture and traditions of each country in which we operate; and not to offer, pay or accept bribes or favours in any form whatsoever.

Divisional codes of conduct and supporting policies are also in place.

A code of ethics for the purposes of the Sarbanes-Oxley Act of 2002 (US) (SOX), which applies to Hanson as a company listed on the NYSE, covering Hanson's Chief Executive, Finance Director, Legal Director, Divisional Chief Executives and other identifiable persons in the group, including those performing senior accounting and controller functions, is in place. No amendments to, or waivers in respect of, the code were made during 2006. This code is available on request from the Company Secretary or on Hanson's website at www.hanson.biz/corporategovernance.

The way in which Hanson applies the principles set out in the Combined Code on Corporate Governance issued by the Financial Reporting Council in July 2003 (the "Code") is described within this Corporate governance section and in the Remuneration report. The Board considers that Hanson has been in full compliance with the Code throughout the year under review and also with the revised Code published in June 2006, applicable for reporting years beginning on or after November 1, 2006.

As well as being subject to UK legislation and practice Hanson, as a company listed on the NYSE, is subject to the listing requirements of the NYSE and the rules of the SEC. Compliance with the provisions of SOX, as it applies to foreign issuers, is continually monitored. Whilst the Directors believe that the group's corporate governance policies are robust, changes have been and will continue to be made to ensure compliance with the rules that are in place at any point in time. Hanson follows UK corporate governance practice, which does not differ significantly from the NYSE corporate governance standards, except that the Nominations Committee is required to be comprised of a majority, rather than entirely, of independent directors.

The Board of Directors

The Board currently comprises the Chairman, the Chief Executive, two other Executive Directors and five Non-executive Directors and their biographies are on page 56.

There is a clear separation of the roles of the Chairman and Chief Executive. The division of responsibilities between the Chairman and the Chief Executive is set out in writing and has been agreed by the Board. As Chairman, M W Welton has responsibility for the running of the Board and for ensuring that all Directors are fully informed of matters relevant to their roles. As Chief Executive, A J Murray has responsibility for implementing the strategy agreed by the Board and for managing the group.

The commitments of the Chairman did not change during the year.

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All of the Non-executive Directors are considered by the Board to be independent of management and free from any business or other relationships which affect their ability to exercise independent judgement. J W Leng is the Senior Independent Director.

The Board considers that the current Non-executive Directors bring a wide range of business and financial experience required for the successful direction of Hanson as an international force in the heavy building materials industry and provide a solid foundation for good corporate governance, ensuring that no individual or group dominates the Board's decision making.

Through the Nominations Committee, the Board ensures that plans are in place for the succession of Executive and Non-executive Directors.

The Chairman and the Company Secretary work closely together in planning the annual programme and agendas for meetings. During the year, there were seven Board and strategy meetings held, including one offsite in the UK and another in the US.

The attendance records of individual Directors are set out below:

	Attendance
M W Welton	7/7
A J Murray	7/7
G Dransfield	7/7
J C Nicholls (resigned October 31, 2006)	6/6
W F Blount	7/7
C J Brady	7/7
W S H Laidlaw	5/7
J W Leng	7/7
The Baroness Noakes	7/7

There are clearly occasions when circumstances arise which prevent Directors from attending meetings. It is the usual practice in these circumstances for the Director concerned to review the Board papers with the Chairman and convey any views.

All Directors then in office attended the AGM in 2006.

The Board managed overall control of the Company's affairs with reference to the schedule of matters reserved for its authorisation and approval, review and responsibility. This schedule was reviewed and updated during the year.

Of the matters reserved for authorisation and approval, during the year the Board considered and approved as appropriate the Company's long-term strategy, the annual operating budget, the financial statements, dividend recommendations, treasury activities, major acquisitions and disposals, major capital projects and expenditure, and the appointment of a new Finance Director.

Matters for which the Board has responsibility include compliance with the group's corporate responsibility policies, including environmental and health and safety for which group policies were endorsed during the year.

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Matters which the Board reviewed included quarterly results and performance against budget, the group's management resource planning and development, charitable donations, the Company's corporate governance arrangements and the effectiveness of the group's system of internal control, as set out below.

All Directors are equally accountable for the proper stewardship of the Company's affairs.

The Non-executive Directors have a particular responsibility for ensuring that the business strategies proposed are fully discussed and critically reviewed. This enables the Directors to act in the best long-term interest of shareholders, whilst taking account of the interests of employees, customers, suppliers and the communities in which the businesses operate.

The Non-executive Directors also oversee the operational performance of the whole group. To do this they have full and timely access to all relevant information, with updates also provided on governance and regulatory matters affecting the Company. In addition, senior executives below Board level are invited, as appropriate, to Board and strategy meetings to make presentations on their areas of responsibility.

As part of the initial induction process for those Non-executive Directors newly appointed, documents describing the Company and its activities are provided. An element of the induction focuses on relevant corporate responsibility matters and management resource planning and development. The induction programme also includes site visits and, although there were no new Non-executive Directors appointed in 2006, site visits were arranged at various times during the year, including two arranged in conjunction with the holding of the overseas Board meeting.

All Directors are provided with the opportunity, and encouraged to go, for training to ensure they are kept up to date on relevant new legislation and best practice and changing commercial and other risks. Typical training experience for all Directors included attendance at seminars, forums, conferences and working groups, in addition to which W F Blount completed an externally certified Director's College Programme in the USA.

In order to fulfil their duties, procedures are in place for Directors to seek both independent advice and the advice and services of the Company Secretary who is responsible for advising the Board, through the Chairman, on all governance matters.

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Corporate governance continued

During the year, an evaluation of the Board's effectiveness, including the effectiveness of Committees of the Board, was undertaken by external consultants by way of a written questionnaire followed by individual meetings with all Directors. A report was prepared for the Board for its consideration. The results of the evaluation showed that the Board and its Committees were operating effectively but did identify some areas which would help the Board provide a higher performance. These covered such areas as the process for developing strategy; the dynamics of the Board; talent management; enhancing the involvement of the Board with the operations; and the workings of the Board. Identified improvements will be introduced in 2007.

The Board plans to conduct evaluations on an annual basis and may use alternative approaches in future years.

As part of the evaluation process, the Chairman considered the performance, including time commitments, of each individual Non-executive Director and concluded that the performance of each continues to be effective.

Also during the year and in the absence of the Chairman, the Non-executive Directors, led by J W Leng, conducted a review of and discussed the performance of the Chairman, taking into account the views of the Executive Directors. Feedback was given, including any actions which will be put into effect during 2007, to the Chairman, by J W Leng, and the conclusion reached was that the Chairman's performance was effective. Similarly, during the year, the Chairman met separately with the Non-executive Directors to consider the performance of the Chief Executive in the discharge of his duties. It was concluded that the performance of the Chief Executive continues to be effective.

The Non-executive Directors fulfil a key role in corporate accountability. The remits and membership of the Remuneration, the Nominations and the Audit Committees of the Board are set out below. The Company Secretary acts as secretary to all of these Committees.

The terms of reference of the Committees are available on Hanson's website at www.hanson.biz/corporategovernance.

Remuneration Committee

The Remuneration Committee consists of four independent Non-executive Directors; W S H Laidlaw (Chairman), W F Blount, The Baroness Noakes and C J Brady and, since January 2007, M W Welton. Its role is described in the Remuneration report.

In 2006, the annual fees for chairing the Committee and for acting as a member were £12,500 and £5,500, respectively. There has been no change to the fee arrangements for 2007 and no fee will be paid to M W Welton for acting as a member of the Committee.

Nominations Committee

The Nominations Committee consists of M W Welton as Chairman, A J Murray and the independent Non-executive Directors.

The Committee's terms of reference, which were reviewed during the year, include the review of the structure, size and composition of the Board, with recommendations to the Board on any changes, and planning for the orderly succession of Executive and Non-executive Directors.

There were no fees payable for chairing or acting as a member of the Committee in 2006. There has been no change to the fee arrangements for 2007.

During the year, on behalf of the Board, the Committee undertook a search for the appointment of a new Finance Director, for which search a candidate profile was agreed. The Committee then appointed an external search consultancy and met with candidates prior to making a recommendation to the Board, which resulted in the appointment of P S Binning as Finance Director and as a member of the Board on January 2, 2007. For the appointment of Non-executive Directors, the Board considers the balance of skills and experience on the Board and then agrees a candidate profile for the search, for which an external search consultancy is appointed. The Committee meets with candidates prior to making a recommendation to the Board. No new Non-executive Directors were appointed during the year.

During the year the Committee met twice formally, and on a number of other occasions, principally in the search for a new Finance Director. W S H Laidlaw was unable to attend one of the formal meetings. The Committee also undertook a review of its own effectiveness, working with the same external consultants used for the Board evaluation, and reported back to the Board.

Following appointment by the Board, new Directors must submit themselves for election by the shareholders at the AGM following their appointment. Thereafter, subject to the Articles of Association in relation to the re-election of Directors, all Directors are subject to re-election every three years.

Recommendations to shareholders on the re-appointment of the Directors is not automatic and is subject to consideration by the Committee, prior to approval by the Board.

Audit Committee

The Audit Committee comprises three independent Non-executive Directors; The Baroness Noakes (Chairman), W S H Laidlaw and J W Leng.

In 2006, the annual fees for chairing the Audit Committee and for acting as a member of the Committee were £20,000 and £5,500, respectively. There has been no change to the fee arrangements for 2007.

Regular attendees at Committee meetings, at the invitation of the Committee, included the Chairman, the Finance Director, the Head of Internal Audit, the Group Financial Controller, the Group Chief Accountant and representatives from the external auditors. In 2006, the Chief Executive also attended one meeting prior to the appointment of a new Finance Director.

The Committee's principal duties include:

- monitoring the integrity of the Company's financial statements
- reviewing the effectiveness of systems for internal financial control, financial reporting and risk management
- reviewing the internal audit programme and monitoring the effectiveness of the internal audit function
- overseeing the processes for the appointment, re-appointment and removal of the auditors
- approving the terms of engagement and the remuneration for audit services
- setting the policy for the provision of non-audit services and pre-approval of all permitted non-audit services
- monitoring the whistleblowing procedures
- ensuring the objectivity and independence of the auditors is maintained.

During the year the Committee met four times, which all of the Committee members attended, other than on one occasion when J W Leng was unable to attend.

The Board considers that each of the members of the Committee has experience of corporate financial matters. The Baroness Noakes, who is a Chartered Accountant, is considered by the Board to have recent and relevant financial experience and is also identified as the Audit Committee financial expert for the purposes of SOX. On appointment to the Committee all members receive appropriate induction. There were, however, no new members appointed during the year.

The Committee discharged its responsibilities through a series of Committee meetings throughout the year at which detailed reports were presented for review. The Committee received reports either from the external auditors, the Head of Internal Audit or Company management. The Committee met privately with the external

auditors and the Head of Internal Audit as appropriate. It has authority to seek any information it requires from any employee, authority to obtain external legal or other independent professional advice on any matter within its terms of reference and to secure the attendance of external advisors with relevant experience and expertise if it considers it necessary. There were no occasions during the year when it considered it was necessary to obtain external advice.

During the year, the Committee's meetings considered, addressed or approved, as appropriate, the following principal matters:

- the interim and full year financial results prior to consideration by the Board
- the annual internal audit programme and its resourcing
- the auditors' interim and full year reports
- the auditors' report to management
- the overseeing of the group's SOX compliance work
- the overseeing of the whistleblowing programme
- the scope and cost of the external audit
- any non-audit work carried out by the auditors; and
- an evaluation of the effectiveness of the auditors, which included feedback from management on the quality of the audit and the working relationship between management and the auditors, and consideration of their reappointment.

The Committee also undertook a review of its terms of reference and its own work and effectiveness, working with the same external consultants used for the Board evaluation, and reported back to the Board.

The Committee received reports during the year on the groupwide whistleblowing programme, MySafeWorkplace, through which employees may in confidence raise concerns about possible wrongdoing in financial reporting or other matters. The Committee ensured proportionate and independent investigation of such matters with appropriate follow-up action undertaken.

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Additionally, to safeguard the objectivity and independence of the auditors and to ensure that the independence of the audit work undertaken by the auditors is not compromised, the Committee considered the auditors' own assessment of independence and compliance with relevant professional and regulatory requirements. The views of management were also taken into consideration.

The Committee also has a policy for the provision of non-audit services by the auditors. The policy defines services which can be provided by the auditors and requires all non-audit services to be approved in advance by the Committee, which has delegated this task to the Head of Internal Audit. The approval process requires full disclosure of the objective and the scope of services to be performed in addition to the fee structure. During the year the Committee reviewed all approved services and level of expenditure. The auditors were permitted to perform non-audit service only where the scope of work was within the terms of the policy and there was a business benefit to the group in these services being performed by them rather than an alternative supplier. A breakdown of the non-audit fees can be found in note 32(o) of the Notes to the accounts.

The Committee considered that Ernst & Young LLP were effective in conducting the audit and work on SOX compliance during the year.

Risk Committee

A further Committee of the Board is the Risk Committee, which consists of the Chief Executive, the Finance Director, the Legal Director and other senior executives. It is responsible for monitoring and reviewing the group's significant financial and non-financial risks in relation to treasury activities, tax, insurance, asbestos, legacy issues, pensions, internal audit, internal control, business risk and other matters as they arise from time to time. As one of its main duties, on behalf of the Board, the Committee identifies the principal risks and mitigating actions arising out of the internal control reviews, as outlined below.

Internal control

The Board recognises that it is responsible for the group's system of internal control and for reviewing its effectiveness. The Code requires the Board to review the effectiveness of the system of internal control, including financial, operational, compliance and risk management, at least annually. In addition, Internal Control: Guidance for Directors on the Combined Code was published in September 1999 and revised in October 2005, to provide guidance to Directors in respect of this requirement.

The Board confirms that procedures, which accord with the guidance, have been in place for the year to December 31, 2006 and up to the date of approval of the Annual Report and Form 20-F by the Board. These procedures provide an ongoing process for identifying, evaluating and managing the principal risks faced by the group, thereby ensuring that the Board is made aware of these.

The Board is responsible for the system of internal control. It is regularly reviewed by the Risk Committee, acting on behalf of the Board, for effectiveness and adequacy and the Board confirms that necessary actions have been or are being taken to remedy any significant failings or weaknesses identified from those reviews. Such a system can only provide reasonable and not absolute assurance against material misstatement or loss, as it is designed to manage rather than eliminate the risk of failure to achieve business objectives. In seeking to achieve these objectives, many of which are already features of the existing processes and procedures within the Company, the Board has specifically instituted the following processes, which have been in effect throughout the reporting period and up to the date of approval of the Annual Report and Form 20-F by the Board.

Policies

- A planning framework which incorporates a four year plan approved by the Board, with objectives for each business unit.
- A mechanism for reporting weaknesses in internal control systems and for monitoring corrective action.

Processes

- Appointment of experienced and professional staff, both by recruitment and promotion, of the necessary calibre to fulfil their allotted responsibilities.
 - A comprehensive system of financial reporting to the Board, based on an annual budget with monthly reports against actual results, analysis of variances, scrutiny of key performance indicators and regular re-forecasting.
 - Formal business risk reviews performed by management which evaluate the potential financial and non-financial impacts of identified risks and possible new risk areas, set control, mitigation and monitoring procedures and review actual occurrences, identifying lessons to be learnt.
 - Regular treasury reports to the Board which analyse the funding requirements of each class of assets, track the generation and use of capital and the volume of liquidity, measure the group's exposure to interest and exchange rate movements and record the level of compliance with the group's funding objectives.
- Well-defined procedures governing the appraisal and approval of investments, including detailed investment and divestment approval procedures incorporating appropriate levels of authority and regular post investment reviews.

Verification

- An internal audit function, which undertakes periodic examination of business units and processes and recommends improvements in controls to management.
- The external auditors, who are engaged to express an opinion on the financial statements.
- An Audit Committee, which considers significant control matters and receives reports on internal controls from both the internal and external auditors on a regular basis.
- A Risk Committee, which monitors and reviews significant financial and non-financial risk.

Evaluation of disclosure controls and procedures

The Company has a Disclosure Committee, which includes amongst its members, the Chief Executive, the Finance Director and the Legal Director. The Committee monitors and reviews the group's disclosure controls and procedures to ensure these are satisfactory for the purpose. The review includes the evaluation of the effectiveness as at December 31, 2006 of these disclosure controls and procedures to permit the signing of the certifications required from the Chief Executive and the Finance Director in accordance with the requirements of section 302 of SOX. Based on this evaluation, the Chief Executive and the Finance Director concluded that the disclosure controls and procedures are effective in ensuring that information required to be disclosed in reports filed under the US Securities Exchange Act of 1934 is recorded, processed, summarised and reported within specified time periods and that information required to be disclosed is accumulated and communicated to management, including them, to allow timely decisions regarding required disclosure.

Management's annual report on internal control over financial reporting

In accordance with the requirements of section 404 of SOX, the following report is provided by management in respect of the Company's internal control over financial reporting (as defined in Rules 13a-15(f) and 15d-15(f) under the US Securities Exchange Act of 1934):

- Hanson's management is responsible for establishing and maintaining adequate internal control over financial reporting for the group.
- Hanson's management has used the Committee of Sponsoring Organizations of the Treadway Commission (COSO) framework to evaluate the effectiveness of our internal control over financial reporting. Management believes that the COSO framework is a suitable framework for its evaluation of our internal control over financial reporting because it is free from bias, permits reasonably consistent qualitative and quantitative measurements of our internal controls, is sufficiently complete so that those relevant factors that would alter a conclusion about the effectiveness of our internal controls are not omitted and is relevant to an evaluation of internal control over financial reporting.
- Management has assessed the effectiveness of our internal control over financial reporting, as at December 31, 2006, and has concluded that such internal control over financial reporting is effective.
- Ernst & Young LLP, which has audited the consolidated financial statements of the group for the year ended December 31, 2006, has also audited management's assessment of the effectiveness of internal control over financial reporting under Auditing Standard No. 2 of the Public Company Accounting Oversight Board (United

States). See the Auditors' report on page 69.

Changes in internal control over financial reporting

During the period management has continued to improve its control environment and to enhance its information systems and processes. There have been no changes in the group's internal controls or in other factors during the period that have materially affected, or are reasonably likely to materially affect, the group's internal control over financial reporting.

Internal Audit

Each major operating division has internal audit capability and these are co-ordinated centrally by the Head of Internal Audit under the guidance of the Audit Committee. The Audit Committee regularly reviews internal audit reports and considers the overall effectiveness of the function. 2006 has seen an ongoing focus on financial statement risks identified through existing risk management procedures and through the assessment of internal control over financial reporting, required by SOX. During 2006, we have further embedded the SOX requirements in the organisation and broadened the scope of internal audit to carry out more extensive work on operational risks. This greater emphasis on operational risks will continue into 2007 and will again contribute to the development of the group's risk management framework and its internal controls environment.

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Shareholder communications

Hanson values its dialogue with both institutional and private investors and, based on publicly available information, constructive two-way communication with fund managers, institutional investors and analysts is promoted and encouraged.

Principally, the investor relations team maintain regular contact with the Company's major shareholders. In addition, regular analyst presentations, copies of which are available to download from the investors section of the Hanson website at www.hanson.biz, are undertaken and roadshows by the Chief Executive and Finance Director follow the announcement of the interim and annual results. A quarterly report covering analyst coverage, shareholder analysis, feedback from investor meetings and press coverage is provided to the Board.

An independent survey of the Company's major shareholders was also undertaken during 2006 with feedback, in the form of a presentation, given to the Board. In addition, a consultation exercise was undertaken with the Company's major shareholders in relation to the introduction of a new Long Term Incentive Plan which was subsequently approved by shareholders at the 2006 AGM.

Although the Senior Independent Director and other Non-executive Directors are available to meet with major shareholders, no specific shareholder requests were made during the year.

The Hanson website also provides information on the Company and its businesses. It is not intended for the website address to be an active link or to otherwise incorporate the contents of the website into this document.

At the AGM (see page 58 for details), the Chief Executive will present a review of the results and current business activity. Shareholders are invited to ask questions on items of business put before the meeting and will have the opportunity to vote separately on each resolution. The Chairman will indicate the level of proxy votes lodged in respect of each resolution following each vote on a show of hands and details of those abstaining from voting will also be disclosed. As for the prior year, this information will also be posted on the Hanson website after the meeting. Following the meeting, the Directors will be available to meet with shareholders.

Going concern

The Directors confirm that, after making appropriate enquiries, they have a reasonable expectation that Hanson has adequate resources to continue in operational existence for the foreseeable future. Accordingly, they continue to adopt the going concern basis in preparing the financial statements.

Directors' responsibilities for the financial statements

Company law requires the Directors to prepare financial statements for each financial year which give a true and fair view of the state of affairs of the Company and of the group and of the profit or loss of the group for that year. In preparing these financial statements, the Directors consider that they have: selected suitable accounting policies, and applied them consistently; made judgements and estimates that are reasonable and prudent; and followed applicable international accounting standards.

The Directors are responsible for ensuring that the group keeps proper accounting records which disclose with reasonable accuracy at any time the financial position of the group and enable them to ensure that the financial statements comply with the Companies Act 1985. They are responsible for taking reasonable steps to safeguard the assets of the group and to prevent and detect fraud and other irregularities.

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A copy of the Annual Report and Form 20-F of the Company is placed on the Company's website www.hanson.biz. The Directors are responsible for the maintenance and integrity of statutory and audited information on the Company's website. Information published on the internet is accessible in many countries with different legal requirements. Legislation in the UK governing the preparation and dissemination of financial statements may differ from legislation in other jurisdictions.

By order of the Board

Paul Tunnacliffe

Company Secretary

February 22, 2007

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Remuneration report

Remuneration report

Remuneration Committee membership and terms of reference

The Remuneration Committee (the "Committee") consists of four Independent Non-executive Directors: W S H Laidlaw (Chairman), W F Blount, The Baroness Noakes DBE and C J Brady; and M W Welton, who was appointed in January 2007.

The role of the Committee is to consider and make recommendations on the framework of executive remuneration (the "policy") for approval by the Board. In accordance with the policy, the Committee considers, recommends as appropriate and approves the conditions of service of the Chairman, the Executive Directors and the Company Secretary, including the duration of any service agreements, and the emoluments and other benefits payable under such agreements, including pension entitlements and participation in incentive arrangements. M W Welton is not involved in any decisions as to his own arrangements. The Committee also recommends and monitors the level and structure of remuneration for senior management and oversees the Company's and Old Hanson's long-term incentive plans and option schemes.

During the year under review, other than from its independent advisor, the Committee also sought the assistance of the Chairman, the Chief Executive, the Company Secretary and the Head of Corporate Human Resources on matters relating to remuneration.

There were four formal meetings held by the Committee during the year and all the then members attended each meeting, other than on one occasion when C J Brady was unable to attend. The Committee also dealt with other matters under its terms of reference by written correspondence. The Chairman, Chief Executive and the Company Secretary were present at all the meetings of the Committee but each was respectively excluded when his own performance and remuneration were being discussed.

The Committee also undertook a review of its terms of reference and its own work and effectiveness, working with the same external consultants used for the Board evaluation, and reported back to the Board.

Committee members receive fees as Non-executive Directors, including a fee for acting as a Committee member as outlined in the Corporate governance section on page 60, but do not receive any pension entitlements nor any short- or long-term performance related incentives. No member of the Committee has any personal financial interest, other than as a shareholder in the Company, in the matters to be decided or for the day-to-day management of the business.

The fees payable to Non-executive Directors are determined by the Board as a whole within the limits set by the articles of association and for the year ending December 31, 2006 the basic fee was £40,000. In 2007, it will remain the same. The Non-executive Directors do not participate in or vote on any discussion relating to their own remuneration.

The Committee has appointed Mercer Human Resource Consulting ("Mercer") to act on behalf of the Committee in providing independent market information and remuneration advice on an ongoing basis. Mercer also provides actuarial and consulting services to the Company.

Remuneration policy

Hanson operates in competitive and international markets. To secure the long-term performance of the business it is essential that the Company implements an integrated system of remuneration which rewards sustained high

performance well enough to attract and retain high-performing executives and directors. To ensure that its remuneration rates are competitive, whilst not being excessive, the Committee keeps remuneration under regular review in light of emerging best practice.

The remuneration policy is designed to provide packages, which take account of individual performance:

- i) in the knowledge of what comparable, in terms of size and complexity, UK and international companies are paying;
- ii) in the context of packages offered throughout the Hanson group; and
- iii) to include short- and long-term performance related elements, potentially a significant portion of total rewards, to motivate the highest performance and to align the interests of the Executive Directors and shareholders.

Share incentives are considered to be an important part of the incentive policy for Executive Directors. A shareholding requirement has been introduced for the Executive Directors. For the Chief Executive this is to hold shares to the value of two times salary and for the other Executive Directors to the value of one times salary. For any new Chief Executive or Executive Director, the expectation would be that the shareholding requirement would be achieved within five years of the individual becoming a Director. The Chief Executive, A J Murray, and G Dransfield already satisfy these shareholding requirements.

Basic salary

In setting the basic salary for each Executive Director, the Committee reviews relevant market data and considers the Director's experience, performance and responsibilities. Basic salaries are generally reviewed on an annual basis or following a significant change in responsibilities.

Increases in basic salary of 5.4% and 4.1% have been granted to A J Murray and G Dransfield, respectively, for the year commencing January 1, 2007. The salary of P S Binning, who was appointed Finance Director on January 2, 2007, is £420,000.

The Committee also determines the fee for the Chairman, which was £220,000 for 2006. In 2007, this will be £230,000.

Annual bonus scheme

The annual bonus scheme for the Executive Directors and other senior executives is aligned with changes in shareholder value through the economic value added methodology. The main principle of economic value added is to recognise that over time a company should generate returns in excess of its cost of capital – the return that lenders and shareholders expect of the Company each year.

The annual bonus scheme is calibrated by reference to target levels of bonus and, for the Executive Directors and other senior executives, works on a bonus banking arrangement whereby each year the improvement in the group's overall economic value added for that year determines whether there is a bonus bank addition or deduction. Following the addition or deduction, the participant receives one-third of the accumulated bonus bank. There is neither a cap (maximum addition into the bonus bank each year) nor a floor (maximum deduction from the bonus bank each year).

The bonus bank has two main functions; firstly it ensures that individuals do not make short-term decisions such as deferring essential expenditure from one year to the next and receive a bonus for doing so; and secondly, the bonus bank can act as a retention tool.

For 2006, the target level of bonus for A J Murray was 62.5% of basic salary and for G Dransfield 37.5% of basic salary. No bonus entitlement arose for J C Nicholls who left the Company on October 31, 2006.

Improvement in the group's overall economic value added for the year to December 31, 2006 determined the bonus bank addition for the Executive Directors. The strong operating and profit performance in 2006 led to improvement in the group's economic value added and resulted in additions to the bonus bank of 69.4% of basic salary for A J Murray and 41.6% of basic salary for G Dransfield. The bonuses paid in respect of the year to December 31, 2006 to the Executive Directors were £509,262 for A J Murray and £161,986 for G Dransfield.

Performance targets under the annual bonus scheme, based on improvements in economic value added, are set by the Committee, after taking advice from Mercer.

Bonuses payable to Executive Directors are not pensionable.

Long Term Incentive Plan (LTIP)

Executive Directors and certain senior executives and managers from the Company's worldwide operations participate in the LTIP. Under this plan, participants are conditionally awarded shares in the Company at nil cost with the proportion of those shares which may vest subject to the achievement of performance targets over a performance period set by the Committee.

At the 2006 AGM, shareholders approved a new LTIP. The principal change from the previous LTIP, which expired in 2006, was to replace that element of an award which was the subject of an economic value added measure, with earnings per share (EPS) and cash flow growth measures.

Under the new LTIP, 50% of the award is subject to a Total Shareholder Return (TSR) measure, 25% to an EPS measure and 25% to a cash flow growth measure. The Committee chose these performance measures as it believes they correlate closely with the Company's strategy and with the creation of shareholder value.

The extent to which awards under the EPS and cash flow growth measures will vest will depend on the extent to which growth in these measures exceeds inflation over three year performance periods on the following bases:

Average annual EPS growth over the three year performance period	% of award vesting applicable to the EPS performance measure
Less than RPI + 3%	0%
RPI + 3%	25%
RPI + 9% or more	100%
Between RPI + 3% and RPI + 9%	Between 25% and 100% on a straight line basis

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Average annual cash flow growth over the three year performance period	% of award vesting applicable to the cash flow growth performance measure
Less than RPI + 5%	0%
RPI + 5%	25%
RPI + 10% or more	100%
Between RPI + 5% and RPI + 10%	Between 25% and 100% on a straight line basis

For the TSR measure in 2006 (and similarly for the awards made in 2003, 2004 and 2005), the conditional awards made will vest only if Hanson achieves a TSR over the three year performance period, from the date of the award in May 2006, which is greater than the TSR achieved by at least 50% of the members of a comparator group of international building materials companies at the date of the award (the "comparator group") over the same period. If so, 30% of the award will vest. All of the award will vest if the Company achieves a TSR over the performance period which is greater than that achieved by 80% of the comparator group. Between these two points the award will vest in the proportion of 2.33% of the award for each 1% improvement in the Company's ranking.

For the conditional award made in 2006, the EPS and cash flow growth performance measures require an increase in the Company's EPS in continuing operations before impairments and the Company's net cash flow from operating activities (excluding additional pension contributions) over a fixed three year performance period starting on the first day of the financial year in which the awards are granted. For 2006, the EPS and cash flow growth measures against which performance will be measured are 50.5p per share and £483.3m respectively.

In 2006, a conditional award of shares was made to A J Murray of 187.5% of basic salary and to the other Executive Directors of 130% of basic salary.

In respect of the outstanding 2004 and 2005 awards, 50% of the award is subject to a TSR performance measure and 50% to the attainment of an economic value added target. The economic value added targets require improvements in economic value added over a period of three years based on the results for the financial year immediately preceding the award. For this performance measure, a linear vesting schedule applies in order that 25% of the award will vest at the minimum performance level with the maximum award vesting only on the achievement of substantial performance improvement. On attaining the minimum economic value added of £14.0m for the 2004 award and £14.5m for the 2005 award, 25% of the respective awards subject to the economic value added measure criteria will vest. 100% of the awards subject to this measure will vest on attainment of economic value added improvements of £37.2m and £38.8m for the 2004 and 2005 awards, respectively.

For the 2004 award, the TSR comparator group consists of 13 companies, including Hanson. These include 3 UK building materials companies in the FTSE 350 Index (Hanson, Travis Perkins and Wolseley), 4 European building materials companies in the Euro Top 300 Index (CRH, Holcim, Lafarge and Wienerberger), 4 North American businesses (Florida Rock, Martin Marietta, Texas Industries and Vulcan) and 2 Australian building materials companies (Boral and Rinker). The Committee removed Pilkington and Ultraframe following takeover of these companies.

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For the 2005 award, the TSR comparator group consists of 15 companies, including Hanson. These include 3 UK building materials companies in the FTSE 350 Index (Hanson, Travis Perkins and Wolseley), 5 European building materials companies in the Euro Top 300 Index (Buzzi Unicem, CRH, Holcim, Lafarge and Wienerberger), 4 North American businesses (Florida Rock, Martin Marietta, Vulcan and Cemex) and 3 Australian building materials companies (Boral, Rinker and James Hardie). The Committee removed Pilkington following takeover of this company.

For the 2006 award, the TSR comparator group consists of 21 companies, including Hanson. These include 7 UK building materials companies in the FTSE 350 index (Hanson, Marshalls, Persimmon, Taylor Woodrow, Travis Perkins, Wimpey and Wolseley), 6 European building materials companies in the Euro Top 300 index (Buzzi Unicem, CRH, Holcim, Lafarge, Saint Gobain and Wienerberger), 5 North American businesses (Cemex, Centex, Florida Rock, Martin Marietta and Vulcan) and 3 Australian building materials companies (Boral, James Hardie and Rinker).

There is no retesting of performance under any of the performance measures.

The table below shows the conditional interests in shares of Executive Directors relating to awards made under the LTIP in 2003, 2004, 2005 and 2006. For the conditional award made in 2003 to Executive Directors, 47% of the award subject to a TSR performance measure criteria and 65% of the award subject to an economic value added performance measure criteria vested following the end of the three year performance period. This resulted in a total vesting of 56% of the maximum number of shares under the conditional awards.

For the conditional award made in 2004, it is anticipated that 30% of the award subject to a TSR performance measure, where Hanson's TSR over the three year performance period more than doubled, and 100% of the award subject to an economic value added performance measure criteria will vest on March 1, 2007. This would result in a total vesting of 65% of the maximum number of shares under the conditional awards.

	Date of award	Balance at Jan 1, 2006	Awarded during year	Lapsed during year	Vested during year	Balance at Dec 31, 2006
A J Murray	March 1, 2003	278,926	□	122,728	156,198	□
	March 1, 2004	204,732	□	□	-	204,732
	March 1, 2005	181,994	□	□	-	181,994
	May 2, 2006	□	163,379	□	□	163,379
G Dransfield	March 1, 2003	103,306	-	45,455	57,851	□
	March 1, 2004	70,974	□	-	□	70,974
	March 1, 2005	63,192	□	□	□	63,192
	May 2, 2006	□	58,454	□	□	58,454

Notes

- 1) The Directors elected to satisfy their liabilities to income tax and national insurance contributions, arising on the vesting of shares under the LTIP, out of the share award. A J Murray retained 92,156 shares and G Dransfield retained 34,132 shares.
- 2) During the period January 1 to October 31, 2006 71,349 of the shares awarded under the 2003 Award vested to J C Nicholls on March 1, 2006. He also received a conditional award over 73,500 shares on May 2, 2006. Following his resignation, on

October 31, 2006 his outstanding entitlements over 241,160 shares held under the LTIP lapsed.

- 3) S N Vivian, a former Executive Director of the Company, left on June 30, 2003. He retained certain entitlements to the conditional shares awarded to him under the LTIP prior to the date of him leaving. Under the 2003 Award, which vested on March 1, 2006 as detailed above, 27,444 shares vested to S N Vivian.
- 4) The relevant market prices at the time of the conditional awards in 2003, 2004, 2005 and 2006 were 290.4p, 439.6p, 514.3p and 751.7p, respectively.
- 5) During the period January 1, 2007 to February 22, 2007 there was no change in the interests of Executive Directors in the LTIP.

Conditional awards under the LTIP will usually be made annually and the maximum annual level of award is 200% of basic salary. Awards vesting under the LTIP are not pensionable.

Share Option Plan

Executive Directors and a selected number of senior executives from the Company's worldwide operations during the period 2001-2005 participated in the Share Option Plan. Under this Plan, participants were granted options over a number of shares during the period 2001-2005 but the proportion of those shares under option which may be exercised is subject to the achievement of performance targets over a three year performance period set by the Committee. To the extent an option or part of an option becomes capable of being exercised at the end of the three year performance period it will ordinarily remain exercisable at any time up to 10 years from the date of grant.

The economic value added and TSR performance targets for the conditional options granted to Executive Directors in the years ending December 31, 2002, 2003, 2004 and 2005 were the same as for the awards made in 2002, 2003, 2004 and 2005 to the Executive Directors under the LTIP, as detailed above, with no retesting. Consequently, for the grant made in 2004, it is anticipated that 65% of the number of shares under option will become exercisable following the end of the three-year performance period.

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The table below shows the numbers of shares under option of Executive Directors relating to conditional grants made under the Share Option Plan.

	Date of grant	Balance at Jan 1, 2006	Lapsed during year	Vested during year	Exercised during year	Balance at Dec 31, 2006	Exercise price (p)	Market price on date of exercise (p)	Gain on exercise (£)	Range of exercise dates
A J Murray	March 1, 2003	232,438	102,273	130,165		130,165	290.4			03/06-02/13
	March 1, 2004	170,610				170,610	439.6			03/07-02/14
	March 1, 2005	155,552				155,552	514.3			03/08-02/15
G Dransfield	May 15, 2001	24,000			24,000		473.3	795.50p	77,328	05/04-05/11
	March 1, 2002	16,242			16,242		461.75	795.50p	54,208	03/05-02/12
	March 1, 2003	103,306	45,455	57,851	57,851		290.4	795.50p	292,205	03/06-02/13
	March 1, 2004	70,974				70,974	439.6			03/07-02/14
	March 1, 2005	63,192				63,192	514.3			03/08-02/15

Notes

- Following the end of the three year performance period a total of 56% of the shares under the conditional options granted on March 1, 2003 became capable of being exercised.
- On September 1, 2006, J C Nicholls exercised options over 24,000, 17,325 and 71,349 shares at exercise prices of 473.3p, 461.75p and 290.4p per share, respectively. Following his resignation, on October 31, 2006 the outstanding options over 167,660 shares held by J C Nicholls under the Share Option Plan lapsed.
- S N Vivian, a former Executive Director of the Company, left Hanson on June 30, 2003. The option grants made to him and outstanding at the date of leaving remained subject to the performance criteria as outlined above. Following the end of the three year performance period 56% of the shares under the conditional options granted on March 1, 2003 became capable of being exercised. In respect of this grant, S N Vivian became entitled to an option over 27,444 shares at an exercise price of 290.4p per share. He exercised his option on September 28, 2006 and has no outstanding option entitlements remaining.

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- 4) During the period January 1, 2007 to February 22, 2007 there were no changes in the interests of Executive Directors in options under the Share Option Plan.
No grants of options were made in 2006 and no further grants of options will be made under the Share Option Plan.

Any gains made under the Share Option Plan are not pensionable.

Sharesave Scheme

Many Hanson employees in the UK have built up an equity interest in the Company through the UK HM Revenue & Customs approved savings related Sharesave Scheme where options may be granted at a discount of up to 20% to the market price at the date of grant. The term of options granted could be from three to seven years and any option is conditional on a commitment by the participant to make regular savings from pay. The savings are held by an independent Sharesave provider to buy shares at the end of the option period. The exercise of options under the Sharesave Scheme can be satisfied by the issue of new shares or the transfer of existing shares.

At December 31, 2006, there were approximately 3,250 participants in the Sharesave Scheme and the number of shares under options granted to Executive Directors under the Sharesave Scheme are shown in the table below:

	Balance at Jan 1, 2006	Granted during year	Exercised during year	Market price at date of exercise (p)	Balance at Dec 31, 2006	Exercise price (p)	Gain on exercise during the year (£)	Range of exercise dates
A J Murray	0	1,530	0	0	1,530	611	0	6/09-11/09
G Dransfield	3,099	0	0	0	3,099	318	0	12/07-05/08
	1,993	0	0	0	1,993	328	0	06/09-11/09

Notes

- 1) Options granted under the Sharesave Scheme during the year were at an exercise price of 611p per share, being a 20% discount to the market price on March 16, 2006.
- 2) The option over 2,398 shares held by J C Nicholls under the Sharesave Scheme lapsed on October 31, 2006 following his resignation.
- 3) During the period January 1, 2007 to February 22, 2007 there were no changes in the interests of Executive Directors in options under the Sharesave Scheme.

Any gains made under the Sharesave Scheme are not pensionable.

The range of the market quotations for Hanson shares, as derived from the London Stock Exchange Daily Official List, during the period January 1 to December 31, 2006 was 616.5p to 784.5p. The market quotation on December 31, 2006 was 770.5p.

Gains on exercise

The total gains made by Directors on options exercised or exercised for cash under the Share Option Plan and the Sharesave Scheme were £779,559 (£253,908).

Performance review

The following graph shows the TSR performance of the Company and that of the FTSE 100 Index over the five-year period to December 31, 2006. The FTSE 100 Index was selected due to its broad range of constituents of a large capitalisation, of which Hanson is a constituent company.

Total shareholder return (2002-2006)

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Remuneration report continued

Service contracts

The Executive Directors are all employed on rolling service contracts which are terminable at any time by Hanson on giving 52 weeks' notice or by the Director giving 26 weeks' notice. Termination payments are limited to the Director's normal compensation, including basic salary, annual incentives and benefits, for the unexpired portion of the notice period. Pension entitlement will also accrue for the unexpired portion of the notice period. In the event that Hanson terminates a service contract without notice, the unexpired portion of the notice period will count towards the calculation of entitlements under the Company's LTIP and Share Option Plan; these awards would still remain subject to their respective performance conditions.

The Chairman and Non-executive Directors do not have service contracts with Hanson. Each is appointed at the will of the Company and the Chairman and Non-executive Director concerned under the terms of an appointment letter. The terms and conditions of employment of the Chairman and the Non-executive Directors are available on request from the Company Secretary.

External appointments

The Company acknowledges that its Executive Directors may be invited to become Non-executive Directors of other leading companies and that such Non-executive duties can broaden experience and knowledge to the benefit of Hanson. Executive Directors are limited to one such Non-executive position and the policy is that fees may be retained. J C Nicholls was a Non-executive Director of Man Group plc during the period January 1 to July 20, 2006, in respect of which he received fees of £41,532. No other such positions are held by any of the other Executive Directors.

Pensions

The Executive Directors are members of a defined benefit plan (the "pension plan") which, in accordance with HM Revenue & Customs ("HMRC") limits, provides them with a maximum pension of two-thirds of basic salary on retirement. The pension plan is contributory until such time as the Director has completed the maximum pensionable service allowed under the pension plan. For service accruing after July 1, 2004 member contributions are 7.5% of pensionable salary (which does not include bonuses). The Executive Directors have a normal retirement age of 60, with the right to receive early retirement pensions to be paid from age 55 in certain circumstances.

In preparation for the HMRC tax simplification changes for pensions, which became effective on April 6, 2006, the Committee reviewed the impact of the proposals on all employees, including the Executive Directors. The approach adopted, following recommendations from the independent advisor to the Committee, was for solutions which were essentially cost neutral to the Company with no compensation for changes in tax legislation. A contribution was made to the provision of independent financial advice for the affected individuals, including the Executive Directors.

Under the new tax regime, each member now has a Lifetime Allowance ("LTA") initially set at £1.5m and a new tax, called the recovery charge, is levied at retirement if the value of their pension benefit from all sources exceeds this amount. However, for any member whose total benefit on April 6, 2006 exceeded the LTA, transitional arrangements allowed them to register the higher value so that they would not be subject to a large retrospective recovery charge.

To qualify for this enhanced protection the member was required to opt out of pension plan membership as regards future service accrual.

A J Murray and G Dransfield elected to opt out of pension plan membership as regards future service accrual as a result of registering for enhanced protection with HMRC. An unfunded unapproved retirement benefit scheme

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(UURBS) has been arranged in respect of A J Murray to provide an accumulation of benefit no greater than a total pension promise of two-thirds of final pensionable salary. An appropriate provision has been made in respect of the UURBS which at December 31, 2006 was £237,000. As G Dransfield had already completed the maximum pensionable service allowed under the pension plan, no further arrangements were put in place for him.

The following table gives details for each Executive Director in office during the year of:

- the increase in the accrued pension attributable to service since December 31, 2005.
- the increase in the accrued pension net of inflation attributable to service since December 31, 2005.
- the annual accrued pension payable from normal retirement age, calculated as at December 31, 2006.
- the transfer value of the increase of the accrued pension net of inflation and the Director's contributions calculated in accordance with actuarial guidance note GN11.
- the transfer value of the accrued pension at December 31, 2005, calculated in accordance with actuarial guidance note GN11.
- the transfer value of the accrued pension at December 31, 2006, calculated in accordance with actuarial guidance note GN11.
- the change in the transfer value over the year net of the Director's contributions. It includes the effect of fluctuations in the transfer value due to factors beyond the control of Hanson and the Directors, such as market movements and improvements in longevity.

These amounts exclude any benefits attributable to additional voluntary contributions.

	Gross increase in accrued pension	Increase in accrued pension net of inflation	Accrued pension at Dec 31, 2006	Transfer value of net increase in accrued pension earned in year	Transfer value as at Dec 31, 2005	Transfer value as at Dec 31, 2006	Change in transfer value
	£'000	£'000	£'000	£'000	£'000	£'000	£'000
A J Murray	10	(9)	379	(235)	8,105	9,030	913
G Dransfield	2	(9)	219	(213)	4,887	5,126	239
J C Nicholls (note 1)	10	8	43	126	681	887	186

Notes

1) Prior to the HMRC tax simplification changes for pensions referred to above becoming effective on April 6, 2006, those Executive Directors and employees who joined the pension plan after May 1989 were subject to an earnings cap (£105,600 in 2005/2006) on HMRC approved pension plans. It was Hanson's policy to provide executives with appropriate benefits outside of the pension plan in relation to that part of their salary which exceeded the cap. The contributions made during the year were subject to income tax as a benefit in kind and the Executive Director concerned (J C Nicholls, for whom a contribution of £77,785 was made on April 1, 2006) was liable to settle the tax liability himself.

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Remuneration report

Directors' remuneration

Remuneration of each Director, excluding pensions, during the year ending December 31, 2006:

				2006	2005	2006	2005
	Salary/fees	Annual bonus	Benefits (see note 1 below)	Total	Total	LTIP vested (see note 2 below)	LTIP vested
	£'000	£'000	£'000	£'000	£'000	£'000	£'000
M W Welton	220	-	-	220	164	-	-
A J Murray	655	509	36	1,200	1,183	1,087	249
G Dransfield	338	162	19	519	510	403	83
J C Nicholls (note 3)	354	-	48	402	763	497	88
W F Blount	46	-	-	46	42	-	-
C J Brady	46	-	-	46	16	-	-
W S H Laidlaw	58	-	-	58	49	-	-
J W Leng	58	-	-	58	49	-	-
The Baroness Noakes DBE	66	-	-	66	62	-	-
Total	1,841	671	103	2,615	2,838	1,987	420

Notes

- 1) Benefits include the provision of a company car (or cash allowance), health insurance, life cover and cash in lieu of pension allowance (for J C Nicholls). For A J Murray, with extensive US business commitments and in accordance with the Company's policy of tax equalisation for executives posted overseas, this also includes partial reimbursement of the tax paid by Mr Murray to the Internal Revenue Service of the United States as a consequence of his membership of the UK pension plan.
- 2) The value of shares vesting under the LTIP in 2006 is based on the share price on the day of vesting, March 1, 2006, of 696p.

3) J C Nicholls left the Company and the Board on October 31, 2006.

4) There were no termination payments made during the year.

Other than as shown under the LTIP and Share Option Plan on pages 63 to 65, no remuneration or other benefit was paid to former Directors during the year to December 31, 2006.

Directors' interests in ordinary shares

The interests of the Directors, who held office at December 31, 2006, in Hanson shares on January 1, 2006 and December 31, 2006 (excluding options granted under the Share Option Plan and the Sharesave Scheme, details of which are shown on pages 64 to 65) are as set out below.

	Ordinary shares Dec 31, 2006	Ordinary shares Jan 1, 2006	Conditional interest under LTIP Dec 31, 2006	Conditional interest under LTIP Jan 1, 2006
M W Welton	5,000	5,000	-	-
A J Murray	362,912	270,756	550,105	665,652
G Dransfield	178,681	144,549	192,620	237,472
W F Blount	1,000	1,000	-	-
C J Brady	10,000	-	-	-
W S H Laidlaw	20,000	20,000	-	-
J W Leng	10,000	10,000	-	-
The Baroness Noakes DBE	7,600	7,600	-	-

There are no non-beneficial interests included in the table above.

The Company is not aware of any changes in these interests since December 31, 2006 and no Director had any other notifiable interest in the securities of Hanson or any subsidiary undertaking during the year. The Register of Directors' Interests (which is open to inspection at the Company's registered office) contains full details of Directors' share and share option interests.

The cumulative shareholdings of the Directors represent less than 1% of the Company's outstanding shares.

Auditable information

The information in the Remuneration report subject to audit is limited to that in the tables and related notes included in the sections on Directors' remuneration, LTIP, Share Option Plan, Sharesave Scheme, Gains on exercise and Pensions.

By order of the Board

Paul Tunnacliffe

Company Secretary
February 22, 2007

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Auditors' reports

Independent auditors' report to the shareholders of Hanson PLC

We have audited the group financial statements of Hanson PLC and subsidiaries for the year ended December 31, 2006 which comprise the consolidated income statement, the consolidated balance sheet, the consolidated cash flow statement, the consolidated statement of recognised income and expense and the related notes 1 to 31. These group financial statements have been prepared under the accounting policies set out therein.

We have reported separately on the parent company financial statements of Hanson PLC for the year ended December 31, 2006 and on the information in the Directors' Remuneration report that is described as having been audited.

This report is made solely to the Company's members, as a body, in accordance with Section 235 of the Companies Act 1985. Our audit work has been undertaken so that we might state to the Company's members those matters we are required to state to them in an auditors' report and for no other purpose. To the fullest extent permitted by law, we do not accept or assume responsibility to anyone other than the Company and the Company's members as a body for our audit work, for this report or for the opinions we have formed.

Respective responsibilities of Directors and auditors

The Directors' responsibilities for preparing the group financial statements in accordance with applicable United Kingdom law and International Financial Reporting Standards (IFRSs) as adopted by the European Union are set out in the statement of Directors' responsibilities.

Our responsibility is to audit the group financial statements in accordance with relevant legal and regulatory requirements and International Standards on Auditing (UK and Ireland).

We report to you our opinion as to whether the group financial statements give a true and fair view and whether the group financial statements have been properly prepared in accordance with the Companies Act 1985 and Article 4 of the IAS Regulation. We also report to you whether in our opinion the information given in the Report of the Directors report is consistent with the financial statements.

In addition we report to you if, in our opinion, we have received all the information and explanations we require for our audit, or if information specified by law regarding Director's remuneration and other transactions is not disclosed.

We review whether the Corporate governance statement reflects the Company's compliance with the nine provisions of the 2003 Combined Code specified for our review by the Listing Rules of the Financial Services Authority, and we report if it does not. We are not required to consider whether the Board's statements on internal control cover all risks and controls, or form an opinion on the effectiveness of the group's corporate governance procedures or its risk and control procedures.

We read other information contained in the Annual Report and Form 20-F and consider whether it is consistent with the audited group financial statements. The other information comprises only the Report of the Directors, the Chairman's statement, the Chief Executive's Overview, A decade of delivery and beyond, the Operating and Financial Review and the Corporate governance statement. We consider the implications for our report if we become aware of any apparent misstatements or material inconsistencies with the group financial statements. Our responsibilities do not extend to any other information.

Basis of audit opinion

We conducted our audit in accordance with International Standards on Auditing (UK and Ireland) issued by the Auditing Practices Board. An audit includes examination, on a test basis, of evidence relevant to the amounts and disclosures in the group financial statements. It also includes an assessment of the significant estimates and judgments made by the Directors in the preparation of the group financial statements, and of whether the accounting policies are appropriate to the group's circumstances, consistently applied and adequately disclosed.

We planned and performed our audit so as to obtain all the information and explanations which we considered necessary in order to provide us with sufficient evidence to give reasonable assurance that the group financial statements are free from material misstatement, whether caused by fraud or other irregularity or error. In forming our opinion we also evaluated the overall adequacy of the presentation of information in the group financial statements.

Opinion

In our opinion:

- the group financial statements give a true and fair view, in accordance with IFRSs as adopted by the European Union, of the state of the group's affairs at December 31, 2006 and of its profit for the year then ended;
- the group financial statements have been properly prepared in accordance with the Companies Act 1985 and Article 4 of the IAS Regulation; and
- the information given in the Directors' report is consistent with the group financial statements.

Ernst & Young LLP

Registered auditor

London

February 22, 2007

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Auditors' reports

**Report of independent registered public accounting firm
To the Board of Directors and shareholders of Hanson PLC**

We have audited the accompanying consolidated balance sheets of Hanson PLC and subsidiaries as of December 31, 2006 and 2005, and the related consolidated income statements, consolidated cash flow statements and consolidated statements of recognised income and expense for each of the three years in the period ended December 31, 2006. These financial statements are the responsibility of the Company's management. Our responsibility is to express an opinion on these financial statements based on our audits.

We conducted our audits in accordance with the standards of the Public Company Accounting Oversight Board (United States). Those standards require that we plan and perform the audit to obtain reasonable assurance about whether the financial statements are free of material misstatement. An audit includes examining, on a test basis, evidence supporting the amounts and disclosures in the financial statements. An audit also includes assessing the accounting principles used and significant estimates made by management, as well as evaluating the overall financial statement presentation. We believe that our audits provide a reasonable basis for our opinion.

In our opinion, the consolidated financial statements referred to above present fairly, in all material respects, the consolidated financial position of Hanson PLC and subsidiaries at December 31, 2006 and 2005, and the consolidated results of its operations and its cash flows for each of the three years in the period ended December 31, 2006, in conformity with International Financial Reporting Standards as adopted by the European Union which differ in certain respects from accounting principles generally accepted in the United States of America (see note 32 of the Notes to the accounts).

We also have audited, in accordance with the standards of the Public Company Accounting Oversight Board (United States), the effectiveness of Hanson PLC's internal control over financial reporting as of December 31, 2006, based on criteria established in Internal Control-Integrated Framework issued by the Committee of Sponsoring Organisations of the Treadway Commission, and our report dated February 22, 2007 expressed an unqualified opinion thereon.

Ernst & Young LLP

London

England February 22, 2007

**Report of independent registered public accounting firm
To the Board of Directors and shareholders of Hanson PLC**

We have audited management's assessment, included in the accompanying Management's annual report on internal control over financial reporting on page 61, that Hanson PLC maintained effective internal control over financial reporting as of December 31, 2006, based on criteria established in Internal Control-Integrated Framework issued by the Committee of Sponsoring Organisations of the Treadway Commission (the COSO criteria). Hanson PLC's management is responsible for maintaining effective internal control over financial reporting and for its assessment of the effectiveness of internal control over financial reporting. Our responsibility is to express an opinion on management's assessment and on the effectiveness of the Company's internal control over financial reporting based on our audit.

We conducted our audit in accordance with the standards of the Public Company Accounting Oversight Board (United States). Those standards require that we plan and perform the audit to obtain reasonable assurance about whether effective internal control over financial reporting was maintained in all material respects. Our audit included obtaining an understanding of internal control over financial reporting, evaluating management's assessment, testing and evaluating the design and operating effectiveness of internal control, and performing such other procedures as we considered necessary in the circumstances. We believe that our audit provides a reasonable basis for our opinion.

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A company's internal control over financial reporting is a process designed to provide reasonable assurance regarding the reliability of financial reporting and the preparation of financial statements for external purposes in accordance with generally accepted accounting principles. A company's internal control over financial reporting includes those policies and procedures that (1) pertain to the maintenance of records that, in reasonable detail, accurately and fairly reflect the transactions and dispositions of the assets of the company; (2) provide reasonable assurance that transactions are recorded as necessary to permit preparation of financial statements in accordance with generally accepted accounting principles and that receipts and expenditures of the company are being made only in accordance with authorisations of management and directors of the company; and (3) provide reasonable assurance regarding prevention or timely detection of unauthorised acquisition, use, or disposition of the company's assets that could have a material effect on the financial statements.

Because of its inherent limitations, internal control over financial reporting may not prevent or detect misstatements. Also, projections of any evaluation of effectiveness to future periods are subject to the risk that controls may become inadequate because of changes in conditions or that the degree of compliance with the policies or procedures may deteriorate.

In our opinion, management's assessment that Hanson PLC maintained effective internal control over financial reporting as of December 31, 2006, is fairly stated, in all material respects, based on the COSO criteria. Also, in our opinion, Hanson PLC maintained, in all material respects, effective internal control over financial reporting as of December 31, 2006, based on the COSO criteria.

We also have audited, in accordance with the standards of the Public Company Accounting Oversight Board (United States), the consolidated balance sheets of Hanson PLC as of December 31, 2006 and 2005, and the related consolidated income statements, consolidated cash flow statements and consolidated statements of recognised income and expense for each of the three years in the period ended December 31, 2006, and our report dated February 22, 2007 expressed an unqualified opinion thereon.

Ernst & Young LLP

London

England February 22, 2007

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Consolidated income statement

for the 12 months ended December 31, 2006

	Notes	2006 £m	2005 £m	2004 £m
Continuing operations:				
Group turnover*	2a	4,132.7	3,715.7	3,383.0
Costs and overheads	3	(3,603.7)	(3,267.4)	(2,982.8)
Group operating profit before impairments*	2b	529.0	448.3	400.2
Share of joint-ventures [□] and associates [□] profit after tax	2c	33.7	40.5	23.2
Operating profit before impairments	2b	562.7	488.8	423.4
Operating impairments	2b and 6	(4.1)	(4.0)	(29.3)
Operating profit	2b	558.6	484.8	394.1
Finance costs	7	(236.5)	(224.7)	(198.0)
Finance income	7	158.7	169.2	151.2
Net finance costs		(77.8)	(55.5)	(46.8)
Profit before tax		480.8	429.3	347.3
Tax on continuing operations before impairments	8	(81.8)	(28.8)	(33.4)
Tax on impairments	8	2.1	(5.6)	6.3
Tax on continuing operations		(79.7)	(34.4)	(27.1)
Profit after tax [□] continuing operations		401.1	394.9	320.2

Discontinued operations:				
Current year profit/(loss) after tax of discontinued operations	9a	□	2.8	(16.4)
Profit on disposals in the current year, after tax	9b	0.3	2.3	10.4
Profit/(loss) on disposals in prior years, after tax	9c	0.1	(12.4)	(50.0)
Profit/(loss) after tax □ discontinued operations		0.4	(7.3)	(56.0)
Profit for the year		401.5	387.6	264.2
Profit for the year attributable to:				
Equity holders of the Company		400.4	387.3	264.3
Minority interests		1.1	0.3	(0.1)
		401.5	387.6	264.2
Dividends				
Paid in the year (£m)	10	147.5	136.2	127.3
Paid in the year (pence per ordinary share)	10	20.60p	18.65p	17.30p
Earnings per ordinary share (pence)				
Basic	11	56.0p	53.2p	36.0p
Basic □ continuing operations	11	55.9p	54.2p	43.6p
Diluted	11	55.3p	52.6p	35.6p
Diluted □ continuing operations	11	55.2p	53.6p	43.2p

* The use of the word "Group" reflects the fact that the results of joint-ventures and associates that are accounted for under the equity method are excluded

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Consolidated balance sheet

Consolidated balance sheet at December 31, 2006

		2006	2005
	Notes	£m	£m
Assets			
Non-current assets			
Intangible assets	12	1,196.4	974.2
Property, plant and equipment	13	2,901.5	2,735.4
Investments	14	290.6	302.3
Receivables	17	174.8	182.2
Pension plan surpluses	28	18.3	26.9
Deferred tax assets	22	0.8	0.7
		4,582.4	4,221.7
Current assets			
Inventories	15	450.0	382.4
Trade and other receivables	17	807.3	774.8
Tax receivables	22	10.6	6.3
Cash and cash equivalents	18	766.7	1,083.0
		2,034.6	2,246.5
Assets held for sale	16	3.0	8.5
Total assets		6,620.0	6,476.7

Liabilities			
Non-current liabilities			
Payables	19	(69.2)	(84.0)
<hr/>			
Borrowings	20	(1,339.8)	(1,161.6)
<hr/>			
Provisions	21		